



PT. SMART CAKRAWALA AVIATION

WORK ORDER

Form: SCA/MTC/030

Subject : Inspection 100 Hours / Annual & Add Task Due at 400 FH.	No.	WO/006-SNB/XII/2021
	Date	22-Dec-2021
	A/C Reg.	PK-SNB MSN 1015
Reference : MP PILATUS PC-6 Rev. 0	Prepared By	TS
	Checked By	CI
	Approved By	TM

To : Engineer In Charge

Description :

1. Perform Inspection 100 Hours / Annual & Add Task Due at 400 FH.
2. Make an entry in Maintenance Log.
3. Return the Completed Work Order and Form to PPC.

#If any finding, please close the routine card, and transferred to inspection card.

Additional Work :

Compliance Statement	Sign & Date Company Lic. No.: (Engineer In Charge)	Signature (Technical Manager)
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AIRCRAFT CHECK WORK SUMMARY
(Form: SCA/MTC/051)

DATE OF ISSUED	JO/WO #	TYPE OF MAINTENANCE	DATE OF ACCOMPLISHED		
22-Dec-2021	WO/006-SNB/XII/2021	Inspection 100 Hrs / Annual			
AIRCRAFT DATA					
Subject	Pos #	Serial Number (SN)	TTSN/TCSN		
Engine	#1	PCE-PG0565			
	#2	-			
Propeller/Rotor	#1	FY4513			
	#2	-			
Landing Gear	NLG				
	LH MLG				
	RH MLG				
PACKAGE COVERED					
No	Subject		Qty	Remark	
1	Non-Routine Card		-		
2	Inspection Card		-		
3	Work Order		1		
4	Summary Inspection List		1		
5	Material and Tool List		-		
6	Escalation form		-		
7	CRS (SMI / Unscheduled Maintenance)		1		
INSPECTION CARD (IC) LIST (Finding during maintenance)					
No	Taskcard Ref	Subject	Status		Name/ Sign & Stamp
			Open	Close	
<u>IC-001</u>					
<u>IC-002</u>					
<u>IC-003</u>					
<u>IC-004</u>					
<u>IC-005</u>					
<u>IC-006</u>					

<u>IC-007</u>					
<u>IC-008</u>					
<u>IC-009</u>					
<u>IC-010</u>					
<u>IC-011</u>					
<u>IC-012</u>					
<u>IC-013</u>					
<u>IC-014</u>					
<u>IC-015</u>					

Prepared by :
Technical Support

Checked by :
Chief Maintenance

Verified by :
Chief Inspector

Approved by :
Technical Manager



SUMMARY INSPECTION ITEMS
(Form: SCA/MTC/050)

WO Ref: WO/006-SNB/XII/2021

NO.	TASK CARD NO.	DESCRIPTION	DATE	EST MHR	NAME	STAMP
1	APPENDIX	ENGINE GROUND RUN CHECK SHEET				
2	APPENDIX	100 HOURS / ANNUAL INSPECTION				
3	APPENDIX	FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST				
4	APPENDIX	FUEL INDICATING SYSTEM – ADJUSTMENT				
5	APPENDIX	FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS				
6	APPENDIX	WHEEL AND BRAKES INSPECTION				
7	NRC-001	FUEL NOZZLE CHANGE				
8	NRC-002	BORESCOPE HOT SECTION INSPECTION				
9	NRC-003	STARTER/GENERATOR BRUSHES – CHECK FOR WEAR				
10	NRC-004	PROPELLER OVERSPEED GOVERNOR – CHECK OPERATION				
11	NRC-005	EMERGENCY BATTERY – OPERATIONAL TEST				
12	NRC-006	LEFT & RIGHT WING STRUT FITTING – VISUAL INSPECTION				
13	NRC-007	ENGINE DRIVEN FUEL PUMP – CHECK PUMP DRIVE SHAFT FOR BACKLASH				
14	NRC-008	COMPRESSOR – EXAMINE FOR CORROSION AND EROSION				

15	NRC-009	TURBINE – EXAMINE FOR CORROSION AND EROSION				
16	NRC-010	SPARK IGNITORS- FUNCTIONAL CHECK				
17	NRC-011	PROPELLER HARTZELL LUBRICATE				
16	SCA/MTC/023	EMERGENCY EQUIPMENT CHECK				



PT. SMART CAKRAWALA AVIATION

CERTIFICATE RETURN TO SERVICE

SCHEDULED MAINTENANCE INSPECTION

(CRS-SMI)

A/C TYPE	: PILATUS PORTER PC-6			TTSN	:
A/C REG	: PK-SNB			TCSN	:
MSN	: 1015			DATE	:
TYPE OF INSPECTION		: INSPECTION 100 HOURS / ANNUAL & ADD TASK			
DUE AT		: 400 HOURS			
REFF		: MP PILATUS PC-6 REV. 0			
EXCEPTION					
<p style="text-align: center;">AUTHORIZED PERSON</p> <p>I hereby certify that this aircraft has been maintained accordance with CASR and Maintenance Program.</p> <p style="text-align: center;">Aircraft safe and airworthy for flight</p>					
NAME	CAT	AMEL/OTR NO	SIGN&STAMP		DATE
	AIRFRAME & POWER PLANT				
	EIRA				
THE NEXT DUE TYPE OF INSPECTION		:			
DUE AT		:			

	INSPECTION CARD (Form: SCA/MTC/ 048)				TECHNICAL DEPARTMENT			
1. CARD #	2. JO/WO #	3. ORIGINATOR	4. CARD REF	5. DATE				
6. A/C REG/MSN	7. A/C TYPE	8. TRADE	12. VENDOR ORDER #					
9. ZONE	10. STA	11. MTC TYPE						
13. DESCRIPTION/DEFECT-IF FINDING OF CPCP INSPECTION, PLEASE COMPLETE SET. 20						14	15	
						PPC/ENG	DATE	
16. CORRECTIVE ACTION						17	18	19
						MECH	ENG. LIC	DATE
Performed at A/C TT : A/C TC /LDG :								
20. CORROSION INFORMATION								
LOCATION			CAUSE OF DAMAGE					
			<input type="checkbox"/> Environment					
			<input type="checkbox"/> Internal Leakage					
CORROSION <input type="checkbox"/> Isolated <input type="checkbox"/> Widespread			<input type="checkbox"/> Chemical Spill					
CORROSION LVL <input type="checkbox"/> 1 <input type="checkbox"/> 2 <input type="checkbox"/> 3			<input type="checkbox"/> LAV/Galley Spill					
PROPOSED ACTION <input type="checkbox"/> Doublers			<input type="checkbox"/> Blocked Drain					
<input type="checkbox"/> Others			<input type="checkbox"/> Wet Insulation Blanket					
			<input type="checkbox"/> Other					
21. If the defect is RII, Please Sign this card finally by RII Inspector						INSP	DATE	
NOTICE OF INSPECTOR								
22. PARTS REQUIRED								
PART DESCRIPTION		PART NO		QTY	SERIAL NO		STATUS	
				ON	OFF	CLOSE	OPEN	
23. TOOLS REQUIRED								
DESCRIPTION		PART NO. / MODEL		NEXT CALIBRATION DATE		STATUS		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Engine Ground Run Check Sheet

	ENGINE GROUND RUN CHECK SHEET - PT6A-27 ENGINE WITH FOUR BLADE PROPELLER (HARTZELL STC SA377CH)	

WORK ORDER NO.		:	
Aircraft Registration		Aircraft Total Hours	
Aircraft Serial No.		Aircraft Total Landings	
Engine Serial No.		Engine TSN / TSO	
Propeller Serial No		Propeller TSN / TSO	
Ambient Temp	°C	FBP (Field Barometric Pressure)	In.Hg
Date		Time	
Mechanic / Engineer		Authorized Engineer	
Reason For Ground Run			

Checks to be carried out. No:	1	2	4	5	7	8	9	10	11	12	13	14	15
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Engine Ground Run Check Frequency

Check Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Each 100 / Yearly	x	x		x			x	x			x	x	x	x	x
Each 200									x						
Pre-Complete Overhaul	x	x	x	x		x	x	x	x	x	x	x	x	x	x
After Short Term Storage															x
After Long Term Storage	x	x	x	x		x	x	x	x	x	x	x	x	x	x

In additional the following check must be carried out after Installation, Repair and Adjustment of any of the following components.

Check Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Engine Installation	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Propeller Installation		x	x	x	x				x						
Fuel Control Unit	x				x	x	x	x		x	x				
HP Fuel Pump						x	x								
Fuel Nozzle						x	x								
Starting Flow Control	x				x		x	x							
Emer Fuel Control Actuator											x				
Prop Governor	x		x	x	x		x	x							
Prop Overspeed Governor										x					
Compressor Bleed Valve						x	x								
Engine Controls	x			x	x			x	x						
Low Pitch Warning Switch				x											
Suction Components													x		



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Appendix – Engine Ground Run Check Sheet

Use this sheet's to record engine run result, use in conjunction with task cards.

NO.	CHECK	TARGET	ACTUAL
	ENGINE START ITT (Troubleshoot If More Than 925°C)	Max. 1090 °C	°C
	Cabin Heat	OFF	OK?
1	Low Idle (Minimum Governing) Speed	51 - 53 % Ng	% Ng
	Fuel Pressure / Boost Pump OFF	Light out or 25 ± 5 psi	OK?
	ITT		°C
	Oil Pressure		psi
	Oil Temperature		°C
2	Propeller Governor		
	Maximum Np	1980 - 2000 rpm (90.0 - 90.9 %)	rpm
	Py Disconnected		% Ng
	Py Connected		% Ng
	Difference	Maximum 0.3% Ng	%
	Airbleed Link at Minimum	1900 - 1950 rpm (86.4 - 88.6 %)	rpm
	Aircraft with SB 161:		
	Propeller Control Lever at Minimum	1880 - 1900 rpm (85.5 - 86.4 %)	rpm
3	Propeller Fine Pitch Setting (High Idle)		
	Target Torque		psi
	Power Lever to Give Np	1694 rpm (77 %)	rpm
	Basic High Idle	68 - 72% Ng	% Ng
4	Propeller Low Pitch Warning		
	PCL from Reverse to Detent	Light OFF	
		1 to 2 mm before Detent	mm
5	Minimum Pitch in Flight		
	Ng	67 - 73 %	% Ng
	Np	1800 - 1950 rpm (81.8 - 88.6 %)	rpm
	Torque	4 - 7 psi	psi
6	FCU Maximum Governing Speed (Ng) (Trim stop deployed)	97.1 % Ng	% Ng



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Appendix – Engine Ground Run Check Sheet

NO.	CHECK	TARGET	ACTUAL
7	Engine Performance Target Torque Pressure Fuel flow (Actual minus 23 lb / hr or 3.4 gal / hr) Target Ng Maximum ITT	Ref: AMM 71-00-00 psi lb / hr % Ng 0C	psi lb / hr % Ng 0C
8	Reverse Power Setting Np Torque	1880 - 1925 rpm (85.5 - 87.5 %) psi	rpm psi
9	Propeller Overspeed Governor Test Lever Selected to: TEST NORMAL	1880 - 1920 rpm (85.5 - 87.3 %) 1980 - 2000 rpm (90.0 - 90.9 %)	rpm rpm
10	Acceleration 64 % – 90 % Ng Deceleration 85% to 60% Ng or low idle speed(Whichever comes first)	2.5 – 4 secs Maximum 6-12 sec (Dependent upon altitude)	secs secs altitude (kFt)
	Manual Override (MOR) (Aircraft with SB 164) Use Toggle Switch In Small Increment (REF. to WARNINGS and CAUTIONS in Check 11)	Increase to 15% above Idle (Max Increase less than 4 % per Second) Decrease To Idle (Max Decrease less Than 4% per Second)	OK? OK?
12	Oil Pressure	80 -100 psi	psi
13	Generator (Ref. 24-30-00)	Online by 60% Ng	% Ng
14	Suction (High Idle)	4.5 – 5.2 in. Hg	in. Hg
15	Engine Rundown Time After Stop	MIN 30 secs	secs
Additional			
	Generator Check (High Idle Under Load)	27.75 – 28.25 VDC	VDC
	After Engine Run		
	Check Eng. For Signs of Fuel/Oil/Air Leaks	NO LEAKS FOUND	OK?
	Safety All Screws, Bolts, Locknuts as Req.		OK?



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Appendix – 100 Hours / Annual Inspection

Ref. AMM Pilatus Porter PC6 Chapter 05-22-01, P&WC Maintenance Manual Model PT6A-27 Manual
Part No. 3013242 Chapter 72-00-00, Propeller Owner's Manual Hartzell (Manual 149)

100 HOURS / ANNUAL INSPECTION

Reg. Mark : PK - Date : _____
MSN : _____ Station : _____
TSN / CSN : _____ WO No. : _____

NO	TASK	SIGNATURE	
		SIGN	STAMP
1	Aircraft document Perform inspection document folder (onboard). Check content completeness of aircraft document. (Ref. CASR 91.25)		
2	Emergency equipment list Perform emergency equipment list. Form SCA/MTC/023. Make one copy and insert into the aircraft document folder.		
3	After engine run safety all screws bolts locknuts as applicable (duplicate inspection). Perform after engine run safety all screws bolts locknuts as applicable.		
4	After engine run check engine for signs of fuel, oil, air leaks. Perform after engine run check engine for signs of fuel, oil, air leaks.		

B. AIRFRAME

Aircraft - General

1	External surfaces Examine, particularly for fuel, oil and hydraulic leaks.		
2	Aircraft external Wash.		
3	Aircraft preparation Remove and examine the protective covers, blanks and restraints. Replace if damaged, torn or is not properly install.		
4	Placard and markings Examine and replace as necessary.		
5	Aircraft lifting Put the aircraft on jacks.		
6	Fuselage Remove access panels and fairings.		
7	Fuselage - internal Remove cockpit and cabin seats and interior fuselage linings.		

NO	TASK	SIGNATURE	
		SIGN	STAMP
8	Wings Remove access panels and fairings (not fuel tanks).		
9	Engine cowls Remove.		
10	Empennage Remove access panels and fairings.		
Chapter 21 - Air Conditioning			
1	Engine bleed air line and hoses Examine.		
2	Air inlet screens, filters and hoses Clean and examine.		
3	Mixer unit Examine.		
4	Butterfly vents - passenger cabin Examine.		
5	Emergency shut-off valve Examine.		
6	System component, pipes, cables, controls and linkages. Examine.		
7	System cables, controls and linkages Lubricate (Material No. P04-037).		
8	Air conditioning system Check operation during engine ground run checks.		
Chapter 24 - Electrical Power			
1	Generator voltage Check generator voltage at high idle under load _____ VDC.		
Chapter 25 - Equipment and Furnishings			
1	Pilot and Co-pilot seats Examine seat and seat attachments. Make sure that the seat adjustment mechanism operates correctly. Lubricate moving parts. (Material No. P04-011).		
2	Pilot and Co-pilot seats harnesses Examine. Inertial reel system - Operational test.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
3	Passenger seats Examine seats, seat attachments and seat harnesses. If seats with Torso Restraint System are installed, make sure the backrest release mechanism operates correctly. Lubricate moving parts (Material No. P04-028).		
4	Linings and curtains Examine.		
5	Emergency locator transmitter Examine Check battery expiry date _____		
6	Fire extinguisher Examine Check expiry date _____		
7	First aid kit Examine Check expiry date _____		
8	Crash axe Make sure it is stored correctly.		
9	Stretchers (if Installed) Examine stretchers and mountings.		
10	Parachute dispatch system (if Installed) Examine. Signal light system - Operational test.		
Chapter 27 - Flight Controls - General			
1	Control column Examine. Check for excessive play at Teflon bearing at base of column by pulling up and pushing down on column. Maximum play is 0,2 mm (0.008 in.).		
2	Control lock Examine.		
3	Rudder pedals Examine. Check for excessive play and full and free range of movement. Especially examine the brake pedal at the weld for cracks		
Chapter 27 - Flight Controls - Ailerons			
1	Aileron control system Examine system including stops, cables, pulleys, guides, and bellcranks.		
2	Aileron controls Do a functional test.		
3	Aileron to rudder interconnect spring Examine.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
4	Aileron trim tab electrical actuator (Electrical system) Examine.		
5	Aileron trim system (Mechanical or Electrical trim tab systems) Check neutral settings, sense and range of movement. Check cockpit indicator.		
Chapter 27 - Flight Controls - Rudder			
1	Rudder control system Examine system including stops, cables, pulleys, guides, and bellcranks.		
2	Rudder Do a functional test.		
3	Rudder trim tab electrical actuator (Electrical system) Examine.		
4	Rudder trim tab (Mechanical or Electrical trim tab systems) Do an inspection / check. Check neutral settings and range of movement. Check cockpit indicator.		
Chapter 27- Flight Controls - Elevator			
1	Elevator control system Examine system including stops, cables, pulleys, guides, and bellcranks.		
2	Elevator control system Do a functional test.		
3	Elevator balance tabs Check neutral settings, sense and range of movement.		
Chapter 27 - Flight Controls - Stabilizer			
1	Horizontal stabilizer trim actuator Electrical system Examine.		
2	Horizontal stabilizer trim actuator attachments Examine. On the Lugs, look for cracks and signs of excessive asymmetrical wear.		
3	Horizontal stabilizer trim system Examine.		
4	Electrical system Do a functional test.		
Chapter 27 - Flight Controls - Flaps			
1	Flap actuator and support bracket (Electrical system) Examine		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
2	Flap control system – Bellcranks, levers and push/pull rods (Elect. Sys) Examine		
3	Flaps Do a functional test.		
Chapter 28 - Fuel System			
1	Water collector tank and fuel filter Drain a minimum of 0,25 liters (0.5 pint) of fuel from each drain valve. Make sure that there is no water in the fuel.		
2	Fuel filter Examine.		
3	Fuel shut-off valve Examine.		
4	Main fuel tanks Examine vents, filler caps and seals.		
5	Fuel pipes and hoses Examine.		
6	Air maze fuel filter Examine inlet pipe and adjacent oil hose for chafing.		
7	Perform fuel filter clean (Airmaze). P/N: 968.35.21.147 S/N: NSN. P/N OFF : P/N ON :		
8	Fuel flow transmitter Examine.		
9	Engine driven fuel pump (EDP) Examine.		
10	Fuel system Set shut-off valve to OPEN and then set the AUX F PUMP to ON. Look for leaks on complete fuel system and unusual noise from the fuel pump. Set AUX F PUMP to OFF and then set shut-off valve to CLOSE.		
11	Fuel System Fuel distribution system test or adjustment.		
12	Fuel Indicating System Fuel indicating system test or adjustment.		

NO	TASK	SIGNATURE	
		SIGN	STAMP
Chapter 28 - Fuel System - Underwing Tanks			
1	Underwing tanks Examine.		
2	Transfer pump filters Examine and clean.		
3	Underwing tank system Check operation.		
4	Underwing Tank Fuel System Fuel system underwing tank inspection (if installed).		
5	Underwing Tank Fuel System Fuel system underwing tank inspection transfer pump filter.		
Chapter 32 – Landing Gear and Brakes			
1	Brakes Check brake pad wear. Visual Insp. Beringer.		
2	Main wheels rotation and debur discs. Perform main wheels LH and RH rotation and debur discs.		
3	Hydraulic pipes Examine.		
4	Brake system Check brake fluid level. Apply brakes, examine system for leaks.		
5	Park brake system Examine. Make sure system operates correctly		
6	Main wheel tires Examine.		
7	Main wheels Remove. Examine bearings, axles and wheels. Lubricate bearings and axles with grease (MIL - G - 81322). On installation rotate the wheel position LH to RH and vice versa		
8	Main wheels Perform main wheels inspection fill out the main wheel's inspection.		
9	Brake discs Examine. Check for wear.		



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NO	TASK	SIGNATURE	
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10	V-struts Examine. Note: If you find damage that is more than 0,127 mm (0.005 in.) deep, reject the V-strut.		
11	V-struts If you find damage that is 0,127 mm (0.005 in.) deep or less, refer to Pilatus CMM 02270 for minor repair procedures.		
12	V-struts attachments Examine. Lubricate (Material No. P04-002)		
13	Main landing gear shock struts Examine. Lubricate (Material No. P04-002). Check fluid level.		
14	Main wheels Install. Inflate tire.		
15	Main wheel - dirt scraper Examine.		
16	Tail landing gear Examine. Make sure there are no cracks in the welded seams. Check the locking-lever pivot pins. Lubricate (Material No. P04-002)		
17	Tail wheel tire Examine.		
18	Tail wheel Remove. Examine bearings, axle and wheel. Lubricate bearings with grease (Material No. MIL-G-81322; Aeroshell 22, Royco22, Mobil 28)		
19	Tail wheel Install. Inflate tire.		
20	Steering system Examine. Check cable tension and range of movement.		
21	Debris guard Examine.		
22	Steering system Inspect steering cable tension with a turn buckle installed in the steering cable – adjust the turnbuckle to give a cable tension of minimum 32 lbs., maximal 35 lbs. and install two new locking clips.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
Chapter 35 - Oxygen System			
1	Oxygen bottle(s) and attachment brackets (if installed) Examine.		
2	Oxygen system pipes, flexible tubes and fittings (if installed) Examine.		
3	Oxygen regulators (if installed) Examine.		
Chapter 52 - Doors			
1	Pilot, Co-pilot doors Examine. Remove safety wire. Make sure that the emergency release mechanism and latching mechanism operate correctly. Do the check of vertical play of the door Lubricate mechanism (Material No. P04-011). Install safety wire. (Material No. P02-021)		
2	Cabin RH / LH sliding door Examine door, sliding rails, rollers, stops and seals Make sure that the latching mechanism operates correctly. Lubricate mechanism. (Material No. P04-037)		
3	Cabin trap-door (if Installed) Remove trap-door hatch cover. Examine doors, hinges, seal, and structural damage. Make sure that the latching mechanism and door release mechanism operate correctly. Test door for correct operation. Lubricate mechanism (Material No. P04-037)		
Chapter 53 - Fuselage			
1	Access panels and fasteners Examine.		
2	Fuselage - external Examine.		
3	Fuselage - internal Examine these structures as follows: - cockpit floor - cabin floor - cabin floor T-rails - door frames - accessible frames, stringers, and skin.		
4	Fuselage Make sure that the drain holes are not blocked.		
Chapter 55 - Stabilizers			



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NO	TASK	SIGNATURE	
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1	Empennage Examine internal skin and structures as far as possible. Examine panels and fasteners. Make sure that the water drain holes are not blocked.		
2	Dorsal fin Examine.		
3	Vertical stabilizer Examine.		
4	Rudder - support structure Examine rudder support brackets, torque tube, control rod attachment points and attaching parts.		
5	Rudder Examine rudder skin and structure, balance weight attachment and mountings for static discharge wicks		
6	Rudder upper attachment Remove access panel EL4. Examine the attachment bolt and lockwire for security. Install access panel EL4.		
7	Rudder trim tab Examine tab. hinge, control rod attachment point and attaching parts.		
8	Horizontal stabilizer Inspection/ Check.		
9	Horizontal stabilizer actuator Examine the attachment brackets		
10	Elevator support structure Examine elevator support brackets, hinge bearings, control rod attachment points, control lever and attaching parts		
11	Elevator Examine skin and structure, fixed tab (H4 only) and mountings for static discharge wicks		
12	Elevator attachments Remove access panels ET1 and EB1 Examine the attachment bolts and lock wire for security. Install access panels ET1 and EB1		
13	Elevator balance tab Examine tab, hinges, control attachment points and attaching parts. Lubricate hinges. (Material No. P04-011)		
Chapter 56 - Windows			
1	Windows and windshields Examine.		

NO	TASK	SIGNATURE	
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2	Emergency window Examine.		
Chapter 57 - Wings			
1	Access panels and fasteners Examine.		
2	Wing - external Examine skin and structure, particularly in area of fuel tanks, all access hole and external component or equipment attaching points. Look for loose rivets along the main spar (this can indicate advanced corrosion of the spar cap).		
3	Wing - internal Examine internal skin and structure, particularly in the area of fuel tank, as far as possible. Look for signs of corrosion on the upper and lower main spar caps.		
4	Wings Make sure that the drain holes are not blocked.		
5	Wing struts - external Examine attachment brackets. Examine strut exterior.		
6	Wing struts - internal Examine.		
7	Wing tips Examine.		
8	Aileron support structure Examine aileron support brackets, hinge bearings, control rod attachment points and attaching parts.		
9	Ailerons Examine aileron skin and structure, balance arms and static discharge wicks.		
10	Aileron - balance tabs Examine balance tabs, tab control rods, rod ends, support brackets, hinges and attaching parts. Lubricate hinges (Material No. P04-011).		
11	Flap support structure Examine flap support brackets, hinge bearings, control rod attachments, actuator support bracket and attaching parts.		
12	Flaps Examine structure and skin. Use a mirror and light to examine the skin of the flaps and slats for cracks in the areas where the angles are attached.		
General - Close Up			
NOTE: Do these steps when the engine, electrical and avionic inspections are complete			

NO	TASK	SIGNATURE	
		SIGN	STAMP
1	Access panels and fairings Install.		
2	Fuselage - internal Install internal linings.		
3	Engine cowls Install.		
4	Aircraft Remove the aircraft from jacks.		
5	Aircraft Make sure that the work area is clean and clear of tools and other items.		
C. PROPELLER & ENGINE			
Chapter 61 - Propeller			
1	Spinner dome Remove.		
2	Propeller de-ice boots, slip-ring and brushes Examine.		
3	Slip-ring (Beta) Examine. Check gap between slip-ring and carbon block is no more than 0,50 mm (0.02 in.).		
4	Spinner body and backplate Examine.		
5	Blades Examine.		
6	Spinner Dome Install.		
Chapter 71 - Powerplant			
1	Power Recovery Wash Perform power recovery wash.		
2	Engine Run Perform engine run IAW HARTZELL STC SA377CH.		
3	Engine compartment Clean engine, engine compartment and cowlings.		
4	Engine compartment Examine. Make sure water drain holes are not blocked.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
5	Powerplant and accessories Examine		
6	Powerplant and accessories Inspect and pay particular attention to rear linkage cam box, fuel control unit arm, telescopic rod and rod end fittings. Disconnect rod ends and clean using solvent (PWC11-027) or (PWC11-031). Examine rod end for corrosion, roughness in rotation, side play and radial play. Lubricate with light grease (PWC04-001) or MIL-G-23827 after engine external wash. Reinstall rod ends and torque to specified value. (Ref.76-10-00) Check free movement and linkages.		
7	Powerplant and accessories Air inlet screen - Inspect cleanliness. (Ref.72-20-00) Inspect the air inlet screen wire mesh for cleanliness and/or damage. Screens with broken wire mesh must be replaced. Clean undamaged screens (Ref. Cleaning / Painting). Inspect the rubber sealing rims and flanges of the screen for security and damage.		
8	Powerplant and accessories Gas Generator Case - Inspect External surface, and fire seal mount ring brackets for cracks, distortion and corrosion. (Ref. 72-30-04) Examine for general condition, including cracks, distortion, corrosion and evidence of overheating. Minor corrosion on exposed surface of gas generator case may be removed. (Ref. Approved Repairs). If the condition of the corrosion exhibited on the exposed surfaces of the gas generator case indicates that further examination of the fuel manifold and igniter bosses is required, remove the fuel manifold adapters (Ref. 73-10-05, Removal/Installation) and spark igniters. (Ref. 74-20-00, Removal/Installation). Examine the mounting pads, fuel nozzle bosses and machined surfaces for corrosion and wear. Isolated corrosion pitting not closely grouped, less than 0.010 inch deep, not covering more than 75 percent of the surface is acceptable without repair.		
9	Powerplant and accessories Fireseal Mount Rings - Inspect Cracks and attachment of brackets and seals (Ref. 72-30-01-02) Examine the rear fireseal mount ring halves for attachment, damage and condition. NOTE: For the external tubes/lines passing through the mount rings, refer to the relevant chapters in this manual. Examine the circumferential insulating strips for attachment. Loosened strips may be rebonded.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
10	<p>Powerplant and accessories</p> <p>Exhaust Duct - Inspect cracks and distortion. (Ref. 72-50-05, Maintenance practices)</p> <p>Examine the outer surface condition for buckling, ripples or similar distortion. Inspect outer surface, particularly in vicinity of flanges A and C for cracking in metal skin, welds, or flange bolt holes. Inspect exhaust port flanges for cracking.</p> <p>Cracks not exceeding 0.500 inch in length and do not progress into the stitch weld or cracks in a tangential direction not exceeding 1.000 inch long are acceptable provided they are stop drilled with a 1/16 (0.0625) inch drill.</p> <p>Check for the integrity of internal structure through the exhaust ports. NOTE: Refer to the Aircraft Maintenance Manual for removal/installation of the exhaust stubs.</p> <p>Examine the internal structure as far as possible for cracks, looseness and distortion.</p> <p>Inspect Engines that exhibit interior welds (Ref. 72-50-05, Maintenance Practices) visually inspect the forward area of the exhaust duct for cracks, from the propeller reduction gearbox mounting flange to 2 inches aft around the entire circumference of the duct. Exhaust ducts are considered serviceable provided.</p>		
11	<p>Powerplant and accessories</p> <p>Accessories - Inspect attachment of accessories and linkages, air, oil, fuel lines (Ref. 73-10-07/-08) or (Ref. 70-00-00, Standard Practices Inspection).</p> <p>Inspect Fuel, Oil and Air Tubes from scratches, Nick, chafing, dents, pitting, rust and strainer.</p> <p>Inspect Security of pneumatic lines (Ref. 73-10-07/-08)</p> <p>Examine tube assemblies (Ref. 70-00-00, STANDARD PRACTICES - INSPECTION).</p> <p>Blend out minor damage that does not exceed specified limits. Replace the tube assemblies damaged beyond specified limits.</p> <p>Inspect heated rear pneumatic line.</p>		
12	Engine External Examine.		
13	Engine flexible and rigid pipes Examine.		
14	Engine cowling and seals Examine.		
15	Fireshields and seals Examine.		
16	Shock mounts Examine.		

NO	TASK	SIGNATURE	
		SIGN	STAMP
17	Support ring Examine.		
18	Support struts Examine.		
19	Electrical harnesses Examine.		
Chapter 72 - Engine			
1	Compressor inlet screen Clean. Examine.		
2	Gas generator case Examine.		
3	Propeller shaft oil seal Examine, look for oil leaks		
4	Accessories Examine.		
Chapter 73 - Engine Fuel and Control			
1	HP fuel pump Examine.		
2	HP fuel pump outlet filter Examine, replace if contaminated		
3	Fuel HP Outlet Filter Perform fuel HP outlet filter replacement. P/N : AN6235-3A or ALTERNATIVE P/N. P/N OFF : P/N ON :		
4	Fuel control unit Examine Check for leaks from vent. (Ref. P&WC EMM 73-20-00) Check flow divider and dump valve for installation and leaks (Ref. EMM 73-10- 06). Check FCU for installation, linkages and pneumatic tubes (Ref. EMM 73- 20-00). Evidence of FCU bearing washout indicated by traces of blue dye effluent is caused by a mixture of bearing grease and fuel. For post-SB1472 engines fitted with a manual override on the fuel control, check FCU Manual Override System for static operation (Ref. EMM 71-00-00).		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
5	Fuel control unit Perform SIL NO. PT6A-221R01 – FCU Health Monitoring - Deceleration Check. Ref. P&WC PT6A-27 MM 71-00-00		
6	Pneumatic System Check P3 filter for installation. Clean or replace filter, dependent on condition, service experience or environment.		
7	Starting flow control unit Examine.		
8	Propeller governor Examine.		
9	Air pipes Examine.		
10	Fuel pipes Examine.		
11	Gas generator case drain valves Examine.		
12	Igniter exciter Examine and check ignition system/current regulator for installation and condition (Ref.74-10-01 and 74-10-02) Inspect the ignition excitors for signs of damage and general condition. Inspect the input and output connectors for damage, paying particular attention to the connector threads for corrosion. Inspect the cover and box of the regulator for general condition. A cracked or distorted mounting bracket on the box, or loose components on the box or cover, must be repaired at an overhaul facility. Inspect the seal on the box and the sealing gasket on the cover for general condition. A loose seal or gasket may be rebonded using adhesive cement (PWC08-010).		
13	Ignition cables Examine and check ignition cable for chafing, wear and installation (Ref.74-20-01) Inspect cables for signs of damage to braiding and general condition. Inspect cable coupling nuts for corrosion. Inspect central conductor and insulation for contamination and burning. Do retention test on igniter end of cable only: <ul style="list-style-type: none">- Connect contact with tool (Ref. Table 201).- Contact must hold a 0.125 lb. weight.- If contact does not hold weight, ship cable to an authorized repair shop for inner cable replacement.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
14	Spark igniters Examine and check spark igniters/glow plugs for cleanliness and erosion. Check function (Ref. 74-20-02 and 74-00-00). Inspect the exterior cylindrical area of the firing end of the igniter shell for chafing wear. Wear is acceptable to a depth of 0.015 inch. Inspect the igniter shell and electrode for erosion (Ref. Fig. 207 and Table 202). If erosion equals or exceeds amounts shown, reject the spark igniter. Do a functional test on acceptable and replacement spark igniters (Ref. 74-00-00, Adjustment/Test).		
15	Interconnect rod Inspect accessible lockwire and safety cable for security and installation of the interconnect rod.		
16	Idle control system Examine.		
17	Power control system Examine.		
18	Propeller control system Examine.		
19	Engine controls Lubricate rod ends with grease. (Material No. P04-002).		
20	Emergency fuel control system Examine. Do a functional test.		
Chapter 78 - Exhaust			
1	Exhaust duct Examine.		
2	Exhaust stubs Examine.		
Chapter 79 - Oil			
1	Oil cooler system Examine. Flap - Do an operational test.		
2	Oil filter Examine and clean.		
3	Chip detector Do a functional test. Check Magnetic Detectors for continuity.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
4	Scavenge Oil pump Examine.		
5	Oil filler cap and dipstick Examine.		
6	Oil separator (Aircraft with SB75) Examine.		
General			
1	Powerplant Make sure that the work area is clean and clear of tools and other items.		
2	Powerplant Do a functional test.		
3	Powerplant (Post P&WC SB 1568 only) Do a deceleration check. NOTE: Not required if FCU is identified with 'RE52' or 'SB 73-3', or with a serial number that has the letter 'F' as a prefix.		
D. ELECTRICS AND INSTRUMENTS			
Chapter 21 - Air Conditioning			
1	Cockpit blower motor Examine and operational test.		
2	Cabin blower motor Examine and operational test.		
Chapter 24 - Electrical Power			
1	Battery mountings Examine attachment fittings, ventilation hoses, cable connectors, wiring.		
2	External power receptacle Examine.		
3	Starter/Generator Examine.		
4	Starter/Generator Examine QAD adaptor and clamp.		
5	Starter and power generation relays Examine. Functionally test during engine ground run.		

NO	TASK	SIGNATURE	
		SIGN	STAMP
6	Voltage regulator Examine. Functionally test during engine ground run.		
7	Cockpit - switches and circuit breakers Examine. Make sure that placards are readable.		
8	Cables, plugs, connectors, relays, terminal blocks Examine in these areas: - engine compartment - cockpit - fuselage - empennage - wings		
9	Bonding Examine bonding leads in these areas: - engine compartment - cockpit - fuselage - empennage - wings - landing gear		
Chapter 27 - Flying Controls			
1	Aileron trim actuator Examine. Operational test.		
2	Rudder trim actuator Examine. Operational test.		
3	Flap actuator Examine. Operational test.		
4	Horizontal stabilizer actuator Examine. Operational test.		
Chapter 28 - Fuel			
1	Auxiliary fuel pump Operational test.		
2	Underwing fuel pumps. (if installed) Operational test.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
Chapter 30 - Ice and Rain Protection			
1	Pitot tube and static port heaters Operational test.		
Chapter 31 - Indicating/Recording			
1	Instrument panel shockmounts Examine.		
2	Instruments Examine.		
3	Annunciator panel Examine.		
Chapter 33 - Lights			
1	Navigation lights Examine. Operational test.		
2	Anti-collision strobe lights or beacons Examine. Operational test.		
3	Landing lights Examine. Operational test.		
4	Cockpit lights Examine. Operational test.		
5	Instrument lights Examine. Operational test.		
6	Warning lights Examine. Operational test.		
7	Passenger cabin lights Examine. Operational test.		
Chapter 34 - Navigation			
1	Pitot tube Examine.		
2	Static ports Examine.		
3	Pipes - pitot, static and vacuum Examine.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
4	Vertical speed indicator Reset to zero.		
5	Airspeed indicator Check, calibrate if necessary.		
6	Gyro operated instruments Operational test.		
7	Magnetic compass Check correction card date validity _____		

Chapter 37 – Vacuum

1	Vacuum system suction regulator Clean filter.		
2	Vacuum system Examine. Replace if air filter is contaminated.		
3	Vacuum system pressure regulator Examine.		
4	Vacuum system ejector Examine.		

E. AVIONICS

Chapter 23 - Communications and Chapter 34 - Navigation

1	Antennas Examine.		
2	Headsets and microphones Clean. Examine.		
3	Avionic equipment Examine.		
4	Avionic connectors and cables Examine.		
5	Avionic equipment racks and shock mounts Examine.		
6	All Avionics systems Examine switches and circuit breakers.		



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NO	TASK	SIGNATURE	
		SIGN	STAMP
7	All Avionics systems Operational test.		

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : _____ Stamp : _____

Signature : _____ Place/Date : _____

Appendix – FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST

Ref. AMM Pilatus Porter Chapter 28-20-00

FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST

Reg. Mark	:	PK -	Date	:	
MSN	:		Station	:	
TSN / CSN	:		WO No.	:	

NO	TASK	SIGNATURE										
		SIGN	STAMP									
Tools and Equipment												
<table border="0"> <tr> <td>Part No.</td> <td>Description</td> <td>Remarks</td> </tr> <tr> <td></td> <td>Stopwatch</td> <td></td> </tr> <tr> <td></td> <td>Fuel container with measured graduation in liters or US gals</td> <td>Minimum capacity 40 liters (10 US gals)</td> </tr> </table>				Part No.	Description	Remarks		Stopwatch			Fuel container with measured graduation in liters or US gals	Minimum capacity 40 liters (10 US gals)
Part No.	Description	Remarks										
	Stopwatch											
	Fuel container with measured graduation in liters or US gals	Minimum capacity 40 liters (10 US gals)										
Procedure												
A. Job Set Up												
1	Make sure that the aircraft is tall down ($10^\circ \pm 1^\circ$ nose up).											
2	Make sure that the aircraft is refueled to maximum (Ref. 12-11-28, page Block301).											
3	Set the fuel-system valve lever to CLOSED.											
4	Open the fuel-filter access panel PB3.											
5	Open the engine access panel PL1.											
B. Preparation												
1	Put the fuel container below the fuel filter.											
2	Open the filter drain valve (4) and let the fuel drain.											
3	When the flow of fuel stops, close the drain valve (4).											
4	Remove the outlet hose (2) from between the fuel flow transmitter (3) and the Engine Driven Pump (EDP) (1).											

Appendix – FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST

NO	TASK	SIGNATURE	
		SIGN	STAMP
5	Turn the outlet hose through 180 degree, then install the outlet hose (2) to the fuelflow transmitter (3) with the other end through the access panel PB3.		
6	Put the fuel container below the disconnected end of the outlet hose (2). Do not extend the length of the hose for the test.		
7	Set the fuel-system valve-lever to OPEN until you get a constant flow of fuel in to the container.		
8	Set the fuel-system valve-lever to CLOSED and empty the container.		
C. Gravity Flow System			
1	Put the fuel container below the disconnect end of the outlet hose.		
2	Set the fuel-system valve-lever to OPEN for 5 minutes.		
3	Set the fuel-system valve-lever to CLOSED.		
4	Make sure that there is not less than 6,95 liters (1,84 US gals) of fuel in the container.		
5	Empty the container.		
D. Auxiliary Fuel Pump System			
1	Put the fuel container below the disconnected end of the outlet hose		
2	Energize the aircraft electrical system.		
3	Set the AUX F PUMP switch to ON and immediately set the fuel-system valvelever to OPEN.		
4	After 5 minutes, set the fuel-system valve lever to CLOSED and the AUX F PUMP switch to OFF.		
5	De-energize the aircraft electrical system.		
6	Make sure that there is not less than 22,1 liters (5,84 US gals) of fuel in the container.		



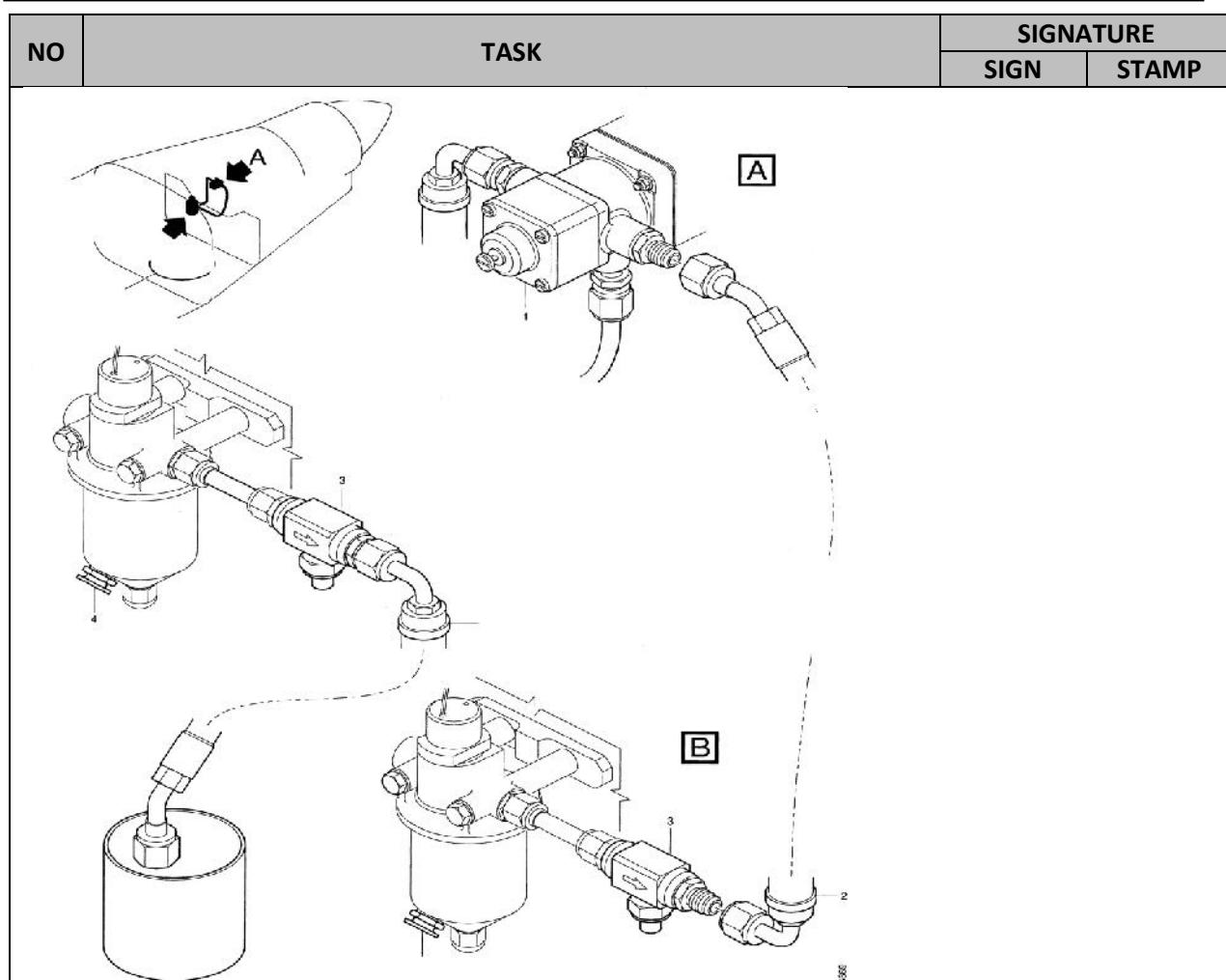
MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST

NO	TASK	SIGNATURE	
		SIGN	STAMP
7	Empty the container.		
E. Close Up (Ref. Fig. 501)			
1	Remove the outlet hose (2) from the fuel flow transmitter (3).		
2	Install the outlet hose (2) between the fuel flow transmitter (3) and the EDP (1)		
3	Energize the aircraft electrical system.		
4	Set the fuel-system valve lever to OPEN.		
5	Set the AUX F PUMP switch to ON.		
6	Do leak checks at the outlet hose (2) and the tee adapter (3) connection. No leaks are permitted.		
7	Set the AUX F PUMP to OFF.		
8	Set the fuel-system valve lever to CLOSED.		
9	De-energize the aircraft electrical system.		
10	Discard the fuel as given in the local regulations.		
11	Make sure that the work area is clean and clear of tools and other items.		
12	Close the fuel-filter access panel PB3 and the engine access panel PL1.		

Appendix – FUEL DISTRIBUTION SYSTEM – ADJUSTMENT TEST



PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : _____ Stamp : _____

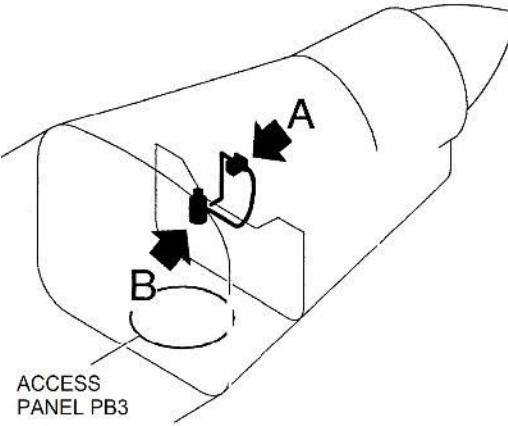
Signature : _____ Place/Date : _____

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

Ref. AMM Pilatus Porter Chapter 28-40-00

FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

Reg. Mark	:	PK -	Date	:	
MSN	:		Station	:	
TSN / CSN	:		WO No.	:	

NO	TASK	SIGNATURE										
		SIGN	STAMP									
Tools and Equipment												
<table border="0"> <tr> <td>Part No.</td> <td>Description</td> <td>Remarks</td> </tr> <tr> <td></td> <td>Stopwatch</td> <td></td> </tr> <tr> <td></td> <td>Fuel container with measured graduation in liters or US gals</td> <td>Minimum capacity 40 liters (10 US gals)</td> </tr> </table>				Part No.	Description	Remarks		Stopwatch			Fuel container with measured graduation in liters or US gals	Minimum capacity 40 liters (10 US gals)
Part No.	Description	Remarks										
	Stopwatch											
	Fuel container with measured graduation in liters or US gals	Minimum capacity 40 liters (10 US gals)										
Procedure												
A. Job Set Up												
1	Make sure that the aircraft is tail down ($10^\circ \pm 1^\circ$ nose up)											
2	Make sure that the aircraft is refuelled to maximum (Ref. 12-11-28, Page Block 301)											
3	Set the fuel-system valve-lever to CLOSED											
4	Open the fuel-filter access-panel PB3.											
												
5	Open the engine acces panel PL1											
B. Preparation (Ref. Fig. 1)												
1	Put the fuel container below the fuel filter.											

NO	TASK	SIGNATURE	
		SIGN	STAMP
2	Open the filter drain valve (4) and let the fuel drain.		
3	When the flow of fuel stops, close the drain valve (4).		
4	Remove the outlet hose (2) from between the fuel flow transmitter (3) and the EngineDriven Pump (EDP) (1).		

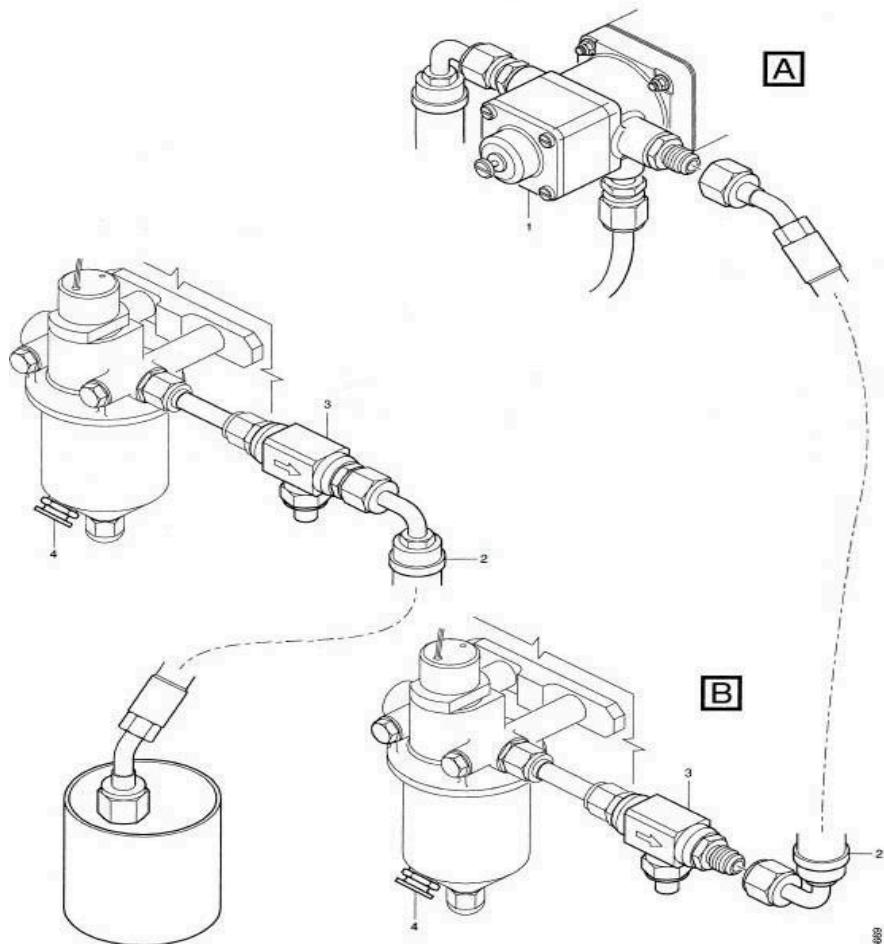


Figure 1 fuel Disrtibution – Adjusment/Test

5	Turn the outlet hose through 180 degrees, then install the outlet hose (2) to the fuelflow transmitter (3) with the other end through the access panel PB3.		
6	Put the container below the disconnect end of the outlet hose (2). Do not extend thelength of the hose for the test.		
7	Energize the aircraft electrical system.		

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

NO	TASK	SIGNATURE	
		SIGN	STAMP
8	Set the fuel-system valve-lever to OPEN until you get a constant flow of fuel into the container.		
9	Set the fuel-system valve-lever to CLOSED and empty the container.		
10	Reset the fuel used totalizer to zero.		

C. Low Fuel Flow Indication Check (Ref. Fig. 1)

1	Set the fuel-system valve-lever to OPEN.		
2	When the fuel flow has stabilized, record the fuel flow indication. Fuel flow: _____		
3	After 5 minutes set the fuel-system valve-lever to CLOSED		
4	Record the fuel used from the fuel used totalizer. Fuel used: _____		
5	Measure the quantity of the fuel in the container. Quantity: _____		
6	Make sure the difference between the fuel used totalizer indication and the quantity of fuel in the container is not more than \pm 1 liter (\pm 0.26 US gals).		
7	Calculate the fuel rate for 1 hour as follows: - Quantity of fuel in container after 5 minutes \times 12 = Flow rate/hour.		
8	Compare the calculated fuel flow with the actual fuel flow recorded at step (2): - The difference between the calculated fuel flow and the actual fuel flow must be the same \pm 12,5 liter/hour (\pm 3,3 gals/hour)		
9	If the difference between the actual and calculated fuel flow is out of limits, replace the indicators, signal conditioner or fuel flow transmitter. NOTE: IT IS RECOMMENDED THAT THE FUEL FLOW TRANSMITTER IS REPLACED FIRST.		
10	Empty the container.		

D. High Fuel Flow Indication Check Using the Auxiliary Fuel Pump System (Ref. Fig. 1)

1	Set the AUX F PUMP switch to ON.		
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NO	TASK	SIGNATURE	
		SIGN	STAMP
2	<p>Move the fuel-system valve-lever towards the CLOSED position to get an indicated fuel flow of between 189 and 285 liters/hour (50 and 75 US gals/hour). Record the indicated fuel flow.</p> <p>Fuel flow: _____</p> <p>NOTE: TO MAKE THE TEST EASIER, YOU CAN MAKE AN ORIFICE TO GET THE CORRECT FUEL FLOW. USE A METAL BLANK DRILLED WITH A 2,4 mm (3,32 in) HOLE INSTALLED IN THE END OF THE DISCONNECTED OUTLET HOSE (2). THIS WILL GIVE THE REQUIRED FUEL FLOW WITH THE FUEL-SYSTEM VALVE-LEVER FULLY “OPEN”.</p>		
3	<p>When the fuel flow is correct and constant, get a second person and do these steps at the same time.</p> <p>Reset the fuel totalizer.</p> <p>Record the quantity of fuel in the container.</p> <p>Start the stopwatch.</p>		
4	After 5 minutes, set the fuel-system valve-lever to CLOSED and the AUX F PUMPswitch to OFF.		
5	<p>Record the fuel used from the fuel used totalizer.</p> <p>Fuel flow: _____</p>		
6	<p>Measure the quantity of the fuel in the container and subtract the quantity recorded in Step (3).</p> <p>Quantity: _____</p>		
7	Make sure the difference between the fuel used totalizer indication and the quantity of fuel in the container is not more than \pm 1 liter (\pm 0,26 US gals).		
8	<p>Calculate and record the flow rate for 1 hour as follows:</p> <p>Quantity of fuel measured at step (6) \times 12 = Fuel flow rate /hour.</p>		
9	Make sure that the flow rate recorded at step (8) is not more than \pm 12,5 liters/hour (\pm 3,3 US gals/hour) different to the fuel flow indication recorded in Step (2).		
10	<p>If the difference between the actual and calculated fuel flow is out of limits, replace the indicators, signal conditioner or fuel flow transmitter.</p> <p>NOTE: IT IS RECOMMENDED THAT THE FUEL FLOW TRANSMITTER IS REPLACED FIRST.</p>		
E. Close Up (Ref. Fig. 1)			
1	If necessary, remove the orifice from the outlet hose (2).		
2	Remove the outlet hose (2) from the fuel flow transmitter (3).		



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PILATUS PORTER PC6

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

NO	TASK	SIGNATURE	
		SIGN	STAMP
3	Install the outlet hose (2) between the fuel flow transmitter (3) and the EDP (1).		
4	Energize the aircraft electrical system.		
5	Set the fuel-system valve lever to OPEN.		
6	Set the AUX F PUMP switch ON.		
7	Do a leak check at the outlet hose (2) and the tee adapter (3) connection. No leaks are permitted.		
8	Set the AUX F PUMP switch to OFF.		
9	De-energized the aircraft electrical system.		
10	Discard the fuel in accordance with local regulation.		
11	Make sure that the work area is clean and clear of tools and other items.		
12	Close the fuel-filter access panel PB3.		
13	Close the engine access panel PL1.		

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – FUEL INDICATING SYSTEM – ADJUSTMENT/TEST

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : _____ Stamp : _____

Signature : _____ Place/Date : _____

Appendix – FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

Ref. AMM Pilatus Porter Chapter 28-15-00

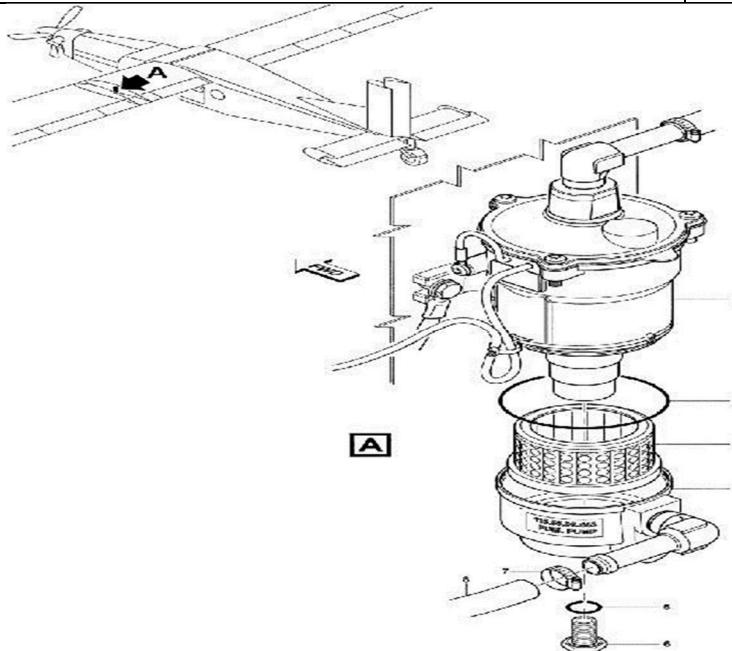
FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

Reg. Mark	:	PK -	Date	:	
MSN	:		Station	:	
TSN / CSN	:		WO No.	:	

NO	TASK	SIGNATURE		
		SIGN	STAMP	
Tools Equipment for Aircraft with Underwing Fuel system and Fuel Transfer Pump. P/N: 115.55.06.443 Regulated Air supply				
Expendable Parts				
	Part no: 968.84.30.305 946.91.27.355 968.84.30.309	Description Filter (if required) O-ring O-ring	Fig. Item no. Fig 701, item 3 Fig 701, item 5 Fig 701, item 2	
WARNING: OBEY THE SAFETY PRECAUTIONS GIVEN IN 28-00-00, PAGE BLOCK 201, WHEN YOU DO WORK ON THE FUEL SYSTEM.				
1	Open and install the safety clip to the circuit breaker EXT FUEL .			
2	Remove the Access panel LB7, LB9, RB7 and RB8.			
3	Loosen the clamp (item 7) and disconnect the tube (item 8) from the elbow of the pump inlet.			
4	Remove the bolt (item 6), the bowl (item 4), the O-Ring (item 2) and filter (item 3) from the pump (item 1). WARNING: MAKE SURE YOUR HANDS ARE CLEAN BEFORE YOU CLEAN THE FILTER (3) DO NOT USE COTTON OR CLOTH TO CLEAN THE FILTER COTTON CAN CONTAMINATE THE FILTER.			
5	Use a regulated air supply to blow through from the inside of the filter (item 3) to remove unwanted material.			
6	If the filter (item 3) is damaged or cannot be cleaned, discard the filter and install a new one.			
7	Remove and discard the O-Ring (item 5) from the bolt (item 6) and install a new O-ring (item 5).			

Appendix – FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

NO	TASK	SIGNATURE	
		SIGN	STAMP
8	Put the filter (item 3), new O-ring (item 2) and bowl (item 4) in position and install the bolt (item 6).		
9	Connect the tube (item 8) to the elbow of the pump outlet and tighten the clamp (item 7).		
10	Close the circuit breaker EXT FUEL.		
11	Energizer the aircraft electrical system (Ref. AMM 24-40-00, Page Block 1).		
12	Set the NORMAL-EMERG switch to EMERG and check that the pump operates.		
13	Check the pump for leaks. No leaks are permitted.		
14	Set the NORMAL-EMERG switch to NORMAL.		
15	Remove the electrical power from the aircraft (Ref. AMM 24-40-00, Page Block 1).		
16	Make sure that the work area is clean and clear of tools and other item.		
17	Install the access panel LB7, LB9, RB7 and RB8.		





MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – FUEL SYSTEM UNDERWING TANK INSPECTION TRANSFER PUMP FILTERS

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : _____ Stamp : _____

Signature : _____ Place/Date : _____

WHEEL AND BRAKES INSPECTION SHEET OF PILATUS PORTER PC6

Reg. Mark	:	PK -	Date	:
MSN	:		Station	:
TSN / CSN	:		WO No.	:

NO	TASK	SIGNATURE	
		SIGN	STAMP
1	Perform Detail Visual Inspection with Flash Light, Mirror, and Magnifying Glass of the Brake Pedals and System for Cracks, Corrosion, and Security of Installation.		
2	Inspect Wheel and Brakes IAW ATA 32-40-00 and BERINGER Time Limits / Maintenance Checks MC-STC-002.		
3	Inspect hydraulic brake fluid reservoir, check brake fluid level, apply brakes, examine system for leaks, and service with MIL-PRF-5606 (ROYCO 756) hydraulic fluid as required.		
4	Inspect tire condition IAW ATA 12-14-32 and Michelin Aircraft Tire Care and Service Manual (Michelin Service Manual can be used as a guide line for all approved main tires but will not supersede manufacturer inspection recommendations)		
5	Check Brake Disc Thickness Record _____ mm/inch. Minimum brake disc thickness 0.252 inch / 6.4 mm .		
6	Examine brake disc condition for Coning, Groove and Bumps. See figure 2 as attached.		
7	Inspect Brake Pad for wear. Brake Pad must be changed before grooves are invisible. See figure 3 as attached. Friction material on Brake Pad minimum thickness 0.100 inch / 2.5 mm .		
8	Check play between disc and key disc drive. Max play 0.024 inch / 0.6 mm . See figure 3 as attached.		
9	Check Main wheels Tire. Examine and check inflation pressure 3,3 bar (49 psi).		
10	Check Tail wheel. Examine and check for installation and inflation pressure 2,2bar (47 psi).		
11	Check and examine brake master cylinders for leaks and connections.		



MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – WHEEL AND BRAKES INSPECTION

NO	TASK	SIGNATURE	
		SIGN	STAMP
12	After complete installation, check disc safety wire. Safety wire (0.041) must be in place to prevent disc from sliding out the slots. See figure 1 as attached.		
13	Record both Main Wheel Tire: S/N LH _____ and Hub S/N _____ S/N RH _____ and Hub S/N _____		
14	Record Tail Wheel Tire S/N _____ Hub S/N _____		

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is considered fit for Release to Service.

Name : _____ Stamp : _____

Signature : _____ Place/Date : _____

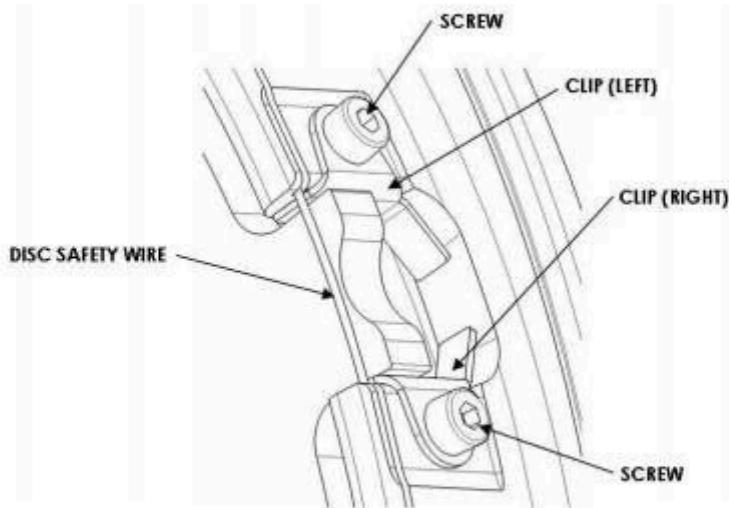
 Aeropole, 05130 TALLARD - FRANCE Tel:+33 (0)4 92 20 16 19 Fax:+33 (0)4 92 52 69 66 e-mail : contact@beringer-aero.com	TIME LIMITS / MAINTENANCE CHECKS	<i>Manuel référence :</i> BRG-ALTP-02 <i>Référence document :</i> MC-STC-002
---	---	---

2. Scheduled maintenance checks

2.1. Flight maintenance checks

Next flight maintenance checks are in addition to PC-6 maintenance manual.

Additional flight maintenance checks		Preflight inspection
Component	Operation	
Safety wire of brake disc	Visual inspection	
Brake pads	Inspect for wear and damage	



CAUTION: Disc safety wire must be in place, it prevents disc from sliding out the slots.

FIGURE 1

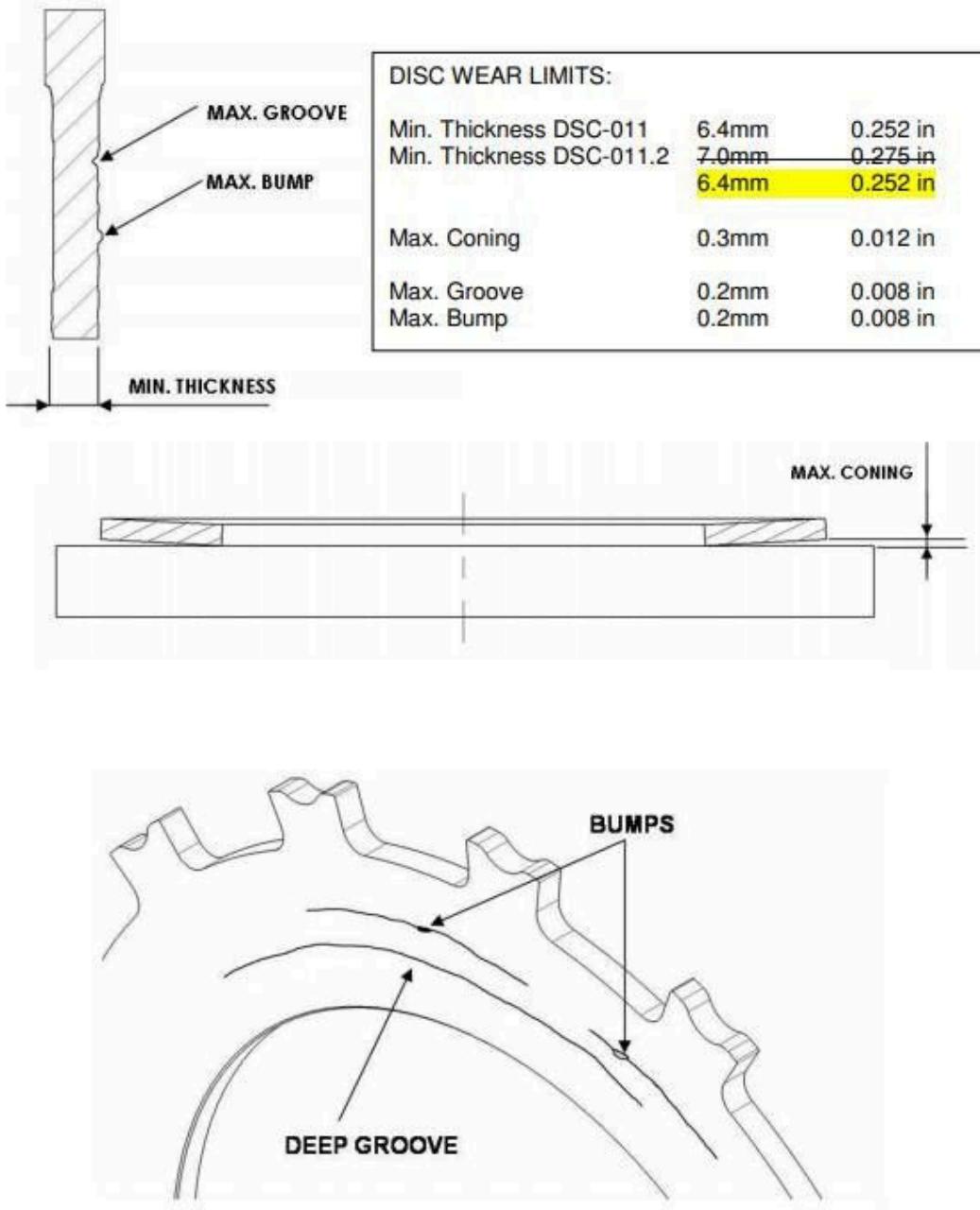
 <p>Aeropole, 05130 TALLARD - FRANCE Tel:+33 (0)4 92 20 16 19 Fax:+33 (0)4 92 52 69 66 e-mail : contact@beringer-aero.com</p>	<p>TIME LIMITS / MAINTENANCE CHECKS</p>	<i>Manuel référence :</i> BRG-ALTP-02 <i>Référence document :</i> MC-STC-002							
 <p>DISC WEAR LIMITS:</p> <table border="1"> <tr> <td>Min. Thickness DSC-011</td> <td>6.4mm</td> <td>0.252 in</td> </tr> <tr> <td>Min. Thickness DSC-011.2</td> <td>7.0mm</td> <td>0.275 in</td> </tr> <tr> <td></td> <td>6.4mm</td> <td>0.252 in</td> </tr> </table> <p>Max. Coning 0.3mm 0.012 in</p> <p>Max. Groove 0.2mm 0.008 in</p> <p>Max. Bump 0.2mm 0.008 in</p>	Min. Thickness DSC-011	6.4mm	0.252 in	Min. Thickness DSC-011.2	7.0mm	0.275 in		6.4mm	0.252 in
Min. Thickness DSC-011	6.4mm	0.252 in							
Min. Thickness DSC-011.2	7.0mm	0.275 in							
	6.4mm	0.252 in							

FIGURE 2

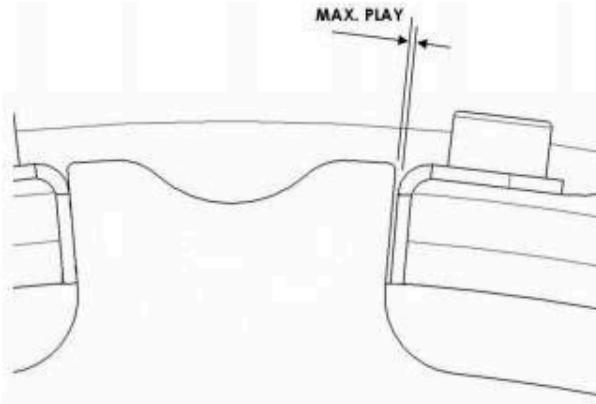
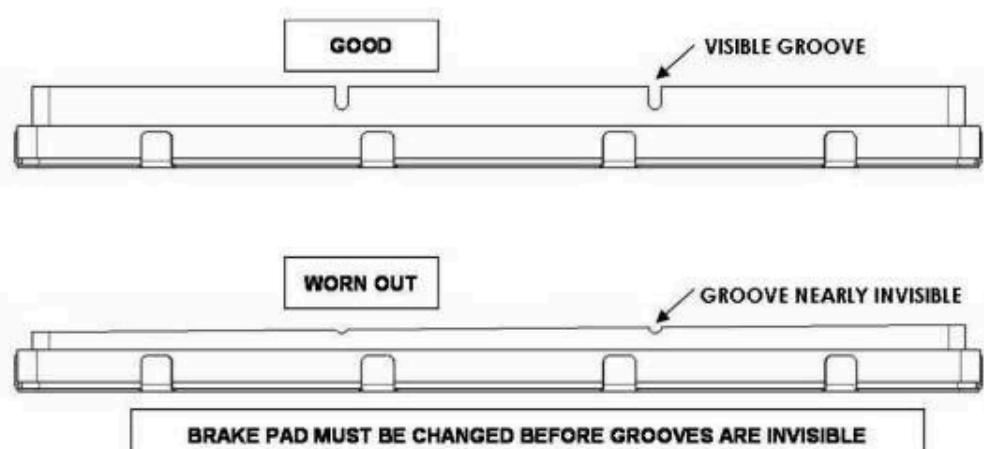
 <p>Aeropole, 05130 TALLARD - FRANCE Tel:+33 (0)4 92 20 16 19 Fax:+33 (0)4 92 52 69 66 e-mail : contact@beringer-aero.com</p>	<p>TIME LIMITS / MAINTENANCE CHECKS</p>	<i>Manuel référence :</i> BRG-ALTP-02 <i>Référence document :</i> MC-STC-002
CLIP WEAR LIMITS: Max. Play 0.6mm 0.024 in		
		
PAD WEAR LIMITS: Min. Thickness groove nearly invisible Friction material min. thickness 2.5mm (0.100 in)		
 <p align="center">GOOD</p> <p align="center">VISIBLE GROOVE</p> <p align="center">WORN OUT</p> <p align="center">GROOVE NEARLY INVISIBLE</p> <p align="center">BRAKE PAD MUST BE CHANGED BEFORE GROOVES ARE INVISIBLE</p>		

FIGURE 3



NON ROUTINE CARD

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-Dec-21	REPLACEMENT	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
001	73		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM FUEL NOZZLE REPLACEMENT

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 73-10-05	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT	MECH	ENG	INSP (*)
Performed at A/C TT : A/C TC /LDG :			
FINDING	<input type="checkbox"/> Y	<input type="checkbox"/> N	ACT MHR :
INSPECTION CARD (IC) #			

13. PARTS REQUIRED

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Fuel Nozzle Change PT6A-27

Instructions (Note Post SB 1372 Engines Sheet).

Each Listed Inspection Item is to be performed in accordance with the P & W Maintenance Manual 3013242 Chapter 73-10-05 Latest Revision and any other applicable publications

FUEL NOZZLE CHANGE WORK SHEET PT6A-27

Date Performed :		Engine S/N :	
Removed from Aircraft :		Engine TSN :	
Aircraft Total Hours :		Engine TSO :	
Aircraft Total Cycle :		Work Order Number :	

NO	TASK	SIGNATURE	
		SIGN	STAMP

Procedure Before Removal

1	To ease accessibility to the transfer tubes and manifold adapters adjacent to the spark igniters, disconnect the ignition leads (ref EMM 74-20-00/74-20-01). Release the ignition lead loop clamps from the support brackets at the center fire seal lower attachment brackets and move the leads clear. Install blanking caps on the spark igniters and lead connectors.		
2	Disconnect both lines from the fuel inlet adapter or flow divider and install blanking caps.		

Removal of Fuel Manifold Adapters

	Note: The following procedure itemizes a removal sequence commencing with the No 8 fuel manifold inlet adapter which is best achieved by consideration of the Nos. 7, 8 and 9 adapters as a group. The procedural sequence may be modified by the operator as convenient for adapters at other locations.		
1	Using a suitable dye maker (PWC05-027) or (PWC05-046), number the position of each manifold adapter to identify its original position. (Refer to Figure 201) and to aid detecting hot section damage		
2	Remove bolts securing transfer tube locking plate (6, Fig 202) and inlet manifold adapter (item 2) to gas generator case. Remove locking plate (item 6).		
3	Remove bolts securing locking plates (item 6) to the primary and secondary manifold adapters (item 5) adjacent to the inlet manifold adapter (item 2). Remove locking plates (item 6).		
4	Hold all the three adapters, then move the interconnecting fuel transfer tubes (item 1) into adapter bores (item 5). Use the puller (PWC54246) or pusher (PWC32366) to move the fuel transfer tubes in a clockwise direction, away from the inlet manifold adapter bores.		
5	Remove the inlet manifold adapter (item 2) (with flow divider and dump valve (item 14) installed). Use the pusher (PWC32366) or puller (PWC54246) to remove the fuel transfer tubes (item 1) from the adjacent adapters (item 5). Remove and discard preformed packings (item 13) from the transfer tubes.		



MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – Fuel Nozzle Change PT6A-27

NO	TASK	SIGNATURE	
		SIGN	STAMP
6	Remove the gasket (item 4) from the sheath (item 3) on the inlet manifold adapter(item 2).		
7	Remove the remaining manifold adapters (5) progressively from the gas generator case by removing bolts and locking plates (6). As each adapter is removed, withdraw interconnecting fuel transfer tubes (1). Remove and discard preformed packing's (13). Remove metal gaskets (4) from sheaths (3) on the adapters. <u>CAUTION: DO NOT PRY THE SHEATHS OFF WITH A SCREWDRIVER.</u>		
8	Remove the sheaths (item 3) from the manifold adapters using puller (PWC30416) if sheath is tight fitting on adapter boss.		
9	Straighten the lugs on the key washers (item 7) and remove the nozzle assemblies(item 8) from the adapters (item 2) and (item 5). Discard the keywashers.		
10	Note the relative angle of each elbow to the inlet manifold adapter (item 2) (starting control installation only) and remove the elbows (Item 9) and locknuts (item 10). Discard preformed packing's (item 11) and back up rings (item 12)		
11	To prevent exposure to dust and dirt, place manifold components in clean, and put in special boxes provided, with the removal positions identified in the box.		
12	Send rejected assemblies for repair or overhaul in original packaging to prevent parts contacting each other during shipment.		

Removed Parts Record. (Post SB1372 worksheet)

Part Number	Description	Serial Number/s	Qty	Remarks/ Findings
	Secondary Inlet Adapter Manifold		1	
	Primary Inlet Adapters		10	
	Secondary Inlet Adapters		3	
	Fuel Nozzle Sheaths		14	

Installation of Fuel Manifold Adapters

	<u>CAUTION:</u> EXTREME CARE MUST BE EXERCISED WHEN HANDLING THE FULE NOZZLE ASSEMBLIES SINCE EVEN FINGERPRINTS ON THE ORIFICE MAY PRODUCE POOR SPRAY PATTERN, CLEAN LINT-FREE COTTON GLOVES OR SURGICAL GLOVES SHOULD BE WORN AT ALL TIMES WHEN HANDLING THESE PARTS.
	<u>CAUTION:</u> MAKE SURE TO CORRECTLY ENGAGE THE WRENCH SOCKET ON THE NOZZLE DURING INSTALLATION. HOLD THE STEM WHEN INSTALL THE NOZZLE TO PREVENT BENDING



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Fuel Nozzle Change PT6A-27

NO	TASK	SIGNATURE	
		SIGN	STAMP
1	With a 10X magnifying glass verify that each manifold adapter assembly carries the correct detail fuel nozzle assembly tip part number		
2	Install the elbows (Item 9) on the inlet adapter (starting control installation only) in the same positions as noted on removal		
3	Install the fuel nozzle (Item 8, Fig 202) in the fuel manifold adapters (Item 2 and 5) with new keywasher (item 7) at each location Use engine oil (PWC03-001) and torque the nozzle assemblies 45 to lbf. in. NOTE: Leak test and function test of each Nozzle and Adapter Assembly may perform OFF WING in House or approved overhauled/repair vendor as required. A company serviceable tag with a copy of the Approved Parts Tag FAA Form 8130-3, EASA form one or equivalent for new parts.		
4	CAUTION: DO NOT USE SHARP EDGE TOOLS TO BEND OR SET KEYWASHER TABS. On completion of installation lock each key washer on respective nozzle assembly. Do not exceed specified torque to align flat on tip with key washer.		
5	Install the manifold adapters and fuel transfer tubes as follows. NOTE: Primary fuel manifold adapters are identified by a single weld blob on the larger mounting flange. Other weld blobs appearing on the knuckle section of the adapters should be ignored. (See Fig 201) a) Assemble Sheaths (Item 3) on all adapters (Items 2 & Item 5). Make sure each locating pin engages hole in each sheath. b) With Nozzle adapter and sheath pressed together by hand, check clearance between adapter and sheath flanges. Maximum gap allowed is 0.003 inch (Ref. Fig 203 upper drawing) Larger gap suggests either or both parts are distorted. If found Send distorted parts to parts P & W for repair. c) Carefully check gap between fuel nozzle tip and side hole in sheath; clearance of 0.020 inch is required (Ref. Fig 203). If clearance is less at any point, either or both parts are distorted. If found Send distorted parts to parts Pratt and Whitney for repair. d) Lubricate and install preformed packings (13, Fig. 202) on all fuel transfer tubes (1) using a thin layer of engine oil (PWC03-001). Position fuel transfer tubes into ports on one side of manifold adapters (2 and 5). Fully insert fuel transfer tubes in their respective ports until the bottom of manifold adapter is reached.		

NO	TASK	SIGNATURE	
		SIGN	STAMP
	<p><u>CAUTION: TO AVOID POSSIBLE OF THE STAINLESS STEEL GASKETS, IT IS ADVISABLE TO SLIDE THE GASKET OVER THE SHEATH, CAREFULLY ALIGN THE HOLES AND INSERT BOTH BOLTS, THE WHOLE ASSEMBLY CAN THEN BE MATED WITH THE PADS ON THE GAS GENERATOR CASE TUS AVOIDING ANY ATTEMPT TO LEVER THE GASKETS INTO ALIGNMENT WITH THE BOLTS.</u></p> <p>e) Position the Pre SB 1276/ Post SB 1276 gasket (Item 4) over the sheath (Item3) on the inlet manifold adapter (Item 2) and align the bolt holes or mounting studs. The sheath flange must be flat.</p> <p><u>NOTE:</u> The gasket may be put on either side. For consistency, all the gasketsshould be installed with the flat side against the gas generator.</p> <p><u>NOTE:</u> Post-SB1167: For engines with the conversion coated gas generatorcase only, lightly coat both faces of the gasket (4) with corrosion- preventive compound (PWC09-003).</p>		
	<p>f) Position the gaskets (4) over the sheaths (3) on the primary and secondarymanifold adapters (5) and align on the bolt holes.</p>		
	<p>g) Start with each side of the inlet manifold adapter (2). Install the remaining manifold adapters (5) and sheaths (3) on the gas generator case at the locations specified before. Use the pusher (PWC32366) or puller (PWC54246)to engage fuel transfer tubes (1) to interconnect with the adjacent adapter at each location.</p>		
	<p>h) Install locking plate (Item 6) and bolts to the gas generator case. Torque boltsfinger tight.</p>		
6	When all remaining manifold adapters (5) are positioned, remove bolts or locknuts, as applicable, from inlet manifold adapter (2). Assemble the locking plate (6) and reinstall the bolts or locknuts.		
	<p><u>CAUTION: MAKE SURE ALL 14 MANIFOLD ADAPTER LOCKING PLATES ARE CORRECTLY INSTALLED.</u></p> <p><u>CAUTION: PRIOR TO TIGHTENING BOLTS OR LOCKNUTS, CHECK SEATING OF METAL GASKET RELATIVE TO SHEATH AND BOSS. TIGHTENING SHOULD BE DONE EVENLY ON EACH ADAPTER TO PROVIDE FULL SEATING POTENTIAL OF METAL GASKET.</u></p>		
7	<p>Tighten all adapter mounting bolts, in a sequence, 15 to 20 lb.in. Retighten 32 to 36lb. in. in the same sequence. <u>Secure bolts with lock wire.</u></p> <p><u>NOTE:</u> After torqueing, a 0.001 in. gap is allowed between the adapter and sheath flanges (Ref. Fig. 203 lower drawing).</p>		
	<p>8 Remove the blanking caps from the fuel delivery lines and connect the lines to theelbows. Tighten the coupling nuts 90 to 100 lb.in. and fasten with lockwire.</p>		



MAINTENANCE PROGRAM

PILATUS PORTER PC6

Appendix – Fuel Nozzle Change PT6A-27

NO	TASK	SIGNATURE	
		SIGN	STAMP
9	Remove the blanking caps from the spark igniters and from harness leads and connect the leads to the igniters. Tighten the connections finger tight, plus 45 degrees and fasten with lock wire. Secure the ignition lead loop clamps to the support brackets at the center fire seal lower mounts and tighten the nuts 32 to 36 lb.in.		
10	Check function of fuel manifold installation (Ref. Adjustment/Test).		

Installed Parts Record. (Post SB1372 worksheet)

Part Number	Description	Serial Number/s	Qty	Remarks
	Secondary Inlet Adapter Manifold		1	
	Primary Inlet Adapters		10	
	Secondary Inlet Adapters		3	
	Fuel Nozzle Sheaths		14	

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : _____ Stamp : _____

Signature : _____ Place/Date : _____

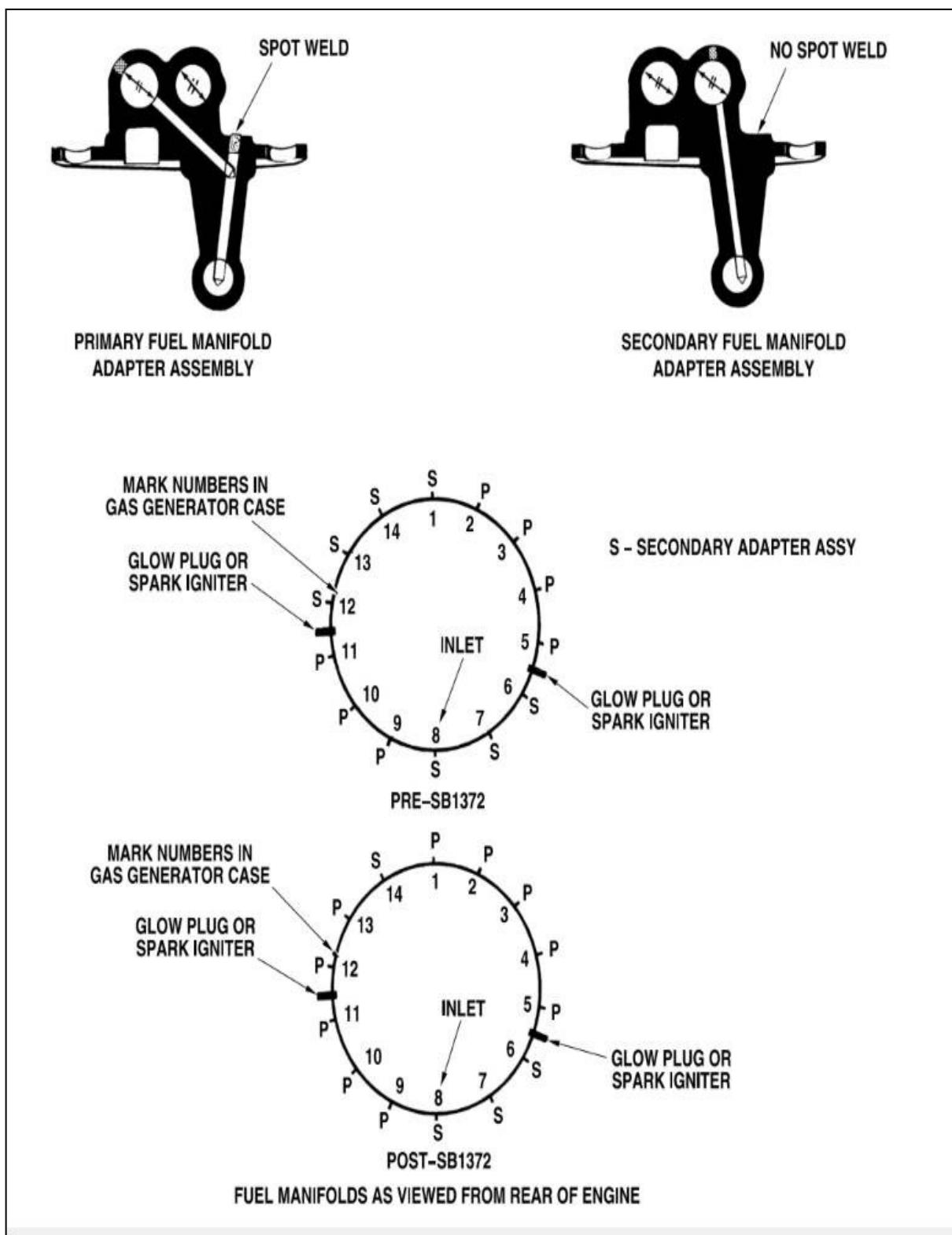


Figure 201 - Identification and Location of Fuel Manifold Adapters

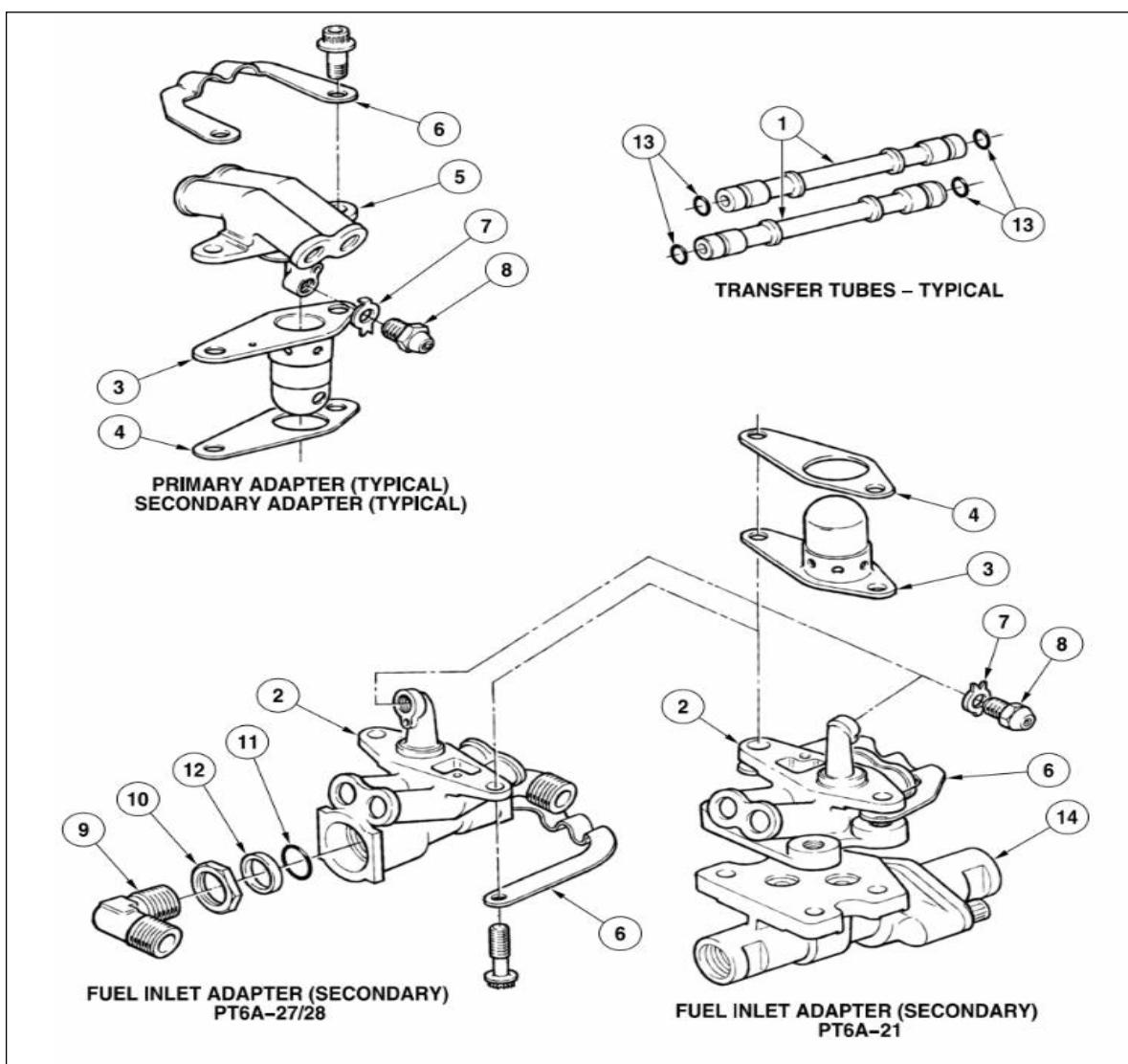


Figure 202 - Removal/ Installation of Fuel Manifold Adapter

Key to Figure 202

1. Fuel Transfer Tube
2. Fuel Manifold Inlet Adapter
3. Sheath
4. Gasket
5. Fuel Manifold Adapter
6. Lockplate
7. Keywasher
8. Fuel Nozzle
9. Elbow
10. Locknut
11. Preformed Packing
12. Back-up ring
13. Preformed Packing
14. Flow Divider and Dump or Purge Valve

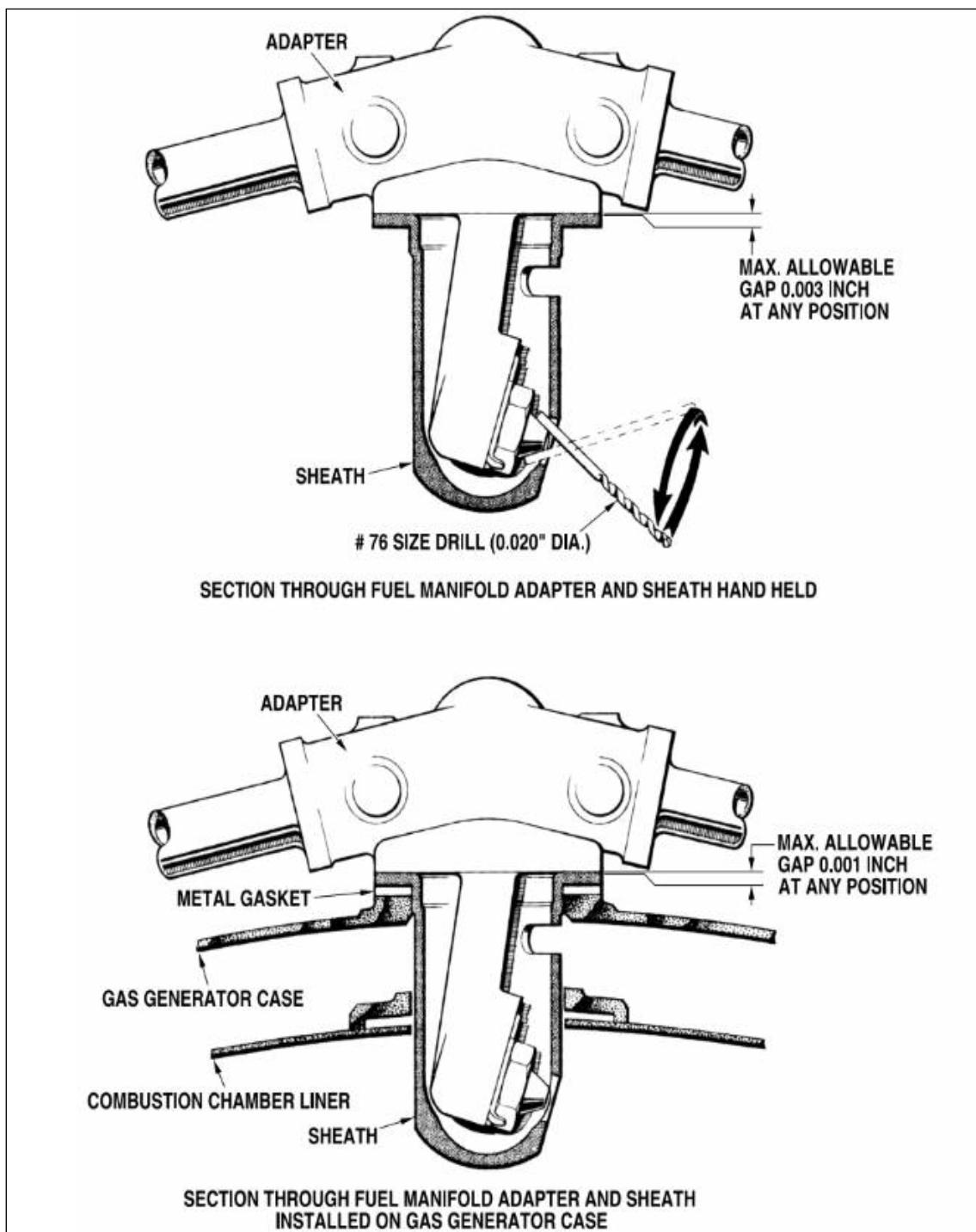


Figure 203 Fuel Manifold Installation - Clearance Checks



NON ROUTINE CARD

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-Dec-21	INSPECTION	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
002	72		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM BORESCOPE HOT SECTION INSPECTION

REFERENCE	<input checked="" type="checkbox"/> EMM Ch. 72-00-00	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT	MECH	ENG	INSP (*)
Performed at A/C TT : A/C TC /LDG :			
FINDING	<input type="checkbox"/> Y	<input type="checkbox"/> N	ACT MHR :
INSPECTION CARD (IC) #			

13. PARTS REQUIRED

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



APPENDIX - BORESCOPE HOT SECTION INSPECTION FORM

MAINTENANCE PROGRAM

PILATUS PORTER PC6

Engine Borescope Hot Section Inspection

Work No: _____

<u>Engine Serial Number</u>	<u>Date</u>	<u>Base / Location</u>	<u>Aircraft Registration</u>
<u>Aircraft Total Time</u>	<u>Aircraft Total Cycle</u>	<u>Reason For Borescope</u>	

Note:

Record any discrepancies found during inspection, and/or take photographic evidence.

If None, then write No Findings. If you find defects, please quote EMM (Engine Maintenance Manual) Reference and Limitations.

Item	Work Description	SIGN	STAMP
1	Remove fuel manifold adapter as necessary (Ref. 73-10-05).		
2	Perform inspection of the First Stage Compressor. Defects: <u>If defects found, quote MM Limitation and References :</u>		

Photo of First Stage Compressor 1st Quadrant

Photo of First Stage Compressor 2nd Quadrant

Photo of First Stage Compressor 3rd Quadrant

Photo of First Stage Compressor 4th Quadrant



APPENDIX - BORESCOPE HOT SECTION INSPECTION FORM

MAINTENANCE PROGRAM

PILATUS PORTER PC6

3	<p>Perform inspection of Combustion Chamber Liner Assembly. <u>Defects:</u> <u>If defects found, quote MM Limitation and References :</u></p>	SIGN	STAMP
<u>Photo of Combustion Chamber 1st Quadrant</u>		<u>Photo of Combustion Chamber 2nd Quadrant</u>	
<u>Photo of Combustion Chamber 3rd Quadrant</u>		<u>Photo of Combustion Chamber 4th Quadrant</u>	
4	<p>Perform Inspection of CT-Stator assembly. <u>Defects:</u> <u>If defects found, quote MM Limitation and References :</u></p>	SIGN	STAMP



APPENDIX - BORESCOPE HOT SECTION INSPECTION FORM

**MAINTENANCE
PROGRAM**

**PILATUS PORTER
PC6**

Photo of CT Stator 1st Quadrant

Photo of CT Stator 2nd Quadrant

Photo of CT Stator 3rd Quadrant

Photo of CT Stator 4th Quadrant

5

Perform inspection of CT blades and shroud segments.

Defects:

.....

If defects found, quote MM Limitation and References :

SIGN

STAMP

Photo of Leading Edge CT-Blades 1st Quadrant

Photo of Leading Edge CT-Blades 2nd Q



APPENDIX - BORESCOPE HOT SECTION INSPECTION FORM

**MAINTENANCE
PROGRAM**

**PILATUS PORTER
PC6**

Photo of Leading Edge CT-Blades 3rd Quadrant

Photo of Leading Edge CT-Blades 4th Quadrant

	Perform inspection Trailing Edge CT-Blades <u>Defects:</u> <u>If defects found, quote MM Limitation and References :</u>	SIGN	STAMP
6			

Photo of Trailing Edge CT-Blades 1st Q

Photo of Trailing Edge CT-Blades 2nd Q

<u>Photo of Trailing Edge CT-Blades 3rd Q</u>	<u>Photo of Trailing Edge CT-B 4th Q</u>
--	---



APPENDIX - BORESCOPE HOT SECTION INSPECTION FORM

**MAINTENANCE
PROGRAM**

**PILATUS PORTER
PC6**

7	Perform inspection of PT-Blades <u>Defects:</u> <u>If defects found, quote MM Limitation and References :</u>	SIGN	STAMP
<u>Photo of PT-Blades 1st Q</u>		<u>Photo of PT-Blades 2nd Q</u>	
<u>Photo of PT-Blades 3rd Q</u>		<u>Photo of PT-Blades 4th Q</u>	
8	Install fuel manifold adapter(s) (Ref. 73-10-05).	SIGN	STAMP
9	Perform fuel leak check post fuel nozzle installation		



APPENDIX - BORESCOPE HOT SECTION INSPECTION FORM

MAINTENANCE
PROGRAM

PILATUS PORTER
PC6

BORESCOPE PERFORMED BY

Name: _____

Signature : _____

Stamp : _____



NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	CHECK FOR WEAR	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
003	24		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM CHECK FOR WEAR STARTER GENERATOR BRUSHES

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 24-31-11, Page block 601	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT				MECH	ENG	INSP (*)
Performed at A/C TT : A/C TC /LDG :						
FINDING	<input type="checkbox"/> Y	<input type="checkbox"/> N	ACT MHR :	DATE/TIME (DD/MM/YY)		
INSPECTION CARD (IC) #						

13. PARTS REQUIRED

DESCRIPTION	PART NO	QTY	REMARK	
			STOCK	STATUS

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



NON ROUTINE CARD

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	CHECK OPERATION	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
002	71		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM CHECK OPERATION OF PROPELLER OVERSPEED GOVERNOR

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 71-00-00	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT

PERFORMER	REASON	ENCL	INFO ()
Performed at A/C TT : A/C TC /LDG :			

13 PARTS REQUIRED

14. TOOLS REQUIRED



NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	CHECK OPERATION	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
005	24		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM CHECK OPERATION TEST OF EMERGENCY BATTERY

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 24	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT

Performed at A/C TT : A/C TC /LDG :				MECH	ENG	INSP (*)
FINDING	<input type="checkbox"/> Y	<input type="checkbox"/> N	ACT MHR :	DATE/TIME (DD/MM/YY)		
INSPECTION CARD (IC) #						

13. PARTS REQUIRED

DESCRIPTION	PART NO	QTY	REMARK	
			STOCK	STATUS

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	VISUAL INSPECTION	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
006	57		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM VISUAL INSPECTION OF LEFT & RIGHT WING-STRUT FITTING

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 57-00-02	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT				MECH	ENG	INSP (*)
Performed at A/C TT : A/C TC /LDG :						
FINDING						
<input type="checkbox"/> Y		<input type="checkbox"/> N	ACT MHR :		DATE/TIME (DD/MM/YY)	
INSPECTION CARD (IC) #						

13. PARTS REQUIRED

DESCRIPTION	PART NO	QTY	REMARK	
			STOCK	STATUS

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	CHECK OPERATION	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
007	28		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM CHECK OPERATION ENGINE DRIVEN FUEL PUMP - DRIVE SHAFT FOR BACKLASH

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 28-20-03	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT				MECH	ENG	INSP (*)
Performed at A/C TT : A/C TC /LDG :						
FINDING						
<input type="checkbox"/> Y		<input type="checkbox"/> N	ACT MHR :		DATE/TIME (DD/MM/YY)	
INSPECTION CARD (IC) #						

13. PARTS REQUIRED

DESCRIPTION	PART NO	QTY	REMARK	
			STOCK	STATUS

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	INSPECTION	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
008	72		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM INSPECTION COMPRESSOR - EXAMINE FOR CORROSION AND EROSION

REFERENCE	<input checked="" type="checkbox"/> EMM Ch. 72-30-05	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT				MECH	ENG	INSP (*)
Performed at A/C TT : A/C TC /LDG :						
FINDING						
<input type="checkbox"/> Y		<input type="checkbox"/> N	ACT MHR :		DATE/TIME (DD/MM/YY)	
INSPECTION CARD (IC) #						

13. PARTS REQUIRED

DESCRIPTION	PART NO	QTY	REMARK	
			STOCK	STATUS

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



NON ROUTINE CARD

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	INSPECTION	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
009	72		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM INSPECTION TURBINE - EXAMINE FOR CORROSION AND EROSION

REFERENCE	<input checked="" type="checkbox"/> EMM Ch. 72-30-05	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT

PERFORMER	REASON	ENCL	INFO ()
Performed at A/C TT : A/C TC /LDG :			
FINDING	<input type="checkbox"/> Y	<input type="checkbox"/> N	ACT MHR :
INSPECTION CARD (IC) #			DATE/TIME (DD/MM/YY)

13 PARTS REQUIRED

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	FUNCTIONAL CHECK	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
010	74		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM FUNCTIONAL CHECK OF SPARK IGNITORS OR GLOW PLUGS

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 74-20-00	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT				MECH	ENG	INSP (*)
Performed at A/C TT : A/C TC /LDG :						
FINDING						
<input type="checkbox"/> Y		<input type="checkbox"/> N	ACT MHR :		DATE/TIME (DD/MM/YY)	
INSPECTION CARD (IC) #						

13. PARTS REQUIRED

DESCRIPTION	PART NO	QTY	REMARK	
			STOCK	STATUS

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



NON ROUTINE CARD

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/006-SNB/XII/2021	22-DEC-2021	LUBRICATE	PK-SNB/1015
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
011	61		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

PERFORM LUBRICATE OF PROPELLER HARTZELL

REFERENCE	<input checked="" type="checkbox"/> AMM Ch. 61-00-49	<input type="checkbox"/>	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT

PERFORMER	REASON	ENCL	INFO ()
Performed at A/C TT : A/C TC /LDG :			

13 PARTS REQUIRED

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



**EMERGENCY EQUIPMENT
LIST
INSPECTION & MONITOR**

**PT. SMART CAKRAWALA
AVIATION
DEPARTMENT TEKNIK
Form: SCA/MTC/023**

DATE :	A/C REG :
A/C TYPE :	CHECKER : SIGN:

No.	Description	P/N	S/N	Next Insp.	Remarks
1	Pilot Life Vest				
2	Co-Pilot Life Vest				
3	Pax Life Vest				
4	Pax Life Vest				
5	Pax Life Vest				
6	Pax Life Vest				
7	Pax Life Vest				
8	Pax Life Vest				
9	Pax Life Vest				
10	Pax Life Vest				
11	Pax Life Vest				
12	Pax Life Vest				
13	Firt Aid Kit				
14	Crash Axe Installed				
15	Fire Extinguisher				
16	Life Raft (If Installed)				
17	Survival Kit (If Installed)				
OTHERS					



Aircraft Registration: **PK-SNB**

WO# Nr: WO/006-SNB/XII/2021



Additional Work Sheet

100 Hours / Annual Inspection

Parts Used Sheet

Special Tool Used



Aircraft Registration: **PK-SNB**

WO# Nr: **WO/006-SNB/XII/2021**



Additional Work Sheet 100 Hours / Annual Inspection

Parts Used Sheet

Part Used