PT. SMART CAKRAWALA AVIATION

WORK ORDER

Form: SCA/MTC/030

Subject : **ENGINE REMOVAL**	No.	WO/022-SNW/VI/2023
	Date	8 Jun 2023
	A/C Reg.	PK-SNW C208B-5579
Reference : MP C208B ISSUED 01	Prepared By	TS
	Checked By	CI
	Approved By	TM

To : Engineer In Charge

Description :

1. Perform Engine Removal
2. Make an entry in Maintenance Log.
3. Return the Completed Work Order and Form to PPC.

#If any finding, please close the routine card, and transferred to inspection card.

Additional Work :

Compliance Statement	Sign & Date Company Lic. No.: (Engineer In Charge)	Signature (Technical Manager)

AIRCRAFT CHECK WORK SUMMARY
(Form: SCA/MTC/051)

DATE OF ISSUED	JO/WO #	TYPE OF MAINTENANCE	DATE OF ACCOMPLISHED
8 Jun 2023	WO/022-SNW/VI/2023	Removal	

A/C Type	Mfg. Serial Number	A/C Registration
C208B	C208B-5579	PK-SNW

AIRCRAFT DATA

Subject	Pos #	Serial Number (SN)	TTSN/TCSN
Engine	#1	PCE-VA0651	
	#2	-	
Propeller/Rotor	#1	190815	
	#2	-	
Landing Gear	NLG		
	LH MLG		
	RH MLG		

PACKAGE COVERED

No	Subject	Qty	Remark
1	Non-Routine Card	1	
2	Inspection Card	1	
3	Work Order	1	
4	Summary Inspection List	1	
5	Material and Tool List	-	
6	Escalation form	-	
7	CRS (SMI / Unscheduled Maintenance)	1	

INSPECTION CARD (IC) LIST (Finding during maintenance)

No	Taskcard Ref	Subject	Status		Name/ Sign & Stamp
			Open	Close	
IC-001					
IC-002					
IC-003					
IC-004					
IC-005					
IC-006					

□□ □00□					
□□ □008					
□□ □00□					
□□ □010					
□□ □011					
□□ □01□					
□□ □013					
□□ □01□					
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Technical Support	Chief Maintenance	Chief Inspector	Technical Manager
.....	.....	.....	.....
Dwi M.	Dodit	Yanuar	Istiono

SUMMARY INSPECTION ITEMS
(Form: SCA/MTC/050)

WO Ref: WO/022-SNW/VI/2023

NO.	TASK CARD NO.	DESCRIPTION	DATE	EST MHR	NAME	STAMP
1	NRC-01 006/EO/TEK-TS/VI/2023	PT6A-140 ENGINE REMOVAL				

PT. SMART CAKRAWALA AVIATION

CERTIFICATE RETURN TO SERVICE

SCHEDULED MAINTENANCE INSPECTION
(CRS-SMI)

A/C TYPE	: CESSNA 208B	TTSN	:
A/C REG	: PK-SNW	TCSN	:
MSN	: C208B-5579	DATE	:

TYPE OF INSPECTION : ENGINE REMOVAL
DUE AT : UNK
REFF : MP C208B ISSUED 01

EXCEPTION

AUTHORIZED PERSON

I hereby certify that this aircraft has been maintained accordance with CASR and Maintenance Program. Aircraft safe and airworthy for flight

NAME	CAT	AMEL/OTR NO	SIGN&STAMP	DATE
	AIRFRAME & POWER PLANT			
	EIRA			

THE NEXT DUE TYPE OF INSPECTION :

DUE AT :

Form: SCA/MTC/049

smartaviation	**INSPECTION CARD** **(Form: SCA/MTC/ 048)**	TECHNICAL DEPARTMENT

1. CARD #	2. JO/WO #	3. ORIGINATOR	4. CARD REF	5. DATE
6. A/C REG/MSN	7. A/C TYPE	8. TRADE	12. VENDOR ORDER #	
9. ZONE	10. STA	11. MTC TYPE		

13. DESCRIPTION/DEFECT-IF FINDING OF CPCP INSPECTION, PLEASE COMPLETE SET. 20	14 PPC/ENG	15 DATE

16. CORRECTIVE ACTION		17 MECH	18 ENG. LIC	19 DATE
Performed at A/C TT : ..... A/C TC /LDG :				
20. CORROSION INFORMATION				
LOCATION	CAUSE OF DAMAGE			
	☐ Environment			
	☐ Internal Leakage			
CORROSION ☐ Isolated ☐ Widespread	☐ Chemical Spill			
CORROSION LVL ☐ 1 ☐ 2 ☐ 3	☐ LAV/Galley Spill			
PROPOSED ACTION ☐ Doublers	☐ Blocked Drain			
☐ Others	☐ Wet Insulation Blanket			
……..	☐ Other			
21. If the defect is RII, Please Sign this card finally by RII Inspector			INSP	DATE
NOTICE OF INSPECTOR				

22. PARTS REQUIRED						
PART DESCRIPTION	PART NO	QTY	SERIAL NO		STATUS	
			ON	OFF	CLOSE	OPEN

23. TOOLS REQUIRED			
DESCRIPTION	PART NO. / MODEL	NEXT CALIBRATION DATE	STATUS

NON ROUTINE CARD
(Form: SCA/MTC/047)

1. JO/WO #	2. DATE	3. MTC TYPE	4. A/C REG/MSN
WO/22-SNW/VI/2023		**REMOVAL**	**PK-SNW**
5. CARD #	6. ATA SPEC	7.TRADE	8. STA
001	**71**		
9. ZONE	10. PANEL		
POWERPLANT			

11. DESCRIPTION

ENGINE REPLACEMENT PT6A-140 P/N

OFF : 3076226-01/BS1294 S/

S/N OFF : PCE-VA0651

REFERENCE	☐ AMM	☒ EMM	☐ OTHER
RII (*)	☐ Y	☐ N	MHR :

12. RESULT				MECH	ENG	INSP (*)
Performed at A/C TT : ..... A/C TC /LDG :						
FINDING	☐ Y	☐ N	ACT MHR :	DATE/TIME (DD/MM/YY)		
INSPECTION CARD (IC) #						

13. PARTS REQUIRED

DESCRIPTION	PART NO	QTY	REMARK	
			STOCK	STATUS

14. TOOLS REQUIRED

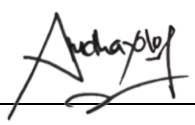
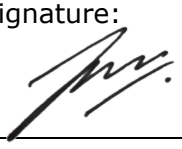
DESCRIPTION	PART NO / MODEL	NEXT CALIBRATION DATE	STATUS

ENGINEERING ORDER

006/EO/TEK-TS/VI/2023

REMOVAL OF ENGINE ASSY PT6A-140 ON CESSNA 208B

PT. SMART CAKRAWALA AVIATION

Prepared	Checked	Approved
Technical Support	**Chief Inspector**	**Technical Manager**
Signature: 	Signature: 	Signature: 
Name: Dwi M.	Name: Yanuar A. Fatah	Name: Istiono
Date: 8 Jun 2023	Date: 8 Jun 2023	Date: 8 Jun 2023

SMART AVIATION
ENGINEERING ORDER

	No. EI: **006/EO/TEK-TS/VI/2023**	Rev. No. : **ORIGINAL**
	Date Issued : **Jun 8, 2023**	
Task Description : **REMOVAL uOF ENGINE ASSY PT6A-140 ON CESSNA 208B**	Data Reference : - **Model 208 Series Maintenance Manual Revision 39, Revision Date Mar 1, 2023 Chapter 71 Power Plant – Maintenance Practices**	
Aircraft Type : **CESSNA 208B WITH ENGINE MODEL PT6A-140**		

SMART AVIATION
ENGINEERING ORDER

1. Description.

This EO is issued, to perform removal & installation checklist powerplant maintenance practices the PT6A-140 engine on Cessna 208B.

2. Aircraft Effectivity.

REGISTRATION	SERIAL NUMBER
PK-SNW	208B-5579

3. Compliance

The Engine model PT6A-140 have TBO 4000 Hours, do a removal the engine installed on airframe refer to accomplishment instruction task card, and install the overhauled/new engine on the aircraft refer to accomplishment instruction task card.

4. Distribution.

TECHNICAL MANAGER	[√]	MATERIAL SUPPORT	[√]
SAFETY & QUALITY MANAGER	[√]	TECHNICAL SUPPORT	[√]
CHIEF INSPECTOR	[√]	FILE	[√]

5. Manhours

32.0 man-hour to do the inspection.

6. Material.

NIL

7. Special Tool Required.

7/8 inch special tool 1 SET

8. Publication Affected.

None.

SMART AVIATION
ENGINEERING ORDER

9. Accomplishment Instructions.

C208B ENGINE REMOVAL

Date :_____ Work Number :_____

Part No. Engine : PT6A-140 A/C Total Hours :_____

Ser. No. Engine :_____ A/C Total Landings :_____

Engine Time TSN:_____ TSO:_____

CSN:_____ CSO:_____

Removed from A/C Reg. : PK- SNW

Description	Eng.	RII	Remarks
A. REMOVE ENGINE (Refer to Figure 201 and Figure 202)			
CAUTION: Chock main wheels and place a tailstand under tailcone before attempting engine removal.			
1. Remove external electrical power from the airplane.			
2. Pull fuel firewall shutoff control out (off).			
3. Remove the cowling components as follows. Refer to Chapter 71, Engine Cowling and Nose Cap - Maintenance Practices: (a) The upper cowling doors. (b) The lower cowling panels. (c) The right nose cap.			
4. Use the filter drain to drain the residual fuel from lines and fuel filter. Refer to Chapter 28, Fuel Lines, Valves and Filters - Maintenance Practices.			
5. Remove the fuel supply hose at the fuel heater. Refer to Chapter 73, Oil-To-Fuel Heater - Maintenance Practice section of the Pratt and Whitney PT6A-140 Maintenance Manual P/N 3075742 found in the Introduction List of Publications.			
6. Remove the fuel motive flow hose at the motive flow shut-off valve. Refer to Chapter 73, Fuel Control Unit - Maintenance Practices section of the Pratt and Whitney PT6A-140 Maintenance Manual P/N 3075742 found in the Introduction List of Publications.			
7. Remove the oil cooler. Refer to Chapter 79, Oil Distribution - Maintenance Practices (PT6A-140).			

SMART AVIATION
ENGINEERING ORDER

8. Remove top cowl center panel assembly and nosecap. Refer to Chapter 71, Engine Cowling and Nose Cap - Maintenance Practices			
9. Remove the propeller. Refer to Chapter 61, Propeller (Hartzell) - Maintenance Practices.			
10. Disconnect and remove propeller speed control cable. Refer to Chapter 76, Quadrant Assembly And Controls - Maintenance Practices.			
11. Remove the left nose cap/induction air duct/inertial air separator. Refer to Chapter 71, Inertial Air Separator - Maintenance Practice			
13. Disconnect the cabin heater bleed air line at the flow control valve. Chapter 21, Compressor Bleed Air Heater - Maintenance Practices.			
14. Disconnect the bleed air hose at mixing air valve. Chapter 21, Compressor Bleed Air Heater - Maintenance Practices			
15. Remove the starter/generator cooling air hose from starter/generator. For the 300 Amp Starter/Generator refer to Chapter 80, 300 AMP Starter/Generator Cooling Air Duct - Maintenance Practices. For the 200 Amp Starter/Generator refer to Chapter 80, Starter/Generator Cooling Air Blast Tube - Maintenance Practices			
16. Remove the oil pressure switch supply hose. Refer to Chapter 79, Oil Pressure Switch - Maintenance Practices			
17. Remove engine fire detector wiring harness. Chapter 26, Fire Detection System - Maintenance Practices			
18. Disconnect electrical wiring connectors and ground wires at the following equipment locations: • Battery Connector (PN004) (aft right side of engine) • Prop Overspeed Valve Connector (PN041) (left front of engine) • NP Speed Tach (PN033) (right front of engine) • Cabin Heat Bleed Air Valve connector (PN043) (lower right side of engine) • Oil Pressure Switch (PN030) (right side on engine truss). • Oil Temperature Sensor connector (PN031) (right rear of engine) • NG Speed Tach (PN034) rear, (lower right side of engine) • Starter Generator Connector (PN002) (center top of engine accessory case) • Ignition Exciter Connector (PN040) (right engine mount truss) • Fuel Flow Connector (PN032) (rear, lower right side of engine) • Torque Transducer (PN038) (right engine mount truss)			

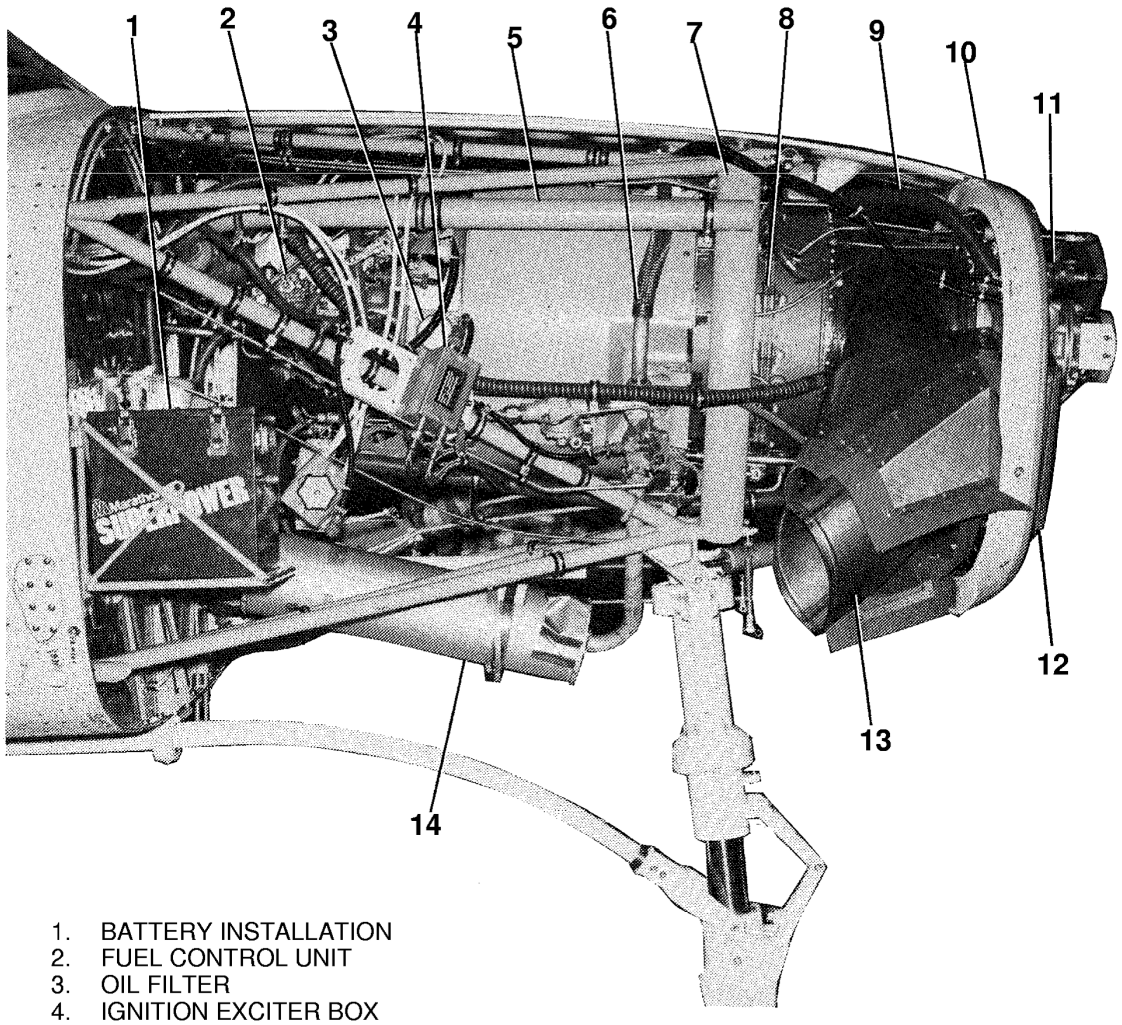
SMART AVIATION
ENGINEERING ORDER

• RGB Chip Detector (PN035) (right engine mount truss) • Engine ground straps airplane frame connections.			
19. Dionnect the engine power control cables at fuel control unit. Refer to Chapter 73, Fuel Control Unit - Maintenance Practices section of the Pratt and Whitney PT6A-140 Maintenance Manual P/N 3075742 found in the Introduction List of Publications.			
20. Remove torque meter pressure and vent lines at forward upper right side of engine mount truss. Refer to Chapter 77, Wet Torque Indicating System - Maintenance Practices (PT6A-140).			
21. Connect hoist sling to forward and aft lifting brackets and connect sling to engine hoist.			
22. Raise hoist to just support weight of engine and remove nuts and bolts at each of four corners of engine mounting ring.			
23. Make sure that all wiring and lines are free, then carefully move hoist and engine forward to clear engine mount truss.			
24. If engine is to be returned for overhaul or replaced refer to Prepare Engine to Send for Service.			

***** END OF THE TASK *****

SMART AVIATION
ENGINEERING ORDER

A21758

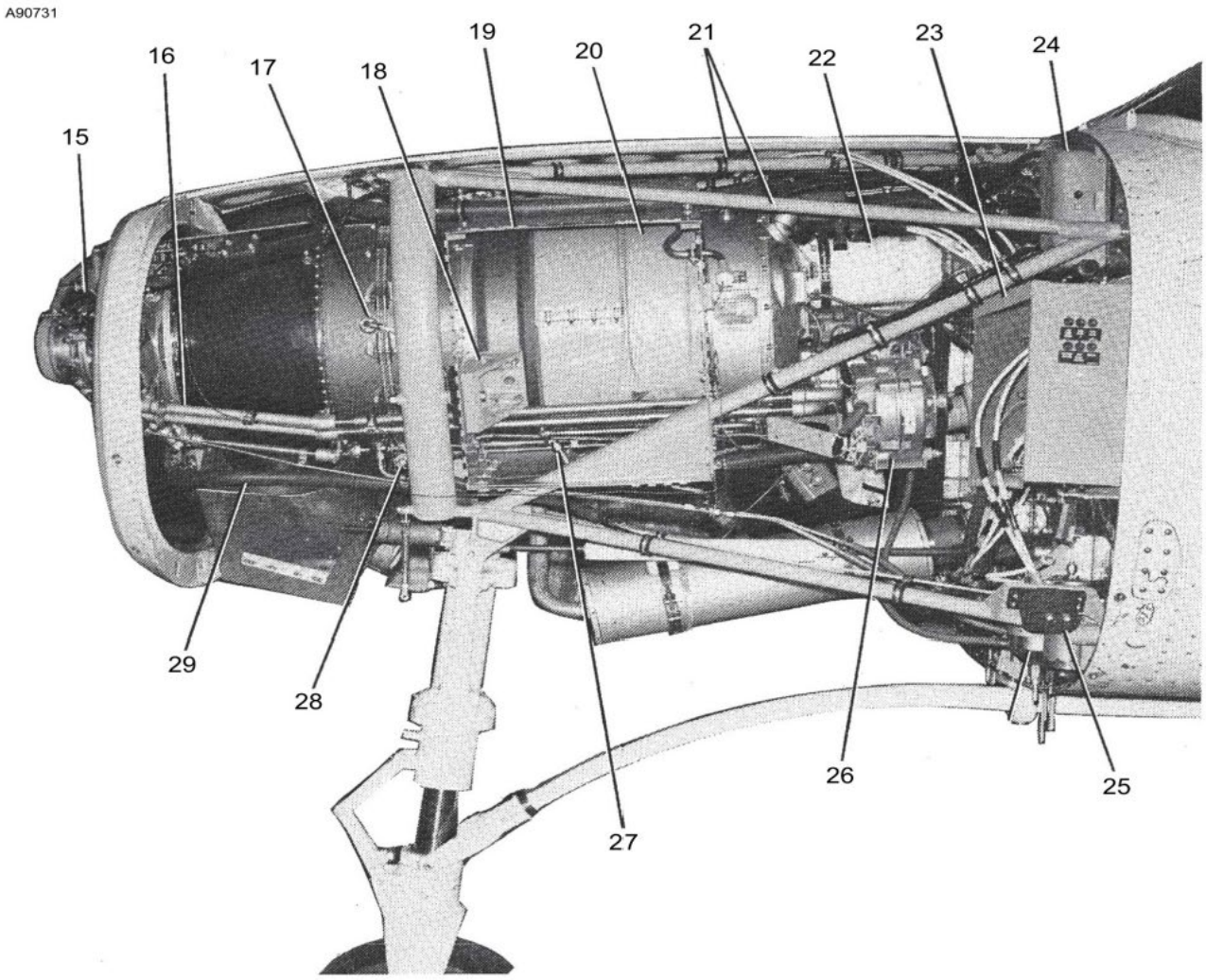


1. BATTERY INSTALLATION
2. FUEL CONTROL UNIT
3. OIL FILTER
4. IGNITION EXCITER BOX
5. STARTER/GENERATOR COOLING AIR BLAST TUBE
6. BLEED AIR PRESSURE LINE
7. ENGINE MOUNT RING
8. FUEL MANIFOLD
9. OIL RETURN FROM OIL COOLER
10. RIGHT COWLING BULKHEAD
11. PROPELLER GOVERNOR
12. OIL COOLER
13. PRIMARY EXHAUST STACK
14. BLEED AIR HEATER MUFFLER

2650X1002

Figure 201 Sheet 1

SMART AVIATION
ENGINEERING ORDER



15. PROPELLER OVERSPEED GOVERNOR
16. REDUCTION GEARBOX OIL LINES
17. SPARK IGNITER
18. ENGINE MOUNT BRACKET
19. INDUCTION AIR PLENUM
20. COMPRESSOR INLET
21. ENGINE MOUNT TRUSS
22. STARTER/GENERATOR
23. POWER DISTRIBUTION BOX
24. STANDBY ALTERNATOR CONTROL UNIT
25. AUXILIARY POWER RECEPTACLE
26. STANDBY ALTERNATOR
27. COMPRESSOR DRAIN LINE
28. FUEL MANIFOLD DUMP VALVE
29. OIL COOLER PRESSURE HOSE

Figure 201 Sheet 2

ENGINE CHANGE - Major Component Inventory Record			
Registration	:	**Work Order Number**	:
Airframe Time	:	**Airframe Landings**	:
Engine Time	:	**Engine Cycle**	:

	Engine OFF			**Engine ON**		
Description	**Part Number**	**Serial Number**	**Time Remaining**	**Part Number**	**Serial Number**	**Time Remaining**
Engine Assembly						
Propeller Assembly						
Compressor Bleed Valve						
Fuel Control Unit						
Oil Fuel Heater						
Igniter Exciter						
Flow Divider						
Oil Cooler						
Starter Generator						
Alternator						
Fuel Pump						
Propeller Governor						
Propeller Overspeed Governor						
Fuel Nozzle						

NOTE: ANY OTHER COMPONENT CHANGES MUST BE FILLED ON INSPECTION CARD (SCA/MTC/048)