



PT. SMART CAKRAWALA AVIATION
WORK ORDER
Form: SCA/MTC/030

Subject : Inspection 100 Hours / Annual Due at 100 FH.	No.	WO/003-SNE/V/2022
	Date	14-May-2022
	A/C Reg.	PK-SNE MSN 1017
Reference : MP PILATUS PC-6 Rev. 01	Prepared By	TS
	Checked By	CI
	Approved By	TM

To : Engineer In Charge

Description :

1. Perform Inspection 100 Hours / Annual Due at 100 FH..
2. Make an entry in Maintenance Log.
3. Return the Completed Work Order and Form to PPC.

#If any finding, please close the routine card, and transferred to inspection card.

Additional Work :

Compliance Statement CARRIED OUT 100 HRS NSP.	Sign & Date Company Lic. No.: SCA-019  01 JUNE 2022 (Engineer In Charge) AGUS SULAEAMAN	Signature  (Technical Manager)
---	---	---

AIRCRAFT CHECK WORK SUMMARY
(Form: SCA/MTC/051)

DATE OF ISSUED	JOWO #	TYPE OF MAINTENANCE	DATE OF ACCOMPLISHED		
14-May-2022	WO/003-SNE/V/2022	Inspection 100 Hrs / Annual	01 JUNE 2022		
A/C Type PILATUS PORTER PC-6		Mfg. Serial Number 1017	A/C Registration PK-SNE		
AIRCRAFT DATA					
Subject	Pos #	Serial Number (SN)	TTSN/TCSN		
Engine	#1	PCE-PG0568	100:41/59		
	#2	-			
Propeller/Rotor	#1	FY5100	100:41/59		
	#2	-			
Landing Gear	NLG TAIL		100:41/59		
	LH MLG		100:41/59		
	RH MLG		100:41/59		
PACKAGE COVERED					
No	Subject		Qty	Remark	
1	Non-Routine Card		-		
2	Inspection Card		-		
3	Work Order		1		
4	Summary Inspection List		1		
5	Material and Tool List		-		
6	Escalation form		-		
7	CRS (SMI / Unscheduled Maintenance)		1		
INSPECTION CARD (IC) LIST (Finding during maintenance)					
No	Taskcard Ref	Subject	Status		Name/ Sign & Stamp
			Open	Close	
IC-001					
IC-002					
IC-003					
IC-004					
IC-005					
IC-006					

<u>IC-007</u>				
<u>IC-008</u>				
<u>IC-009</u>				
<u>IC-010</u>				
<u>IC-011</u>				
<u>IC-012</u>				
<u>IC-013</u>				
<u>IC-014</u>				
<u>IC-015</u>				

Prepared by :
Technical Support



Dwi M.

Checked by :
Chief Maintenance



Dodit

Verified by :
Chief Inspector



Yanuar

Approved by :
Technical Manager



Istiono



SUMMARY INSPECTION ITEMS
(Form: SCA/MTC/050)

WO Ref: WO/003-SNE/V/2022

NO.	TASK CARD NO.	DESCRIPTION	DATE	EST MHR	NAME	STAMP
1	APPENDIX	ENGINE GROUND RUN CHECK SHEET	01 JUNE 2022		AGUS SULAIMAN	19
2	APPENDIX	100 HOURS / ANNUAL INSPECTION	01 JUNE 2022		AGUS SULAIMAN	19
3	APPENDIX	FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST	01 JUNE 2022		AGUS SULAIMAN	19
4	APPENDIX	FUEL INDICATING SYSTEM – ADJUSTMENT	01 JUNE 2022		AGUS SULAIMAN	19
5	APPENDIX	FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS	N/A	N/A	N/A	19
6	APPENDIX	WHEEL AND BRAKES INSPECTION	27 MAY 2022		WAHYONO	27
7	SCA/MTC/023	EMERGENCY EQUIPMENT CHECK	01 JUNE 2022		AGUS SULAIMAN	19



PT. SMART CAKRAWALA AVIATION

CERTIFICATE RETURN TO SERVICE
SCHEDULED MAINTENANCE INSPECTION
(CRS-SMI)

A/C TYPE	: PILATUS PORTER PC-6	TTSN	: 100:41
A/C REG	: PK-SNE	TCSN	: 59
MSN	: 1017	DATE	: 26 MAY 22

TYPE OF INSPECTION : INSPECTION 100 HOURS / ANNUAL

DUE AT : 100 HOURS

REFF : MP PILATUS PC-6 REV. 01

EXCEPTION

— NO EXCEPTION —

AUTHORIZED PERSON

I hereby certify that this aircraft has been maintained accordance with CASR and Maintenance Program.
Aircraft safe and airworthy for flight

NAME	CAT	AMEL/OTR NO	SIGN&STAMP	DATE
AGUS SULAE MAN	AIRFRAME & POWER PLANT	6444	 	01 JUNE 2022
	EIRA			

THE NEXT DUE TYPE OF INSPECTION : 100 HRS INSPECTION

DUE AT : 200:00 HOURS

Form: SCA/MTC/049



INSPECTION CARD
(Form: SCA/MTC/ 048)

TECHNICAL
DEPARTMENT

1. CARD #	2. JO/WO #	3. ORIGINATOR	4. CARD REF	5. DATE
#1	WO/003-SNE/V/2022			
6. A/C REG/MSN	7. A/C TYPE	8. TRADE	12. VENDOR ORDER #	
PK-SNE / 1017	PILATUS PC6			
9. ZONE	10. STA	11. MTC TYPE		

13. DESCRIPTION/DEFECT-IF FINDING OF CPCP INSPECTION, PLEASE COMPLETE SET. 20	14 PPC/ENG	15 DATE

16. CORRECTIVE ACTION	17 MECH	18 ENG. LIC	19 DATE

Performed at A/C TT : A/C TC /LDG :			
20. CORROSION INFORMATION			
LOCATION	CAUSE OF DAMAGE		
	<input type="checkbox"/> Environment	<input type="checkbox"/> Internal Leakage	<input type="checkbox"/> Chemical Spill
CORROSION <input type="checkbox"/> Isolated <input type="checkbox"/> Widespread	<input type="checkbox"/> LAV/Galley Spill	<input type="checkbox"/> Blocked Drain	<input type="checkbox"/> Wet Insulation Blanket
CORROSION LVL <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3	<input type="checkbox"/> Others	<input type="checkbox"/> Other	
PROPOSED ACTION <input type="checkbox"/> Doubters			
21. If the defect is RII, Please Sign this card finally by RII Inspector	INSP	DATE	
NOTICE OF INSPECTOR			

22. PARTS REQUIRED						
PART DESCRIPTION	PART NO	QTY	SERIAL NO		STATUS	
			ON	OFF	CLOSE	OPEN

23. TOOLS REQUIRED			
DESCRIPTION	PART NO. / MODEL	NEXT CALIBRATION DATE	STATUS



MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – Engine Ground Run Check Sheet



ENGINE GROUND RUN CHECK SHEET - PT6A-27 ENGINE WITH FOUR BLADE PROPELLER (HARTZELL STC SA377CH)



PILATUS



WORK ORDER NO. WO/003-SNE/V/2022		:
Aircraft Registration	PK-SNE	Aircraft Total Hours
Aircraft Serial No.	1017	Aircraft Total Landings
Engine Serial No.	PCE-PG0568	Engine TSN / TSO
Propeller Serial No	FY5100	Propeller TSN / TSO
Ambient Temp	32 °C	FBP (Field Barometric Pressure)
Date	1-06-2022	Time
Mechanic / Engineer	A@VS	Authorized Engineer
Reason For Ground Run	SCHEDULE MAINTENANCE 100 HRS INSP	

Checks to be carried out. No:	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
-------------------------------	---	---	---	---	---	---	---	---	---	----	----	----	----	----	----

Engine Ground Run Check Frequency

Check Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Each 100 / Yearly ✓	x	x		x			x	x			x	x	x	x	x
Each 200									x						
Pre-Complete Overhaul	x	x	x	x		x	x	x	x	x	x	x	x	x	x
After Short Term Storage															x
After Long Term Storage	x	x	x	x		x	x	x	x	x	x	x	x	x	x

In additional the following check must be carried out after Installation, Repair and Adjustment of any of the following components.

Check Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Engine Installation	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Propeller Installation		x	x	x	x			x							
Fuel Control Unit	x				x	x	x	x		x	x				
HP Fuel Pump						x	x								
Fuel Nozzle						x	x								
Starting Flow Control	x				x		x	x							
Emer Fuel Control Actuator											x				
Prop Governor	x		x	x	x		x	x							
Prop Overspeed Governor									x						
Compressor Bleed Valve						x	x								
Engine Controls	x			x	x			x	x						
Low Pitch Warning Switch				x											
Suction Components													x		

Revision No. : 00

SCA/TEK/1-004

12 April 2021

Page 1



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Engine Ground Run Check Sheet

Use this sheet's to record engine run result, use in conjunction with task cards.

NO.	CHECK	TARGET	ACTUAL	
	ENGINE START			
	ITT (Troubleshoot If More Than 925°C)	Max. 1090°C	598°	BC
	Cabin Heat	OFF	✓	OK?
1	Low Idle (Minimum Governing) Speed	51 - 53 % Ng	52,6	% Ng
	Fuel Pressure / Boost Pump OFF	Light out or 25 ± 5 psi		OK?
	ITT		578	BC
	Oil Pressure		90	psi
	Oil Temperature		60°	BC
2	Propeller Governor			
	Maximum Np	1980 - 2000 rpm (90.0 - 90.9 %)	1990	rpm
	Pv Disconnected		70,6	% Ng
	Pv Connected		90,8	% Ng
	Difference	Maximum 0.3% Ng		%
	Airbleed Link at Minimum	1900 - 1950 rpm (86.4 - 88.6 %)	1910	rpm
	Aircraft with SB 161:			
	Propeller Control Lever at Minimum	1880 - 1900 rpm (85.5 - 86.4 %)		rpm
3	Propeller Fine Pitch Setting (High Idle)			
	Target Torque		psi	psi
	Power Lever to Give Np	1694 rpm (77 %)		rpm
	Basic High Idle	68 - 72% Ng		% Ng
4	Propeller Low Pitch Warning			
	PCL from Reverse to Detent	Light OFF		
		1 to 2 mm before Detent	2	mm
5	Minimum Pitch in Flight			
	Ng	67 - 73 %		% Ng
	Np	1800 - 1950 rpm (81.8 - 88.6 %)		rpm
	Torque	4 - 7 psi		psi
6	FCU Maximum Governing Speed (Ng) (Trim stop deployed)	97.1 % Ng		% Ng



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Engine Ground Run Check Sheet

NO.	CHECK	TARGET	ACTUAL
7	Engine Performance Target Torque Pressure Fuel flow (Actual minus 23 lb / hr or 3.4 gal / hr) Target Ng Maximum ITT	Ref: AMM 71-00-00 41 psi 342 lb / hr 95 % Ng 693 °C	41 psi 51 lb / hr 94.0 % Ng 609 °C
8	Reverse Power Setting Np Torque	1880 - 1925 rpm (85.5 - 87.5 %) 55 psi	1900 rpm 27.4 psi
9	Propeller Overspeed Governor Test Lever Selected to: TEST NORMAL	1880 - 1920 rpm (85.5 - 87.3 %) 1980 - 2000 rpm (90.0 - 90.9 %)	rpm rpm
10	Acceleration 64 % – 90 % Ng Deceleration 85% to 60% Ng or low idle speed(Whichever comes first)	2.5 – 4 secs Maximum 6-12 sec (Dependent upon altitude)	secs secs altitude (kft)
11	Manual Override (MOR) (Aircraft with SB 164) Use Toggle Switch In Small Increment (REF. to WARNINGS and CAUTIONS in Check 11)	Increase to 15% above Idle (Max Increase less than 4 % per Second) Decrease To Idle (Max Decrease less Than 4% per Second)	✓OK? ✓OK?
12	Oil Pressure	80 -100 psi	89 psi
13	Generator (Ref. 24-30-00)	Online by 60% Ng	60 % Ng
14	Suction (High Idle)	4.5 – 5.2 in. Hg	— in. Hg
15	Engine Rundown Time After Stop	MIN 30 secs	35 secs
Additional			
	Generator Check (High Idle Under Load)	27.75 – 28.25 VDC	28.0 VDC
	After Engine Run		
	Check Eng. For Signs of Fuel/Oil/Air Leaks	NO LEAKS FOUND	✓ OK?
	Safety All Screws, Bolts, Locknuts as Req.		✓ OK?

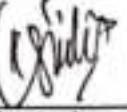
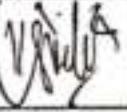
MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

Ref. AMM Pilatus Porter PC6 Chapter 05-22-01, P&WC Maintenance Manual Model PT6A-27 Manual
Part No. 3013242 Chapter 72-00-00, Propeller Owner's Manual Hartzell (Manual 149)

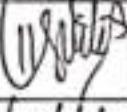
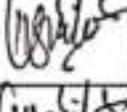
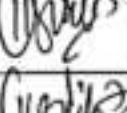
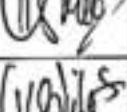
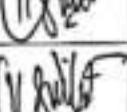
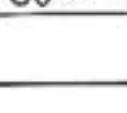
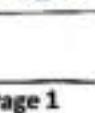
100 HOURS / ANNUAL INSPECTION

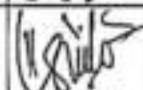
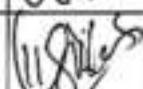
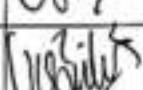
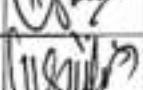
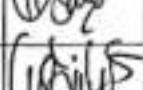
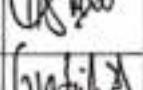
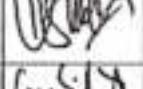
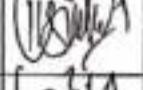
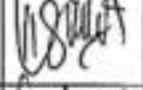
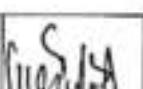
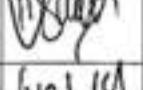
Reg. Mark	: PK - SNE	Date	: 25 MAY 2022
MSN	: 1017	Station	: NABIRE
TSN / CSN	: 100:41 / 59	WO No.	: WO/003-SNE/V/2022

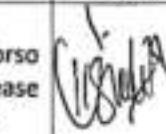
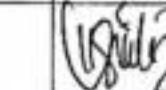
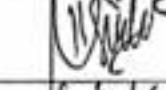
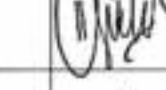
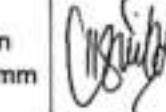
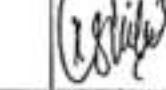
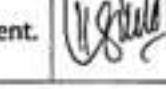
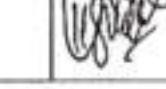
NO	TASK	SIGNATURE	
		SIGN	STAMP
1	Aircraft document Perform inspection document folder (onboard). Check content completeness of aircraft document. (Ref. CASR 91.25)		
2	Emergency equipment list Perform emergency equipment list. Form SCA/MTC/023. Make one copy and insert into the aircraft document folder.		
3	After engine run safety all screws bolts locknuts as applicable (duplicate inspection). Perform after engine run safety all screws bolts locknuts as applicable.		
4	After engine run check engine for signs of fuel, oil, air leaks. Perform after engine run check engine for signs of fuel, oil, air leaks.		

B. AIRFRAME

Aircraft - General

1	External surfaces Examine, particularly for fuel, oil and hydraulic leaks.		
2	Aircraft external Wash.		
3	Aircraft preparation Remove and examine the protective covers, blanks and restraints. Replace if damaged, torn or is not properly install.		
4	Placard and markings Examine and replace as necessary.		
5	Aircraft lifting Put the aircraft on jacks.		
6	Fuselage Remove access panels and fairings.		
7	Fuselage - Internal Remove cockpit and cabin seats and interior fuselage linings.		

NO	TASK	SIGNATURE	
		SIGN	STAMP
8	Wings Remove access panels and fairings (not fuel tanks).		
9	Engine cowls Remove.		
10	Empennage Remove access panels and fairings.		
Chapter 21 - Air Conditioning			
1	Engine bleed air line and hoses Examine.		
2	Air inlet screens, filters and hoses Clean and examine.		
3	Mixer unit Examine.		
4	Butterfly vents - passenger cabin Examine.		
5	Emergency shut-off valve Examine.		
6	System component, pipes, cables, controls and linkages. Examine.		
7	System cables, controls and linkages Lubricate (Material No. P04-037).		
8	Air conditioning system Check operation during engine ground run checks.		
Chapter 24 - Electrical Power			
1	Generator voltage Check generator voltage at high idle under load <u>28</u> VDC.		
Chapter 25 - Equipment and Furnishings			
1	Pilot and Co-pilot seats Examine seat and seat attachments. Make sure that the seat adjustment mechanism operates correctly. Lubricate moving parts. (Material No. P04-011).		
2	Pilot and Co-pilot seats harnesses Examine. Inertial reel system - Operational test.		

NO	TASK	SIGNATURE	
		SIGN	STAMP
3	Passenger seats Examine seats, seat attachments and seat harnesses. If seats with Torso Restraint System are installed, make sure the backrest release mechanism operates correctly. Lubricate moving parts (Material No. P04-028).		
4	Linings and curtains Examine.		
5	Emergency locator transmitter Examine Check battery expiry date <u>06 / 2026</u>		
6	Fire extinguisher Examine Check expiry date <u>FEB 2023</u>		
7	First aid kit Examine Check expiry date <u>31 AUG 23</u>		
8	Crash axe Make sure it is stored correctly.		
9	Stretchers (if Installed) Examine stretchers and mountings.	<u>N/A</u>	
10	Parachute dispatch system (if Installed) Examine. Signal light system - Operational test.	<u>N/A</u>	
Chapter 27 - Flight Controls - General			
1	Control column Examine. Check for excessive play at Teflon bearing at base of column by pulling up and pushing down on column. Maximum play is 0,2 mm (0.008 in.).		
2	Control lock Examine.		
3	Rudder pedals Examine. Check for excessive play and full and free range of movement. Especially examine the brake pedal at the weld for cracks		
Chapter 27 - Flight Controls - Ailerons			
1	Aileron control system Examine system including stops, cables, pulleys, guides, and bellcranks.		
2	Aileron controls Do a functional test.		
3	Aileron to rudder interconnect spring Examine.		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
4	Aileron trim tab electrical actuator (Electrical system) Examine.		
5	Aileron trim system (Mechanical or Electrical trim tab systems) Check neutral settings, sense and range of movement. Check cockpit indicator.		
Chapter 27 - Flight Controls - Rudder			
1	Rudder control system Examine system including stops, cables, pulleys, guides, and bellcranks.		
2	Rudder Do a functional test.		
3	Rudder trim tab electrical actuator (Electrical system) Examine.		
4	Rudder trim tab (Mechanical or Electrical trim tab systems) Do an inspection / check. Check neutral settings and range of movement. Check cockpit indicator.		
Chapter 27- Flight Controls - Elevator			
1	Elevator control system Examine system including stops, cables, pulleys, guides, and bellcranks.		
2	Elevator control system Do a functional test.		
3	Elevator balance tabs Check neutral settings, sense and range of movement.		
Chapter 27 - Flight Controls - Stabilizer			
1	Horizontal stabilizer trim actuator Electrical system Examine.		
2	Horizontal stabilizer trim actuator attachments Examine. On the Lugs, look for cracks and signs of excessive asymmetrical wear.		
3	Horizontal stabilizer trim system Examine.		
4	Electrical system Do a functional test.		
Chapter 27 - Flight Controls - Flaps			
1	Flap actuator and support bracket (Electrical system) Examine		



MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

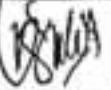
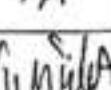
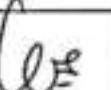
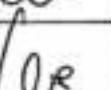
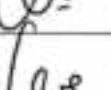
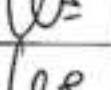
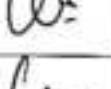
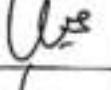
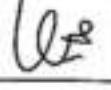
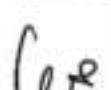
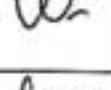
NO	TASK	SIGNATURE	
		SIGN	STAMP
2	Flap control system – Bellcranks, levers and push/pull rods (Elect. Sys) Examine.		
3	Flaps Do a functional test.		
Chapter 28 - Fuel System			
1	Water collector tank and fuel filter Drain a minimum of 0,25 liters (0.5 pint) of fuel from each drain valve. Make sure that there is no water in the fuel.		
2	Fuel filter Examine.		
3	Fuel shut-off valve Examine.		
4	Main fuel tanks Examine vents, filler caps and seals.		
5	Fuel pipes and hoses Examine.		
6	Air maze fuel filter Examine inlet pipe and adjacent oil hose for chafing.		
7	Perform fuel filter clean (Airmaze). P/N: 968.35.21.147 S/N: NSN. P/N OFF : _____ P/N ON : _____		
8	Fuel flow transmitter Examine.		
9	Engine driven fuel pump (EDP) Examine.		
10	Fuel system Set shut-off valve to OPEN and then set the AUX F PUMP to ON. Look for leaks on complete fuel system and unusual noise from the fuel pump. Set AUX F PUMP to OFF and then set shut-off valve to CLOSE.		
11	Fuel System Fuel distribution system test or adjustment.		
12	Fuel Indicating System Fuel indicating system test or adjustment.		



MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
Chapter 28 - Fuel System - Underwing Tanks			
1	Underwing tanks Examine.	P/A-	
2	Transfer pump filters Examine and clean.		
3	Underwing tank system Check operation.	P/A-	
4	Underwing Tank Fuel System Fuel system underwing tank inspection (if installed).	N/A	
5	Underwing Tank Fuel System Fuel system underwing tank inspection transfer pump filter.		
Chapter 32 – Landing Gear and Brakes			
1	Brakes Check brake pad wear. Visual Insp. Beringer.		
2	Main wheels rotation and debur discs. Perform main wheels LH and RH rotation and debur discs.		
3	Hydraulic pipes Examine.		
4	Brake system Check brake fluid level. Apply brakes, examine system for leaks.		
5	Park brake system Examine. Make sure system operates correctly		
6	Main wheel tires Examine.		
7	Main wheels Remove. Examine bearings, axles and wheels. Lubricate bearings and axles with grease (MIL - G - 81322). On installation rotate the wheel position LH to RH and vice versa		
8	Main wheels Perform main wheels inspection fill out the main wheel's inspection.		
9	Brake discs Examine. Check for wear.		



MAINTENANCE PROGRAM
PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
10	V-struts Examine. Note: If you find damage that is more than 0,127 mm (0.005 in.) deep, reject the V-strut.	<i>CE</i>	
11	V-struts If you find damage that is 0,127 mm (0.005 in.) deep or less, refer to Pilatus CMM 02270 for minor repair procedures.	<i>CE</i>	
12	V-struts attachments Examine. Lubricate (Material No. P04-002)	<i>CE</i>	
13	Main landing gear shock struts Examine. Lubricate (Material No. P04-002). Check fluid level.	<i>CE</i>	
14	Main wheels Install. Inflate tire.	<i>CE</i>	
15	Main wheel - dirt scraper Examine.	<i>CE</i>	
16	Tail landing gear Examine. Make sure there are no cracks in the welded seams. Check the locking-lever pivot pins. Lubricate (Material No. P04-002)	<i>CE</i>	
17	Tail wheel tire Examine.	<i>CE</i>	
18	Tail wheel Remove. Examine bearings, axle and wheel. Lubricate bearings with grease (Material No. MIL-G-81322; Aeroshell 22, Royco22, Mobil 28)	<i>CE</i>	
19	Tail wheel Install. Inflate tire.	<i>CE</i>	
20	Steering system Examine. Check cable tension and range of movement.	<i>CE</i>	
21	Debris guard Examine.	<i>CE</i>	
22	Steering system Inspect steering cable tension with a turn buckle installed in the steering cable – adjust the turnbuckle to give a cable tension of minimum 32 lbs., maximal 35 lbs. and install two new locking clips.	<i>CE</i>	



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
Chapter 35 - Oxygen System			
1	Oxygen bottle(s) and attachment brackets (if installed) Examine.	N/A	
2	Oxygen system pipes, flexible tubes and fittings (if installed) Examine.	N/A	
3	Oxygen regulators (if installed) Examine.	N/A	
Chapter 52 - Doors			
1	Pilot, Co-pilot doors Examine. Remove safety wire. Make sure that the emergency release mechanism and latching mechanism operate correctly. Do the check of vertical play of the door Lubricate mechanism (Material No. P04-011). Install safety wire. (Material No. P02-021)		
2	Cabin RH / LH sliding door Examine door, sliding rails, rollers, stops and seals Make sure that the latching mechanism operates correctly. Lubricate mechanism. (Material No. P04-037)		
3	Cabin trap-door (if installed) Remove trap-door hatch cover. Examine doors, hinges, seal, and structural damage. Make sure that the latching mechanism and door release mechanism operate correctly. Test door for correct operation. Lubricate mechanism (Material No. P04-037)		
Chapter 53 - Fuselage			
1	Access panels and fasteners Examine.		
2	Fuselage - external Examine.		
3	Fuselage - internal Examine these structures as follows: - cockpit floor - cabin floor - cabin floor T-rails - door frames - accessible frames, stringers, and skin.		
4	Fuselage Make sure that the drain holes are not blocked.		
Chapter 55 - Stabilizers			



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
1	Empennage Examine internal skin and structures as far as possible. Examine panels and fasteners. Make sure that the water drain holes are not blocked.	<i>Le</i>	
2	Dorsal fin Examine.	<i>Le</i>	
3	Vertical stabilizer Examine.	<i>Le</i>	
4	Rudder - support structure Examine rudder support brackets, torque tube, control rod attachment points and attaching parts.	<i>Le</i>	
5	Rudder Examine rudder skin and structure, balance weight attachment and mountings for static discharge wicks	<i>Le</i>	
6	Rudder upper attachment Remove access panel EL4. Examine the attachment bolt and lockwire for security. Install access panel EL4.	<i>Le</i>	
7	Rudder trim tab Examine tab, hinge, control rod attachment point and attaching parts.	<i>Le</i>	
8	Horizontal stabilizer Inspection/ Check.	<i>Le</i>	
9	Horizontal stabilizer actuator Examine the attachment brackets	<i>Le</i>	
10	Elevator support structure Examine elevator support brackets, hinge bearings, control rod attachment points, control lever and attaching parts.	<i>Le</i>	
11	Elevator Examine skin and structure, fixed tab (H4 only) and mountings for static discharge wicks	<i>Le</i>	
12	Elevator attachments Remove access panels ET1 and EB1. Examine the attachment bolts and lock wire for security. Install access panels ET1 and EB1	<i>Le</i>	
13	Elevator balance tab Examine tab, hinges, control attachment points and attaching parts. Lubricate hinges. (Material No. P04-011)	<i>Le</i>	
Chapter 56 - Windows			
1	Windows and windshields Examine.	<i>[Signature]</i>	



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
2	Emergency window Examine.		
Chapter 57 - Wings			
1	Access panels and fasteners Examine.		
2	Wing - external Examine skin and structure, particularly in area of fuel tanks, all access hole and external component or equipment attaching points. Look for loose rivets along the main spar (this can indicate advanced corrosion of the spar cap).		
3	Wing - internal Examine internal skin and structure, particularly in the area of fuel tank, as far as possible. Look for signs of corrosion on the upper and lower main spar caps.		
4	Wings Make sure that the drain holes are not blocked.		
5	Wing struts - external Examine attachment brackets. Examine strut exterior.		
6	Wing struts - internal Examine.		
7	Wing tips Examine.		
8	Aileron support structure Examine aileron support brackets, hinge bearings, control rod attachment points and attaching parts.		
9	Ailerons Examine aileron skin and structure, balance arms and static discharge wicks.		
10	Aileron - balance tabs Examine balance tabs, tab control rods, rod ends, support brackets, hinges and attaching parts. Lubricate hinges (Material No. P04-011).		
11	Flap support structure Examine flap support brackets, hinge bearings, control rod attachments, actuator support bracket and attaching parts.		
12	Flaps Examine structure and skin. Use a mirror and light to examine the skin of the flaps and slats for cracks in the areas where the angles are attached.		
General - Close Up			
NOTE: Do these steps when the engine, electrical and avionic inspections are complete			



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
1	Access panels and fairings Install.		
2	Fuselage - internal Install internal linings.		
3	Engine cowls Install.		
4	Aircraft Remove the aircraft from jacks.		
5	Aircraft Make sure that the work area is clean and clear of tools and other items.		
C. PROPELLER & ENGINE			
Chapter 61 - Propeller			
1	Spinner dome Remove.		
2	Propeller de-ice boots, slip-ring and brushes Examine.		
3	Slip-ring (Beta) Examine. Check gap between slip-ring and carbon block is no more than 0,50 mm (0,02 in.).		
4	Spinner body and backplate Examine.		
5	Blades Examine.		
6	Spinner Dome Install.		
Chapter 71 - Powerplant			
1	Power Recovery Wash Perform power recovery wash.		
2	Engine Run Perform engine run IAW HARTZELL STC SA377CH.		
3	Engine compartment Clean engine, engine compartment and cowlings.		
4	Engine compartment Examine. Make sure water drain holes are not blocked.		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
5	Powerplant and accessories Examine		
6	Powerplant and accessories Inspect and pay particular attention to rear linkage cam box, fuel control unit arm, telescopic rod and rod end fittings. Disconnect rod ends and clean using solvent (PWC11-027) or (PWC11-031). Examine rod end for corrosion, roughness in rotation, side play and radial play. Lubricate with light grease (PWC04-001) or MIL-G-23827 after engine external wash. Reinstall rod ends and torque to specified value. (Ref.76-10-00) Check free movement and linkages.		
7	Powerplant and accessories Air inlet screen - Inspect cleanliness. (Ref.72-20-00) Inspect the air inlet screen wire mesh for cleanliness and/or damage. Screens with broken wire mesh must be replaced. Clean undamaged screens (Ref. Cleaning / Painting). Inspect the rubber sealing rims and flanges of the screen for security and damage.		
8	Powerplant and accessories Gas Generator Case - Inspect External surface, and fire seal mount ring brackets for cracks, distortion and corrosion. (Ref. 72-30-04) Examine for general condition, including cracks, distortion, corrosion and evidence of overheating. Minor corrosion on exposed surface of gas generator case may be removed. (Ref. Approved Repairs). If the condition of the corrosion exhibited on the exposed surfaces of the gas generator case indicates that further examination of the fuel manifold and igniter bosses is required, remove the fuel manifold adapters (Ref. 73-10-05, Removal/Installation) and spark igniters. (Ref. 74-20-00, Removal/Installation). Examine the mounting pads, fuel nozzle bosses and machined surfaces for corrosion and wear. Isolated corrosion pitting not closely grouped, less than 0.010 inch deep, not covering more than 75 percent of the surface is acceptable without repair.		
9	Powerplant and accessories Fireseal Mount Rings - Inspect Cracks and attachment of brackets and seals (Ref. 72-30-01/-02) Examine the rear fireseal mount ring halves for attachment, damage and condition. NOTE: For the external tubes/lines passing through the mount rings, refer to the relevant chapters in this manual. Examine the circumferential insulating strips for attachment. Loosened strips may be rebonded.		



MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
10	<p>Powerplant and accessories</p> <p>Exhaust Duct - Inspect cracks and distortion. (Ref. 72-50-05, Maintenance practices)</p> <p>Examine the outer surface condition for buckling, ripples or similar distortion. Inspect outer surface, particularly in vicinity of flanges A and C for cracking in metal skin, welds, or flange bolt holes. Inspect exhaust port flanges for cracking.</p> <p>Cracks not exceeding 0.500 inch in length and do not progress into the stitch weld or cracks in a tangential direction not exceeding 1.000 inch long are acceptable provided they are stop drilled with a 1/16 (0.0625) inch drill.</p> <p>Check for the integrity of internal structure through the exhaust ports. NOTE: Refer to the Aircraft Maintenance Manual for removal/installation of the exhaust stubs.</p> <p>Examine the internal structure as far as possible for cracks, looseness and distortion.</p> <p>Inspect Engines that exhibit interior welds (Ref. 72-50-05, Maintenance Practices) visually inspect the forward area of the exhaust duct for cracks, from the propeller reduction gearbox mounting flange to 2 inches aft around the entire circumference of the duct. Exhaust ducts are considered serviceable provided.</p>		
11	<p>Powerplant and accessories</p> <p>Accessories - Inspect attachment of accessories and linkages, air, oil, fuel lines (Ref. 73-10-07/-08) or (Ref. 70-00-00, Standard Practices Inspection).</p> <p>Inspect Fuel, Oil and Air Tubes from scratches, Nick, chafing, dents, pitting, rust and strainer.</p> <p>Inspect Security of pneumatic lines (Ref. 73-10-07/-08)</p> <p>Examine tube assemblies (Ref. 70-00-00, STANDARD PRACTICES - INSPECTION).</p> <p>Blend out minor damage that does not exceed specified limits. Replace the tube assemblies damaged beyond specified limits.</p> <p>Inspect heated rear pneumatic line.</p>		
12	Engine External Examine.		
13	Engine flexible and rigid pipes Examine.		
14	Engine cowling and seals Examine.		
15	Fireshields and seals Examine.		
16	Shock mounts Examine.		



MAINTENANCE PROGRAM
PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
17	Support ring Examine.		
18	Support struts Examine.		
19	Electrical harnesses Examine.		
Chapter 72 - Engine			
1	Compressor inlet screen Clean. Examine.		
2	Gas generator case Examine.		
3	Propeller shaft oil seal Examine, look for oil leaks		
4	Accessories Examine.		
Chapter 73 - Engine Fuel and Control			
1	HP fuel pump Examine.		
2	HP fuel pump outlet filter Examine, replace if contaminated		
3	Fuel HP Outlet Filter Perform fuel HP outlet filter replacement. P/N : AN6235-3A or ALTERNATIVE P/N. P/N OFF : <u>AN6235-3A</u> P/N ON : <u>AN6235-3A</u>		
4	Fuel control unit Examine Check for leaks from vent. (Ref. P&WC EMM 73-20-00) Check flow divider and dump valve for installation and leaks (Ref. EMM 73-10- 06). Check FCU for installation, linkages and pneumatic tubes (Ref. EMM 73- 20-00). Evidence of FCU bearing washout indicated by traces of blue dye effluent is caused by a mixture of bearing grease and fuel. For post-SB1472 engines fitted with a manual override on the fuel control, check FCU Manual Override System for static operation (Ref. EMM 71-00-00).		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
5	Fuel control unit Perform SIL NO. PT6A-221R01 – FCU Health Monitoring - Deceleration Check. Ref. P&WC PT6A-27 MM 71-00-00		
6	Pneumatic System Check P3 filter for installation. Clean or replace filter, dependent on condition, service experience or environment.		
7	Starting flow control unit Examine.		
8	Propeller governor Examine.		
9	Air pipes Examine.		
10	Fuel pipes Examine.		
11	Gas generator case drain valves Examine.		
12	Igniter exciter Examine and check ignition system/current regulator for installation and condition (Ref.74-10-01 and 74-10-02) Inspect the ignition excitors for signs of damage and general condition. Inspect the input and output connectors for damage, paying particular attention to the connector threads for corrosion. Inspect the cover and box of the regulator for general condition. A cracked or distorted mounting bracket on the box, or loose components on the box or cover, must be repaired at an overhaul facility. Inspect the seal on the box and the sealing gasket on the cover for general condition. A loose seal or gasket may be rebonded using adhesive cement (PWC08-010).		
13	Ignition cables Examine and check ignition cable for chafing, wear and installation (Ref.74-20-01) Inspect cables for signs of damage to braiding and general condition. Inspect cable coupling nuts for corrosion. Inspect central conductor and insulation for contamination and burning. Do retention test on igniter end of cable only: <ul style="list-style-type: none">- Connect contact with tool (Ref. Table 201).- Contact must hold a 0.125 lb. weight.- If contact does not hold weight, ship cable to an authorized repair shop for inner cable replacement.		

**MAINTENANCE PROGRAM****PILATUS PORTER PC6****Appendix – 100 Hours / Annual Inspection**

NO	TASK	SIGNATURE	
		SIGN	STAMP
14	Spark igniters Examine and check spark igniters/glow plugs for cleanliness and erosion. Check function (Ref. 74-20-02 and 74-00-00). Inspect the exterior cylindrical area of the firing end of the igniter shell for chafing wear. Wear is acceptable to a depth of 0.015 inch. Inspect the igniter shell and electrode for erosion (Ref. Fig. 207 and Table 202). If erosion equals or exceeds amounts shown, reject the spark igniter. Do a functional test on acceptable and replacement spark igniters (Ref. 74-00-00, Adjustment/Test).		
15	Interconnect rod Inspect accessible lockwire and safety cable for security and installation of the interconnect rod.		
16	Idle control system Examine.		
17	Power control system Examine.		
18	Propeller control system Examine.		
19	Engine controls Lubricate rod ends with grease. (Material No. P04-002).		
20	Emergency fuel control system Examine. Do a functional test.		
Chapter 78 - Exhaust			
1	Exhaust duct Examine.		
2	Exhaust stubs Examine.		
Chapter 79 - Oil			
1	Oil cooler system Examine. Flap - Do an operational test.		
2	Oil filter Examine and clean.		
3	Chip detector Do a functional test. Check Magnetic Detectors for continuity.		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
4	Scavenge Oil pump Examine.		
5	Oil filler cap and dipstick Examine.		
6	Oil separator (Aircraft with SB75) Examine.		
General			
1	Powerplant Make sure that the work area is clean and clear of tools and other items.		
2	Powerplant Do a functional test.		
3	Powerplant (Post P&WC SB 1568 only) Do a deceleration check. NOTE: Not required if FCU is identified with 'RES2' or 'SB 73-3', or with a serial number that has the letter 'F' as a prefix. SN: F22 480		
D. ELECTRICS AND INSTRUMENTS			
Chapter 21 - Air Conditioning			
1	Cockpit blower motor Examine and operational test.		
2	Cabin blower motor Examine and operational test.		
Chapter 24 - Electrical Power			
1	Battery mountings Examine attachment fittings, ventilation hoses, cable connectors, wiring.		
2	External power receptacle Examine.		
3	Starter/Generator Examine.		
4	Starter/Generator Examine QAD adaptor and clamp.		
5	Starter and power generation relays Examine. Functionally test during engine ground run.		



MAINTENANCE PROGRAM
PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
6	Voltage regulator Examine. Functionally test during engine ground run.		
7	Cockpit - switches and circuit breakers Examine. Make sure that placards are readable.		
8	Cables, plugs, connectors, relays, terminal blocks Examine in these areas: - engine compartment - cockpit - fuselage - empennage - wings		
9	Bonding Examine bonding leads in these areas: - engine compartment - cockpit - fuselage - empennage - wings - landing gear		
Chapter 27 - Flying Controls			
1	Aileron trim actuator Examine. Operational test.		
2	Rudder trim actuator Examine. Operational test.		
3	Flap actuator Examine. Operational test.		
4	Horizontal stabilizer actuator Examine. Operational test.		
Chapter 28 - Fuel			
1	Auxiliary fuel pump Operational test.		
2	Underwing fuel pumps. (if installed) Operational test.		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
Chapter 30 - Ice and Rain Protection			
1	Pitot tube and static port heaters Operational test.	<i>Le</i>	
Chapter 31 - Indicating/Recording			
1	Instrument panel shockmounts Examine.	<i>Le</i>	
2	Instruments Examine.	<i>Le</i>	
3	Annunciator panel Examine.	<i>Le</i>	
Chapter 33 - Lights			
1	Navigation lights Examine. Operational test.	<i>Le</i>	
2	Anti-collision strobe lights or beacons Examine. Operational test.	<i>Le</i>	
3	Landing lights Examine. Operational test.	<i>Le</i>	
4	Cockpit lights Examine. Operational test.	<i>Le</i>	
5	Instrument lights Examine. Operational test.	<i>Le</i>	
6	Warning lights Examine. Operational test.	<i>Le</i>	
7	Passenger cabin lights Examine. Operational test.	<i>Le</i>	
Chapter 34 - Navigation			
1	Pitot tube Examine.	<i>Le</i>	
2	Static ports Examine.	<i>Le</i>	
3	Pipes - pitot, static and vacuum Examine.	<i>Le</i>	

**MAINTENANCE PROGRAM****PILATUS PORTER PC6****Appendix – 100 Hours / Annual Inspection**

NO	TASK	SIGNATURE	
		SIGN	STAMP
4	Vertical speed indicator Reset to zero.	<i>Ces</i>	
5	Airspeed indicator Check, calibrate if necessary.	<i>Ces</i>	
6	Gyro operated instruments Operational test.	<i>Ces</i>	
7	Magnetic compass Check correction card date validity <u>02/2027</u>	<i>Ces</i>	
Chapter 37 – Vacuum			
1	Vacuum system suction regulator Clean filter.	<i>N/A</i>	
2	Vacuum system Examine. Replace if air filter is contaminated.	<i>N/A</i>	
3	Vacuum system pressure regulator Examine.	<i>N/A</i>	
4	Vacuum system ejector Examine.	<i>N/A</i>	
E. AVIONICS			
Chapter 23 - Communications and Chapter 34 - Navigation			
1	Antennas Examine.	<i>Ces</i>	
2	Headsets and microphones Clean. Examine.	<i>Ces</i>	
3	Avionic equipment Examine.	<i>Ces</i>	
4	Avionic connectors and cables Examine.	<i>Ces</i>	
5	Avionic equipment racks and shock mounts Examine.	<i>Ces</i>	
6	All Avionics systems Examine switches and circuit breakers.	<i>Ces</i>	



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – 100 Hours / Annual Inspection

NO	TASK	SIGNATURE	
		SIGN	STAMP
7	All Avionics systems Operational test.		

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
AGUS SULAIMAN	ENGINEER		6144
WAHYONO	ENGINEER		5792
MINN M SAID	MECHANIC		

RETURN TO SERVICE

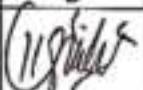
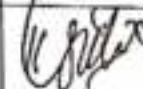
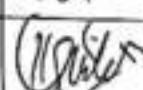
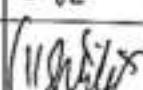
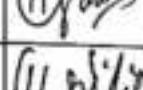
The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : AGUS SULAIMAN Stamp :

Signature : Agus Place/Date : NABIRE / 01 JUNE 22

**Ref. AMM Pilatus Porter Chapter 28-20-00
FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST**

Reg. Mark : PK-SJE Date : 01 JUNE 2022
 MSN : 1017 Station : NABIRE
 TSN / CSN : 100:A1 / 59 WO No. : WO/003-SJE/V/2022

NO	TASK	SIGNATURE	
		SIGN	STAMP
Tools and Equipment			
	Part No. Description	Remarks	
	Stopwatch		
	Fuel container with measured graduation in liters or US gals	Minimum capacity 40 liters (10 US gals)	
Procedure			
A. Job Set Up			
1	Make sure that the aircraft is tail down ($10^\circ \pm 1^\circ$ nose up).		
2	Make sure that the aircraft is refueled to maximum (Ref. 12-11-28, page Block301).		
3	Set the fuel-system valve lever to CLOSED.		
4	Open the fuel-filter access panel PB3.		
5	Open the engine access panel PL1.		
B. Preparation			
1	Put the fuel container below the fuel filter.		
2	Open the filter drain valve (4) and let the fuel drain.		
3	When the flow of fuel stops, close the drain valve (4).		
4	Remove the outlet hose (2) from between the fuel flow transmitter (3) and the Engine Driven Pump (EDP) (1).		



MAINTENANCE PROGRAM PILATUS PORTER PC6

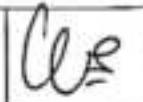
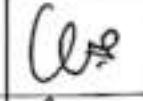
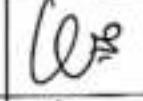
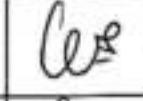
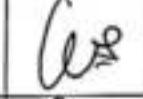
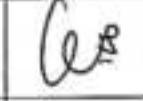
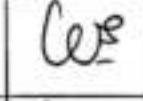
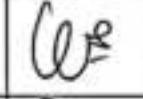
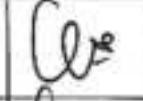
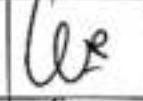
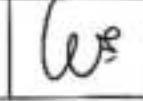
Appendix – FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST

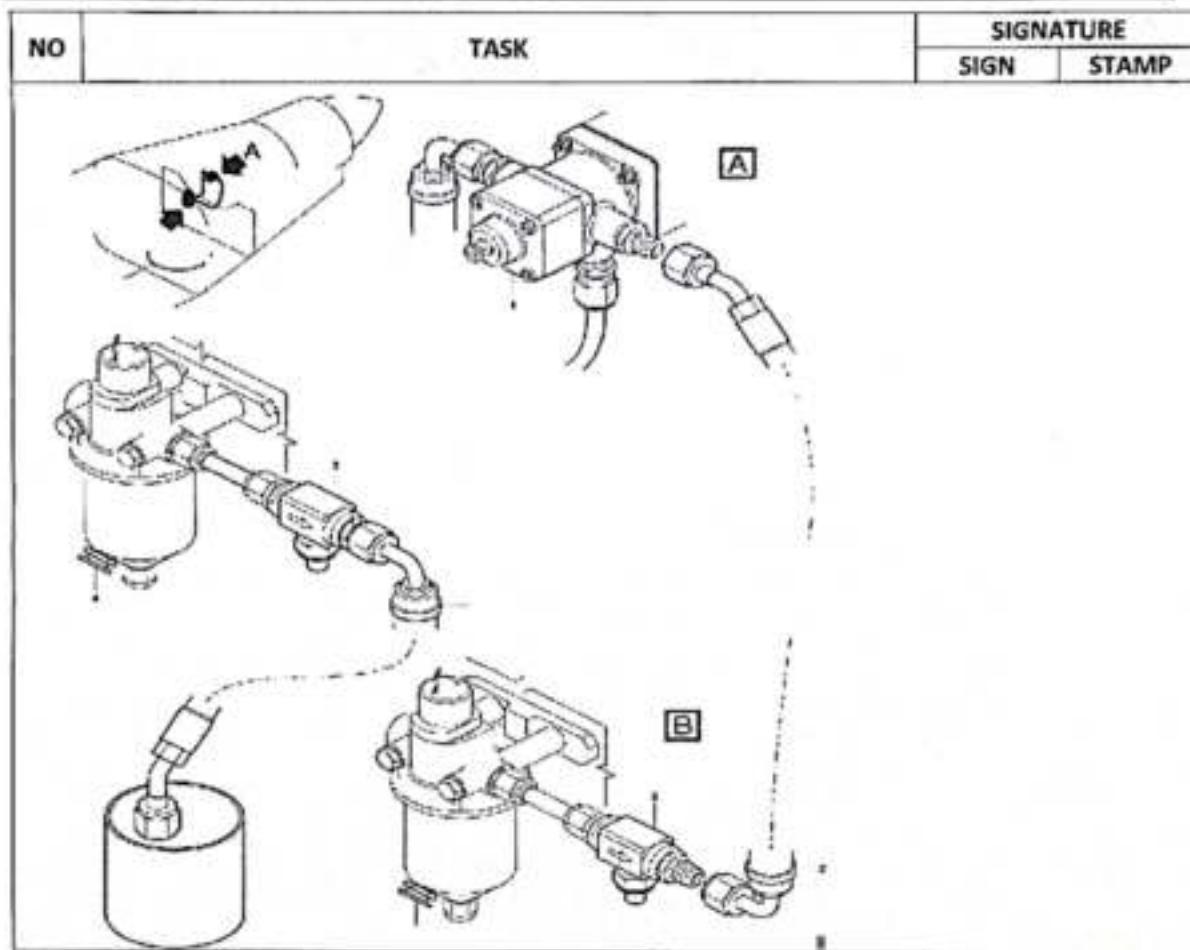
NO	TASK	SIGNATURE	
		SIGN	STAMP
5	Turn the outlet hose through 180 degree, then install the outlet hose (2) to the fuelflow transmitter (3) with the other end through the access panel PB3.		
6	Put the fuel container below the disconnected end of the outlet hose (2). Do not extend the length of the hose for the test.		
7	Set the fuel-system valve-lever to OPEN until you get a constant flow of fuel in to the container.		
8	Set the fuel-system valve-lever to CLOSED and empty the container.		
C. Gravity Flow System			
1	Put the fuel container below the disconnect end of the outlet hose.		
2	Set the fuel-system valve-lever to OPEN for 5 minutes.		
3	Set the fuel-system valve-lever to CLOSED.		
4	Make sure that there is not less than 6,95 liters (1,84 US gals) of fuel in the container. 10 L		
5	Empty the container.		
D. Auxiliary Fuel Pump System			
1	Put the fuel container below the disconnected end of the outlet hose		
2	Energize the aircraft electrical system.		
3	Set the AUX F PUMP switch to ON and immediately set the fuel-system valvelever to OPEN.		
4	After 5 minutes, set the fuel-system valve lever to CLOSED and the AUX F PUMP switch to OFF.		
5	De-energize the aircraft electrical system.		
6	Make sure that there is not less than 22,1 liters (5,84 US gals) of fuel in the container. 37 L		

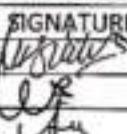
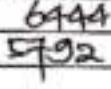


MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST

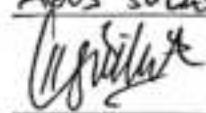
NO	TASK	SIGNATURE	
		SIGN	STAMP
7	Empty the container.		
E. Close Up (Ref. Fig. 501)			
1	Remove the outlet hose (2) from the fuel flow transmitter (3).		
2	Install the outlet hose (2) between the fuel flow transmitter (3) and the EDP (1).		
3	Energize the aircraft electrical system.		
4	Set the fuel-system valve lever to OPEN.		
5	Set the AUX F PUMP switch to ON.		
6	Do leak checks at the outlet hose (2) and the tee adapter (3) connection. No leaks are permitted.		
7	Set the AUX F PUMP to OFF.		
8	Set the fuel-system valve lever to CLOSED.		
9	De-energize the aircraft electrical system.		
10	Discard the fuel as given in the local regulations.		
11	Make sure that the work area is clean and clear of tools and other items.		
12	Close the fuel-filter access panel PB3 and the engine access panel PL1.		

Appendix – FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST


PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
AGUS SULAE MAN	ENGINEER		6944
WAHYONO	ENGINEER		5792
MIN M SHO	MECHANIC		

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : AGUS SULAE MAN Stamp : 
 Signature : 
 Place/Date : NABIRE / 01 JUNE 22

Ref. AMM Pilatus Porter Chapter 28-40-00
 FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

Reg. Mark	: PK-SWE	Date	: 01 JUNE 2022
MSN	: 1017	Station	: NABIRE
TSN / CSN	: 100:41 /59	WO No.	: WO/003-SWE/N/2022

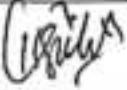
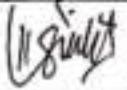
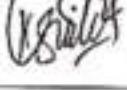
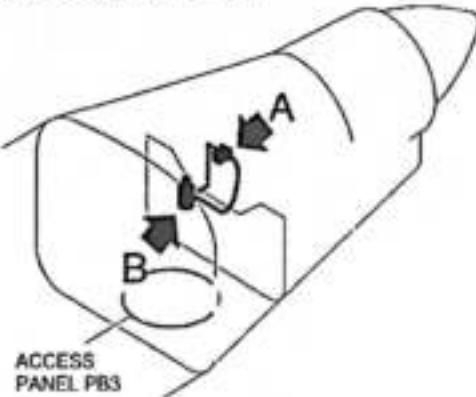
NO	TASK	SIGNATURE	
		SIGN	STAMP

Tools and Equipment

Part No.	Description	Remarks
	Stopwatch Fuel container with measured graduation in liters or US gals	Minimum capacity 40 liters (10 US gals)

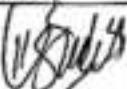
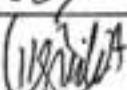
Procedure

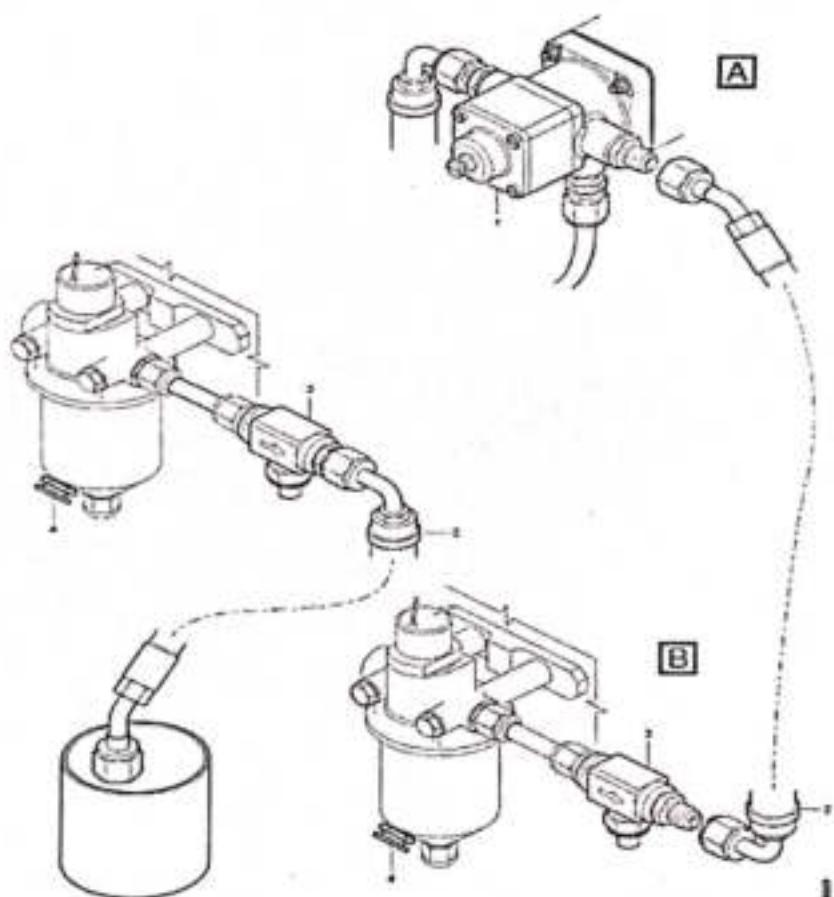
A. Job Set Up

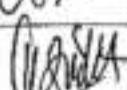
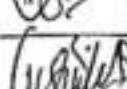
1	Make sure that the aircraft is tail down ($10^\circ \pm 1^\circ$ nose up)		
2	Make sure that the aircraft is refuelled to maximum (Ref. 12-11-28, Page Block 301)		
3	Set the fuel-system valve-lever to CLOSED		
4	Open the fuel-filter access-panel PB3. 		
5	Open the engine acces panel PL1		

B. Preparation (Ref. Fig. 1)

1	Put the fuel container below the fuel filter.		
---	---	---	---

NO	TASK	SIGNATURE	
		SIGN	STAMP
2	Open the filter drain valve (4) and let the fuel drain.		
3	When the flow of fuel stops, close the drain valve (4).		
4	Remove the outlet hose (2) from between the fuel flow transmitter (3) and the EngineDriven Pump (EDP) (1).		


Figure 1 fuel Disrtibution – Adjustment/Test

5	Turn the outlet hose through 180 degrees, then install the outlet hose (2) to the fuelflow transmitter (3) with the other end through the access panel PB3.		
6	Put the container below the disconnect end of the outlet hose (2). Do not extend thelength of the hose for the test.		
7	Energize the aircraft electrical system.		



MAINTENANCE PROGRAM
PILATUS PORTER PC6

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

NO	TASK	SIGNATURE	
		SIGN	STAMP
8	Set the fuel-system valve-lever to OPEN until you get a constant flow of fuel into the container.		
9	Set the fuel-system valve-lever to CLOSED and empty the container.		
10	Reset the fuel used totalizer to zero.		
C. Low Fuel Flow Indication Check (Ref. Fig. 1)			
1	Set the fuel-system valve-lever to OPEN.		
2	When the fuel flow has stabilized, record the fuel flow indication. Fuel flow: <u>32 GPH</u>		
3	After 5 minutes set the fuel-system valve-lever to CLOSED		
4	Record the fuel used from the fuel used totalizer. Fuel used: <u>36</u>		
5	Measure the quantity of the fuel in the container. Quantity: <u>10 L</u>		
6	Make sure the difference between the fuel used totalizer indication and the quantity of fuel in the container is not more than ± 1 liter (± 0.26 US gals).		
7	Calculate the fuel rate for 1 hour as follows: - Quantity of fuel in container after 5 minutes $\times 12$ = Flow rate/hour.		
8	Compare the calculated fuel flow with the actual fuel flow recorded at step (2): - The difference between the calculated fuel flow and the actual fuel flow must be the same ± 12.5 liter/hour (± 3.3 gals/hour)		
9	If the difference between the actual and calculated fuel flow is out of limits, replace the indicators, signal conditioner or fuel flow transmitter. NOTE: IT IS RECOMMENDED THAT THE FUEL FLOW TRANSMITTER IS REPLACED FIRST.		
10	Empty the container.		
D. High Fuel Flow Indication Check Using the Auxiliary Fuel Pump System (Ref. Fig. 1)			
1	Set the AUX F PUMP switch to ON.		



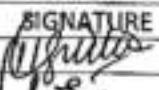
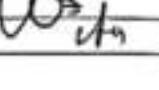
MAINTENANCE PROGRAM
PILATUS PORTER PC6

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

NO	TASK	SIGNATURE	
		SIGN	STAMP
	Move the fuel-system valve-lever towards the CLOSED position to get an indicated fuel flow of between 189 and 285 liters/hour (50 and 75 US gals/hour). Record the indicated fuel flow. Fuel flow: <u>76 GPH</u>		
2	NOTE: TO MAKE THE TEST EASIER, YOU CAN MAKE AN ORIFICE TO GET THE CORRECT FUEL FLOW. USE A METAL BLANK DRILLED WITH A 2,4 mm (3,32 in) HOLE INSTALLED IN THE END OF THE DISCONNECTED OUTLET HOSE (2). THIS WILL GIVE THE REQUIRED FUEL FLOW WITH THE FUEL-SYSTEM VALVE-LEVER FULLY "OPEN".		
3	When the fuel flow is correct and constant, get a second person and do these steps at the same time. Reset the fuel totalizer. Record the quantity of fuel in the container. Start the stopwatch.		
4	After 5 minutes, set the fuel-system valve-lever to CLOSED and the AUX F PUMP switch to OFF.		
5	Record the fuel used from the fuel used totalizer. Fuel flow: <u>6 G</u>		
6	Measure the quantity of the fuel in the container and subtract the quantity recorded in Step (3). Quantity: <u>24 L</u>		
7	Make sure the difference between the fuel used totalizer indication and the quantity of fuel in the container is not more than ± 1 liter ($\pm 0,26$ US gals).		
8	Calculate and record the flow rate for 1 hour as follows: Quantity of fuel measured at step (6) \times 12 = Fuel flow rate /hour.		
9	Make sure that the flow rate recorded at step (8) is not more than $\pm 12,5$ liters/hour ($\pm 3,3$ US gals/hour) different to the fuel flow indication recorded in Step (2).		
10	If the difference between the actual and calculated fuel flow is out of limits, replace the indicators, signal conditioner or fuel flow transmitter. NOTE: IT IS RECOMMENDED THAT THE FUEL FLOW TRANSMITTER IS REPLACED FIRST.		
E. Close Up (Ref. Fig. 1)			
1	If necessary, remove the orifice from the outlet hose (2).		
2	Remove the outlet hose (2) from the fuel flow transmitter (3).		

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

NO	TASK	SIGNATURE	
		SIGN	STAMP
3	Install the outlet hose (2) between the fuel flow transmitter (3) and the EDP (1).		
4	Energize the aircraft electrical system.		
5	Set the fuel-system valve lever to OPEN.		
6	Set the AUX F PUMP switch ON.		
7	Do a leak check at the outlet hose (2) and the tee adapter (3) connection. No leaks are permitted.		
8	Set the AUX F PUMP switch to OFF.		
9	De-energized the aircraft electrical system.		
10	Discard the fuel in accordance with local regulation.		
11	Make sure that the work area is clean and clear of tools and other items.		
12	Close the fuel-filter access panel PB3.		
13	Close the engine access panel PL1.		

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
AGUS SULAHMAN	ENGINEER		6004
WAHYONO	ENGINEER		5792
AMIN M SAID	Mechanic		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name	:	<u>AGUS SULAIMAN</u>	Stamp	:	
Signature	:		Place/Date	:	<u>NABIRE /01 JUNE 22</u>



5

MAINTENANCE PROGRAM
PILATUS PORTER PC6

Appendix – FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

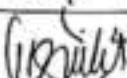
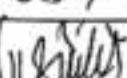
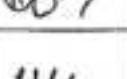
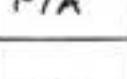
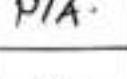
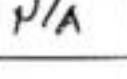
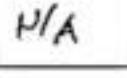
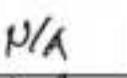
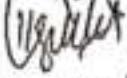
Ref. AMM Pilatus Porter Chapter 28-15-00

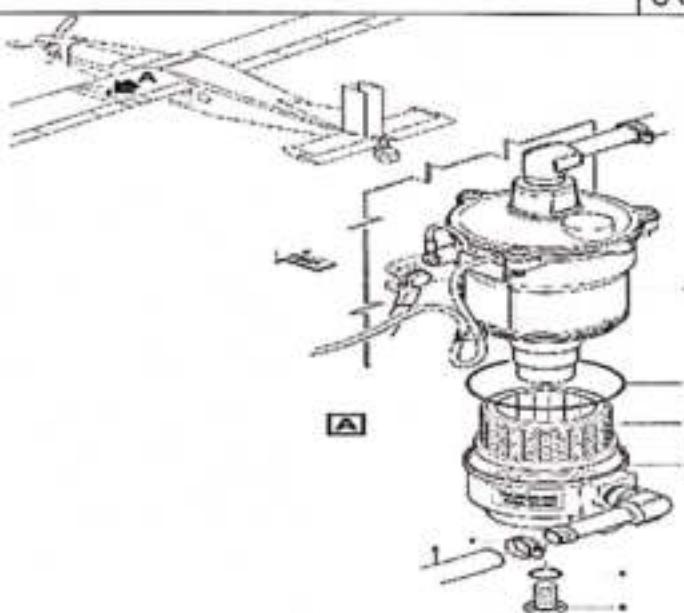
FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

Reg. Mark	: PK-SNE	Date	: 26 MAY 2022
MSN	: 1017	Station	: KABIRE
TSN / CSN	: 100:41 / 59	WO No.	: WO/003-SNE/V/2022

NO	TASK	SIGNATURE		
		SIGN	STAMP	
Tools Equipment for Aircraft with Underwing Fuel system and Fuel Transfer Pump. P/N: 115.55.06.443 Regulated Air supply				
UNDERWING TANK IS NOT INSTALLED.				
Expendable Parts				
Part no:	Description	Fig. Item no.		
968.84.30.305	Filter (if required)	Fig 701, item 3		
946.91.27.355	O-ring	Fig 701, item 5		
968.84.30.309	O-ring	Fig 701, item 2		
WARNING: OBEY THE SAFETY PRECAUTIONS GIVEN IN 28-00-00, PAGE BLOCK 201, WHEN YOU DO WORK ON THE FUEL SYSTEM.				
1	Open and install the safety clip to the circuit breaker EXT FUEL.			
2	Remove the Access panel LB7, LB9, RB7 and RB8.			
3	Loosen the clamp (item 7) and disconnect the tube (item 8) from the elbow of the pump inlet.			
4	Remove the bolt (item 6), the bowl (item 4), the O-Ring (item 2) and filter (item 3) from the pump (item 1). WARNING: MAKE SURE YOUR HANDS ARE CLEAN BEFORE YOU CLEAN THE FILTER (3) DO NOT USE COTTON OR CLOTH TO CLEAN THE FILTER COTTON CAN CONTAMINATE THE FILTER.			
5	Use a regulated air supply to blow through from the inside of the filter (item 3) to remove unwanted material.			
6	If the filter (item 3) is damaged or cannot be cleaned, discard the filter and install a new one.			
7	Remove and discard the O-Ring (item 5) from the bolt (item 6) and install a new O-ring (item 5).			

Appendix – FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

NO	TASK	SIGNATURE	
		SIGN	STAMP
8	Put the filter (item 3), new O-ring (item 2) and bowl (item 4) in position and install the bolt (item 6).		
9	Connect the tube (item 8) to the elbow of the pump outlet and tighten the clamp (item 7).		
10	Close the circuit breaker EXT FUEL.		
11	Energize the aircraft electrical system (Ref. AMM 24-40-00, Page Block 1).		
12	Set the NORMAL-EMERG switch to EMERG and check that the pump operates.		
13	Check the pump for leaks. No leaks are permitted.		
14	Set the NORMAL-EMERG switch to NORMAL.		
15	Remove the electrical power from the aircraft (Ref. AMM 24-40-00, Page Block 1).		
16	Make sure that the work area is clean and clear of tools and other item.		
17	Install the access panel LB7, LB9, RB7 and RB8.		





MAINTENANCE PROGRAM
PILATUS PORTER PC6

Appendix – FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
AGUS SULAE MAN	ENGINEER		6444
WAHYONO	ENGINEER		5792
AMIN M SAID	MECHANIK		

RETURN TO SERVICE

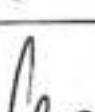
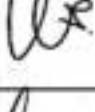
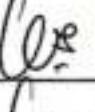
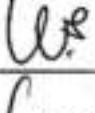
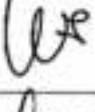
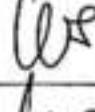
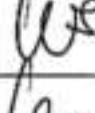
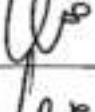
The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : AGUS SULAE MAN Stamp :

Signature : Place/Date : NABIRE /01 JUNE 22

WHEEL AND BRAKES INSPECTION SHEET OF PILATUS PORTER PC6

Reg. Mark	: PK-SNE	Date	: 26 - MAY - 2022.
MSN	: 1017	Station	: NABIRE
TSN / CSN	: 100:41 / 59	WO No.	: WO/003-SNE N/2022

NO	TASK	SIGNATURE	
		SIGN	STAMP
1	Perform Detail Visual Inspection with Flash Light, Mirror, and Magnifying Glass of the Brake Pedals and System for Cracks, Corrosion, and Security of Installation.		
2	Inspect Wheel and Brakes IAW ATA 32-40-00 and BERINGER Time Limits / Maintenance Checks MC-STC-002.		
3	Inspect hydraulic brake fluid reservoir, check brake fluid level, apply brakes, examine system for leaks, and service with MIL-PRF-5606 (ROYCO 756) hydraulic fluid as required.		
4	Inspect tire condition IAW ATA 12-14-32 and Michelin Aircraft Tire Care and Service Manual (Michelin Service Manual can be used as a guide line for all approved main tires but will not supersede manufacture inspection recommendations)		
5	Check Brake Disc Thickness Record RH: 6.48 mm LH: 6.48 mm mm/inch. Minimum brake disc thickness 0.252 inch / 6.4 mm.		
6	Examine brake disc condition for Coning, Groove and Bumps. See figure 2 as attached.		
7	Inspect Brake Pad for wear. Brake Pad must be changed before grooves are L+H : D-0.225" R+H : 0.221" invisible. See figure 3 as attached. Friction material on Brake Pad minimum thickness 0.100 inch / 2.5 mm.		
8	Check play between disc and key disc drive. Max play 0.024 inch / 0.6 mm. See figure 3 as attached. L-H = 0.007" R-H = 0.007"		
9	Check Main wheels Tire. Examine and check inflation pressure 3,3 bar (49 psi). 20. PS1.		
10	Check Tail wheel. Examine and check for installation and inflation pressure 2,2bar (47 psi).		
11	Check and examine brake master cylinders for leaks and connections.		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – WHEEL AND BRAKES INSPECTION

NO	TASK	SIGNATURE	
		SIGN	STAMP
12	After complete installation, check disc safety wire. Safety wire (0.041) must be in place to prevent disc from sliding out the slots. See figure 1 as attached.		
13	Record both Main Wheel Tire: S/N LH <u>21190179</u> and Hub S/N <u>494</u> S/N RH <u>21245285</u> and Hub S/N <u>488</u>		
14	Record Tail Wheel Tire S/N <u>83522029</u> Hub S/N <u>280</u>		

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
Agus Sulaiman	Engineer		<u>6944</u>
WAHYONO	ENGINEER		<u>5792</u>
AMIN M SAID	MECHANIC		

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is considered fit for Release to Service.

Name : WAHYONO Stamp :
Signature : Place/Date : NABIRE, 01 JUNE 2022

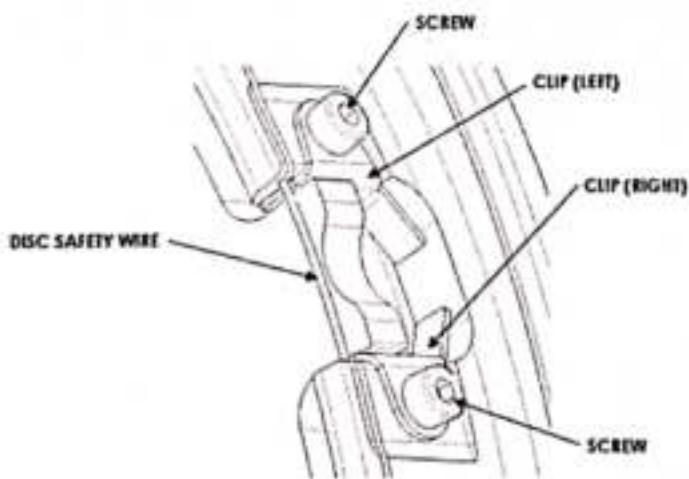
 Aeropolis, 05130 TALLARD - FRANCE Tel:+33 (0)4 92 20 16 19 Fax:+33 (0)4 92 52 69 66 e-mail : contact@beringer-aero.com	TIME LIMITS / MAINTENANCE CHECKS	<i>Manual reference:</i> BRG-ALTP-02 <i>Reference document:</i> MC-STC-002
---	---	---

2. Scheduled maintenance checks

2.1. Flight maintenance checks

Next flight maintenance checks are in addition to PC-6 maintenance manual.

Additional flight maintenance checks		Preflight inspection
Component	Operation	
Safety wire of brake disc	Visual inspection	
Brake pads	Inspect for wear and damage	



CAUTION: Disc safety wire must be in place, it prevents disc from sliding out the slots.

FIGURE 1

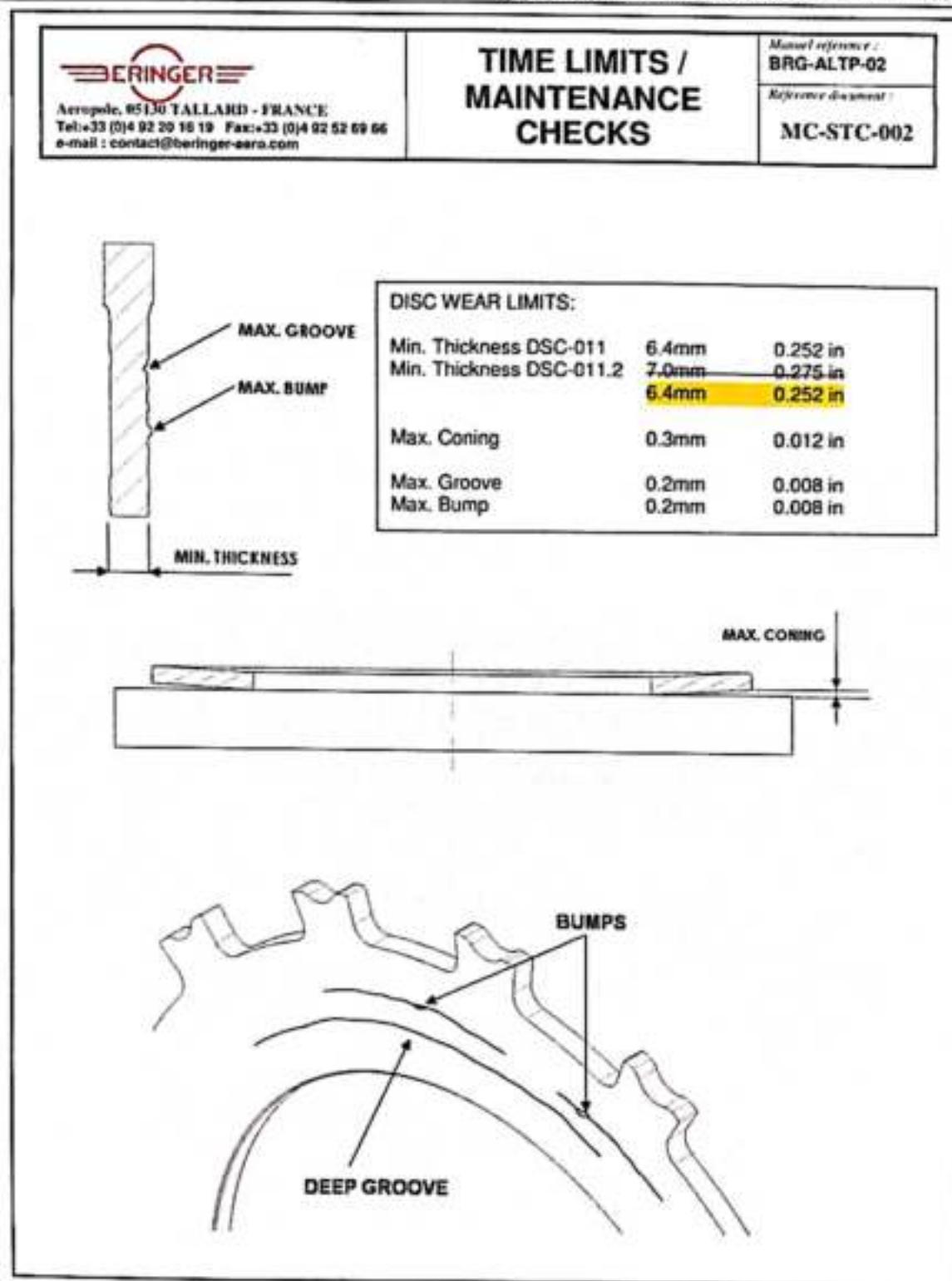


FIGURE 2



Aeropole, 65130 TALLARD - FRANCE
 Tel: +33 (0)4 92 29 16 19 Fax: +33 (0)4 92 52 68 66
 e-mail : contact@beringer-aero.com

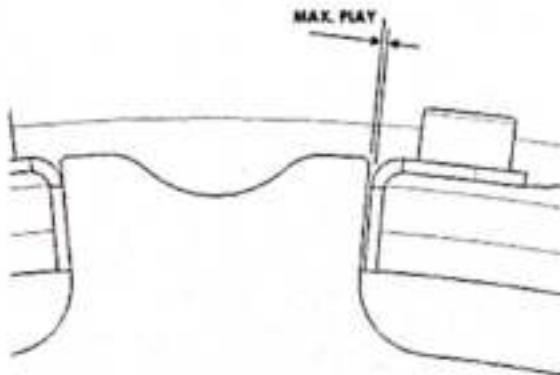
TIME LIMITS / MAINTENANCE CHECKS

Manual reference :
BRG-ALTP-02

Reference document :
MC-STC-002

CLIP WEAR LIMITS:

Max. Play 0.6mm 0.024 in



PAD WEAR LIMITS:

Min. Thickness groove nearly invisible
 Friction material min. thickness 2.5mm (0.100 in)

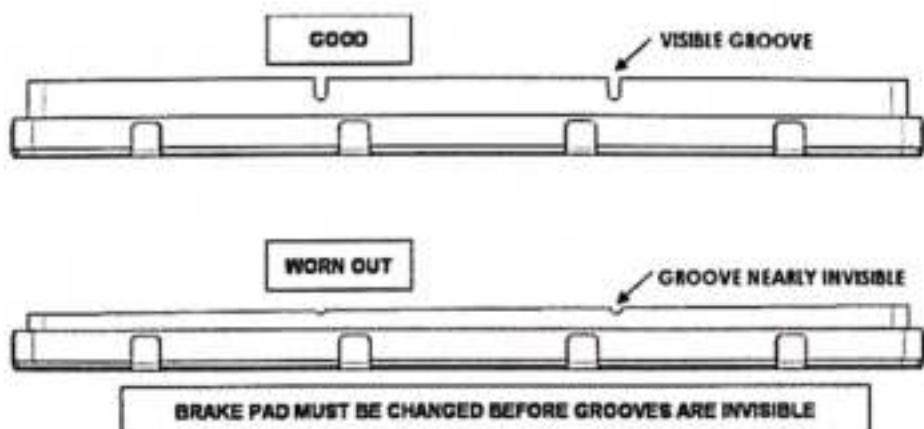


FIGURE 3



**EMERGENCY EQUIPMENT
LIST
INSPECTION & MONITOR**

**PT. SMART CAKRAWALA
AVIATION
DEPARTMENT TEKNIK
Form: SCA/MTC/023**

DATE : 01 JUNE 2022

A/C REG : PK-SNE

A/C TYPE : PC-6 PILATUS

CHECKER : AGUS

SIGN:

No.	Description	P/N	S/N	Next Insp.	Remarks
1	Pilot Life Vest				
2	Co-Pilot Life Vest				
3	Pax Life Vest				
4	Pax Life Vest				
5	Pax Life Vest				
6	Pax Life Vest				
7	Pax Life Vest				
8	Pax Life Vest				
9	Pax Life Vest				
10	Pax Life Vest				
11	Pax Life Vest				
12	Pax Life Vest				
13	First Aid Kit	FAK/ANC 1	L1110820E	AUG 2023	GOOD
14	Crash Axe Installed	DIN 14924 A	AS53	FEB 23	GOOD
15	Fire Extinguisher	BAS1015R-5	120655	FEB 23	GOOD
16	Life Raft (If Installed)	PILOT 5050 052176	4273400101006	JAN 23	GOOD
17	Survival Kit (If Installed)	S3026-101	NSN	JUL 2022	GOOD
OTHERS					
18.	FLASH LIGHT	TWL11201	19101311874	O/c	GOOD



Additional Work Sheet
100 Hours / Annual Inspection

Aircraft Registration: **PK-SNE**

WO# Nr: WO/003-SNE/V/2022

Parts Used Sheet

Special Tool Used



Additional Work Sheet
100 Hours / Annual Inspection

Aircraft Registration: **PK-SNE**

WO# Nr: WO/003-SNE/V/2022

Parts Used Sheet

Part Used