



PT. SMART CAKRAWALA AVIATION

WORK ORDER

Form: SCA/MTC/030

Subject : Inspection of 500H/6 Months	No.	WO/011-SNE/ /2022
	Date	12 022
	A/C Reg.	PK-SN MSN 1017
Reference : MP PILATUS PC-6 Rev. 0	Prepared By	TS
	Checked By	CI
	Approved By	TM

To : Engineer In Charge

Description :

1. Perform Inspection of 500H / 6 Months
2. Make an entry in Maintenance Log.
3. Return the Completed Work Order and Form to PPC.

#If any finding, please close the routine card, and transferred to inspection card.

Additional Work :

Compliance Statement	Sign & Date Company Lic. No.: (Engineer In Charge)	Signature (Technical Manager)
----------------------	--	--------------------------------------

AIRCRAFT CHECK WORK SUMMARY
(Form: SCA/MTC/051)

DATE OF ISSUED	JO/WO #	TYPE OF MAINTENANCE	DATE OF ACCOMPLISHED		
12 September 2022	WO/0111-SNE/IX/2022	Inspection of 500H/6 M			
AIRCRAFT DATA					
Subject	Pos #	Serial Number (SN)	TTSN/TCSN		
Engine	#1	PCE-PG0568			
	#2	-			
Propeller/Rotor	#1	FY5100			
	#2	-			
Landing Gear	NLG				
	LH MLG				
	RH MLG				
PACKAGE COVERED					
No	Subject		Qty	Remark	
1	Non-Routine Card		1		
2	Inspection Card		-		
3	Work Order		1		
4	Summary Inspection List		1		
5	Material and Tool List		-		
6	Escalation form		-		
7	CRS (SMI / Unscheduled Maintenance)		1		
INSPECTION CARD (IC) LIST (Finding during maintenance)					
No	Taskcard Ref	Subject	Status		Name/ Sign & Stamp
			Open	Close	
<u>IC-001</u>					
<u>IC-002</u>					
<u>IC-003</u>					
<u>IC-004</u>					
<u>IC-005</u>					
<u>IC-006</u>					

<u>IC-007</u>					
<u>IC-008</u>					
<u>IC-009</u>					
<u>IC-010</u>					
<u>IC-011</u>					
<u>IC-012</u>					
<u>IC-013</u>					
<u>IC-014</u>					
<u>IC-015</u>					

Prepared by :
Technical Support



Checked by :
Chief Maintenance



Verified by :
Chief Inspector



Approved by :
Technical Manager





SUMMARY INSPECTION ITEMS
(Form: SCA/MTC/050)

WO Ref: WO/011-SNE/ /2022

NO.	TASK CARD NO.	DESCRIPTION	DATE	EST MHR	NAME	STAMP
1	APPENDIX	ENGINE GROUND RUN CHECK SHEET				
2	NRC-01	500 Hrs / 6 Mths AGB Inlet Insp.C BATTER				



PT. SMART CAKRAWALA AVIATION

CERTIFICATE RETURN TO SERVICE

SCHEDULED MAINTENANCE INSPECTION

(CRS-SMI)

A/C TYPE	: PILATUS PORTER PC-6			TTSN	:
A/C REG	: PK-SNE			TCSN	:
MSN	: 1017			DATE	:
TYPE OF INSPECTION	: 500 H / 6 M INSPECTION				
DUE AT	: September 2022 NTHS :				
REFF	MP PILATUS PC-6 REV. 04				
EXCEPTION					
AUTHORIZED PERSON					
I hereby certify that this aircraft has been maintained accordance with CASR and Maintenance Program.					
Aircraft safe and airworthy for flight					
NAME	CAT	AMEL/OTR NO	SIGN&STAMP		DATE
	AIRFRAME & POWER PLANT				
	EIRA				
THE NEXT DUE TYPE OF INSPECTION :					
DUE AT :					



NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/011-SNE/IX/2022		500H/6 Months Insp.	PK-SNE/1017
5. CARD #	6. ATA SPEC	7. TRADE	8. STA
01	72		
9. ZONE	10. PANEL	-	

11. DESCRIPTION

Check the AGB internal scavenge oil pump inlet screen (Ref. Chapter 72-60-00 CLEANING/INSPECTION). Collect drained oil. Using a mirror and a flashlight inspect the scavenge oil pump inlet screen. Any foreign material found blocking the screen or contained in the oil should be identified before further operation (Ref. Unscheduled Inspection).

REFERENCE	<input checked="" type="checkbox"/> EMM 72-60-00	<input type="checkbox"/> AMM	<input type="checkbox"/> OTHER
RII (*)	<input type="checkbox"/> Y	<input checked="" type="checkbox"/> N	MHR :

12. RESULT	MECH	ENG	INSP (*)

Performed at A/C TT : A/C TC /LDG :

13. PARTS REQUIRED

14. TOOLS REQUIRED

DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Engine Ground Run Check Sheet

	ENGINE GROUND RUN CHECK SHEET - PT6A-27 ENGINE WITH FOUR BLADE PROPELLER (HARTZELL STC SA377CH)

WORK ORDER NO.	WO/00 -SNE/ /2022	:	
Aircraft Registration	PK-SNE	Aircraft Total Hours	
Aircraft Serial No.	1017	Aircraft Total Landings	
Engine Serial No.	PCE-PG0568	Engine TSN / TSO	
Propeller Serial No	FY5100	Propeller TSN / TSO	
Ambient Temp	°C	FBP (Field Barometric Pressure)	In.Hg
Date		Time	
Mechanic / Engineer		Authorized Engineer	
Reason For Ground Run			

Checks to be carried out. No:	1	2	4	5	7	8	9	10	11	12	13	14	15
-------------------------------	---	---	---	---	---	---	---	----	----	----	----	----	----

Engine Ground Run Check Frequency

Check Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Each 100 / Yearly	x	x		x			x	x			x	x	x	x	x
Each 200									x						
Pre-Complete Overhaul	x	x	x	x		x	x	x	x	x	x	x	x	x	x
After Short Term Storage															x
After Long Term Storage	x	x	x	x		x	x	x	x	x	x	x	x	x	x

In additional the following check must be carried out after Installation, Repair and Adjustment of any of the following components.

Check Number	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Engine Installation	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
Propeller Installation		x	x	x	x				x						
Fuel Control Unit	x				x	x	x	x		x	x				
HP Fuel Pump						x	x								
Fuel Nozzle						x	x								
Starting Flow Control	x				x		x	x							
Emer Fuel Control Actuator											x				
Prop Governor	x		x	x	x		x	x							
Prop Overspeed Governor										x					
Compressor Bleed Valve						x	x								
Engine Controls	x			x	x			x	x						
Low Pitch Warning Switch				x											
Suction Components													x		



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Engine Ground Run Check Sheet

Use this sheet's to record engine run result, use in conjunction with task cards.

NO.	CHECK	TARGET	ACTUAL
	ENGINE START ITT (Troubleshoot If More Than 925°C)	Max. 1090 °C	°C
	Cabin Heat	OFF	OK?
1	Low Idle (Minimum Governing) Speed	51 - 53 % Ng	% Ng
	Fuel Pressure / Boost Pump OFF	Light out or 25 ± 5 psi	OK?
	ITT		°C
	Oil Pressure		psi
	Oil Temperature		°C
2	Propeller Governor		
	Maximum Np	1980 - 2000 rpm (90.0 - 90.9 %)	rpm
	Py Disconnected		% Ng
	Py Connected		% Ng
	Difference	Maximum 0.3% Ng	%
	Airbleed Link at Minimum	1900 - 1950 rpm (86.4 - 88.6 %)	rpm
	Aircraft with SB 161:		
	Propeller Control Lever at Minimum	1880 - 1900 rpm (85.5 - 86.4 %)	rpm
3	Propeller Fine Pitch Setting (High Idle)		
	Target Torque		psi
	Power Lever to Give Np	1694 rpm (77 %)	rpm
	Basic High Idle	68 - 72% Ng	% Ng
4	Propeller Low Pitch Warning		
	PCL from Reverse to Detent	Light OFF	
		1 to 2 mm before Detent	mm
5	Minimum Pitch in Flight		
	Ng	67 - 73 %	% Ng
	Np	1800 - 1950 rpm (81.8 - 88.6 %)	rpm
	Torque	4 - 7 psi	psi
6	FCU Maximum Governing Speed (Ng) (Trim stop deployed)	97.1 % Ng	% Ng



MAINTENANCE PROGRAM PILATUS PORTER PC6

Appendix – Engine Ground Run Check Sheet

NO.	CHECK	TARGET	ACTUAL
7	Engine Performance Target Torque Pressure Fuel flow (Actual minus 23 lb / hr or 3.4 gal / hr) Target Ng Maximum ITT	Ref: AMM 71-00-00 psi lb / hr % Ng 0C	psi lb / hr % Ng 0C
8	Reverse Power Setting Np Torque	1880 - 1925 rpm (85.5 - 87.5 %) psi	rpm psi
9	Propeller Overspeed Governor Test Lever Selected to: TEST NORMAL	1880 - 1920 rpm (85.5 - 87.3 %) 1980 - 2000 rpm (90.0 - 90.9 %)	rpm rpm
10	Acceleration 64 % – 90 % Ng Deceleration 85% to 60% Ng or low idle speed(Whichever comes first)	2.5 – 4 secs Maximum 6-12 sec (Dependent upon altitude)	secs secs altitude (kFt)
	Manual Override (MOR) (Aircraft with SB 164) Use Toggle Switch In Small Increment (REF. to WARNINGS and CAUTIONS in Check 11)	Increase to 15% above Idle (Max Increase less than 4 % per Second) Decrease To Idle (Max Decrease less Than 4% per Second)	OK? OK?
12	Oil Pressure	80 -100 psi	psi
13	Generator (Ref. 24-30-00)	Online by 60% Ng	% Ng
14	Suction (High Idle)	4.5 – 5.2 in. Hg	in. Hg
15	Engine Rundown Time After Stop	MIN 30 secs	secs
Additional			
	Generator Check (High Idle Under Load)	27.75 – 28.25 VDC	VDC
	After Engine Run		
	Check Eng. For Signs of Fuel/Oil/Air Leaks	NO LEAKS FOUND	OK?
	Safety All Screws, Bolts, Locknuts as Req.		OK?



Additional Work Sheet

Aircraft Registration: **PK-SNE**

WO# Nr: **WO/011-SNE/IX/2022**

Parts Used Sheet

Special Tool Used



Additional Work Sheet

Aircraft Registration: **PK-SNE**

WO# Nr: WO/011-SNE/IX/2022

Parts Used Sheet

Part Used