



PT. SMART CAKRAWALA AVIATION

WORK ORDER

Form: SCA/MTC/030

Subject : Inspection 400 Hrs Engine & Add. Task	No.	WO/055-SNS/VI/2023
	Date	21 Jun 2023
	A/C Reg.	PK-SNS C208B-2341
Reference : MP C208B Issued 01	Prepared By	TS
	Checked By	CI
	Approved By	TM

To : Engineer In Charge

Description :

1. Perform Inspection 400 Hours Engine&Add.Task
2. Make an entry in Maintenance Log.
3. Return the Completed Work Order and Form to PPC.

#If any finding, please close the routine card, and transferred to inspection card.

Additional Work :

— NIL —

Compliance Statement <i>CARRIED OUT</i>	Sign & Date Company Lic. No.: Tdzat. 6/06 (Engineer In Charge) 	Signature (Technical Manager)
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AIRCRAFT CHECK WORK SUMMARY

(Form: SCA/MTC/051)

DATE OF ISSUED	JO/WO #	TYPE OF MAINTENANCE	DATE OF ACCOMPLISHED
21 Jun 2023	WO/055-SNS/VI/2023	Inspection 400 Hours	27-06-2027
Engine&Add.Task			
A/C Type		Mfg. Serial Number	A/C Registration
C208B		C208B-2341	PK-SNS
AIRCRAFT DATA			
Subject	Pos #	Serial Number (SN)	TTSN/TCSN
Engine	#1	PCE-PC1306	6885:357:02/438
	#2	-	
Propeller/Rotor	#1	081043	935:42
	#2	-	
Landing Gear	NLG		6885:28/7821
	LH MLG		6885:28/7821
	RH MLG		6885:28/7821

PACKAGE COVERED

No	Subject	Qty	Remark
1	Non-Routine Card		
2	Inspection Card	1	✓
3	Work Order	1	✓
4	Summary Inspection List	1	✓
5	Material and Tool List	-	
6	Escalation form	-	
7	CRS (SMI / Unscheduled Maintenance)	1	✓

INSPECTION CARD (IC) LIST (Finding during maintenance)

No	Taskcard Ref	Subject	Status		Name/ Sign & Stamp
			Open	Close	
IC-001					
IC-002					
IC-003					
IC-004					
IC-005					
IC-006					

<u>IC-007</u>				
<u>IC-008</u>				
<u>IC-009</u>				
<u>IC-010</u>				
<u>IC-011</u>				
<u>IC-012</u>				
<u>IC-013</u>				
<u>IC-014</u>				
<u>IC-015</u>				

Prepared by :
Technical Support

Checked by :
Chief Maintenance

Verified by :
Chief Inspector

Approved by :
Technical Manager


Dwi M.


Dodit


Yanuar


Istiono



SUMMARY INSPECTION ITEMS
(Form: SCA/MTC/050)

WO Ref: WO/055-SNS/VI/2023

NO.	TASK CARD NO.	DESCRIPTION	DATE	EST MHR	NAME	STAMP
1	APP B07	PT6A-114A ENGINE GROUND RUN	27/23 06		Ridzal.5	(21)
2	APP D01	PT6A-114A 100 HOURS/MINOR ENGINE	27/23 06		Ridzal.5	(21)
3	APP D02	PT6A-114A 200 HOURS ENGINE	27/23 06		Ridzal.5	(21)
4	APP D03	PT6A-114A 200 HOURS/6 MONTHS ENGINE	27/23 06		Ridzal.5	(21)
5	APP D04	PT6A-114A 400 HOURS ENGINE	27/23 06		Ridzal.5	(21)
6	SCA/MTC/023	EMERGENCY EQUIPMENT LIST	27/23 06		Ridzal.5	(21)



PT. SMART CAKRAWALA AVIATION

CERTIFICATE RETURN TO SERVICE
SCHEDULED MAINTENANCE INSPECTION
(CRS-SMI)

A/C TYPE	: CESSNA 208B	TTSN	: 6885 : 20
A/C REG	: PK-SNS	TCSN	: 7871
MSN	: C208B-2341	DATE	: 27-06-2023

TYPE OF INSPECTION : INSPECTION 400 HRS ENG.&ADD.TASK

DUE AT : 6879 HOURS

REF : MP C208B ISSUED 01

EXCEPTION

NO EXCEPTION

AUTHORIZED PERSON

I hereby certify that this aircraft has been maintained accordance with CASR and Maintenance Program.
Aircraft safe and airworthy for flight

NAME	CAT	AMEL/OTR NO	SIGN&STAMP	DATE
RIDHAL T.	AIRFRAME & POWER PLANT	9694 SCA021	<i>fd</i> 	27/2023 06
/	EIRA	/	/	

THE NEXT DUE TYPE OF INSPECTION : 200 HOURS

DUE AT : 6879.0 HOURS

Form: SCA/MTC/049



MAINTENANCE PROGRAM

CESSNA 208/208B

Appendix B07 – PT6A-114A Engine Run Performance Sheet

Reg. Mark : PK-SNS

WO/FML No. : W0695-SNS/N1/2023

PRE – INSPECTION	
Location	
Date	
Cycle	
Filed Barometric	
OAT	
Altitude	

POST – INSPECTION	
Location	TMICA
Date	77-06-2023
Cycle	
Filed Barometric	29.83 in.HG
OAT	27°C
Altitude	100'FT

PRE – INSPECTION		
	Target	Actual
Tq		
Np		
ITT	°C	°C
Ng	%	%
Wf		
Oil Press		°C
Oil Temp		°C
Start Temp		°C

POST – INSPECTION		
	Target	Actual
Tq		1865
Np		1900
ITT	°C	754 °C
Ng	%	98.3 %
Wf		455
Oil Press		51 °C
Oil Temp		61 °C
Start Temp		718 °C

Engine Run Up Checks							
Inertial <input checked="" type="checkbox"/>	EPL <input checked="" type="checkbox"/>	OVG <input checked="" type="checkbox"/>	Stby Alt <input checked="" type="checkbox"/>	BOV <input checked="" type="checkbox"/>	Brake <input type="checkbox"/>	Randown <input checked="" type="checkbox"/>	
NOTE:							
1. Brake system at Torque 1500 ft-lbs.	3. EPL check can't exceed 4% Ng per second.	5. Low idle at 52.5 – 53.5% 40Amps.					
2. Inertial Separator at Torque 400 ft-lbs.	4. Standby Alt at 80% Ng.	6. High idle at 64 - 66% Ng 40Amps.					

Engine Performance Target Table Cessna C208

OAT (°C)	(27)	28	29	30	31	32	33	34	35	36	37	38	39	40	41
Tq (ft.lbs)	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865
Np	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900
ITT (°C)	772	775	778	780	785	790	793	795	797	800	800	800	802	805	810
Ng (%)	98.5	98.5	99	99	99.1	99.2	99.4	99.5	99.5	100	100	100.2	100.5	100.7	100.9
WF (PPH)	450	450	450	450	450	450	450	450	450	450	450	450	448	448	446

Note:

1. Make sure that inertial separator in normal condition, no bleed air extracted from the engine and air condition OFF.
2. This table only applies to altitude 0-500 feet MSL. For higher altitude, refer to EMM 72-00-00.
3. Max fuel flow is 465 lb/hr fuel flow is not more than 15 lbs/hr higher than the value shown in table.
4. If parameters are outside the target performance table to EMM chapter 71-00-00.

REMARKS:
-ALL ENGINE PARAMETER
WITHIN LIMIT-

PERFORMED BY			
Name	Sign & Stamp	Date	Location
RJZal-5		27/06/2023	TMICA



MAINTENANCE PROGRAM
CESSNA 208/208B

Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

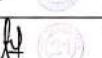
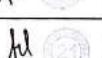
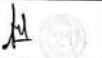
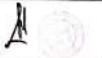
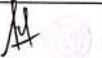
Reg. Mark	: <u>PK-SNS</u>	Date	: <u>27 JUNE 2023</u>
MSN	: <u>C208R-2341</u>	Station	: <u>TIM</u>
TSN / CSN	: <u>6085:28/7821</u>	WO No.	: <u>WO/055-SNS/VI/2023</u>

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E710001	130	Do a check of the FCU manual override system for static operation.	 21	
E710003	130	Do a compressor performance recovery wash.	 21	
E710004	130	Inspect all accessible connections, clamps and brackets for attachment. Inspect accessible lockwire and safety cable for security and installation.	 21	
E710005	130	Inspect of wear, chafing, cracks and corrosion for tubing, wiring, control linkage, hose assemblies. NOTE: Visually inspect insulated air tubes for signs of swelling, cracking, bulging of rubber sheath material. Refer to repair section and SB1687. Replace as necessary.	 21	
E710006	130	Examine linkages. Pay particular attention to rear linkage cam box, fuel control unit arm, telescopic rod and rod end fittings. Disconnect rod ends and clean using solvent (PWC11-027) or (PWC11-031). Lubricate with light grease (PWC04-001) after engine external wash. Examine rod end for corrosion, roughness in rotation, side play and radial play. After lubrication reinstall rod ends and torque to specified value (Ref 76-10-00). Check free movement of linkage.	 21	
E710007	130	Inspect attachment and linkages, air, oil and fuel lines (Ref. 73-10-07/-08). NOTE: Visually inspect insulated air tubes for signs of swelling, cracking, bulging of rubber sheath material. Refer to repair section and SB1687. Replace as necessary.	 21	
E710011	130	Performed Deceleration Check	 21	
E720001	130	Do a visual inspection of the engine exhaust duct welds.	 21	



MAINTENANCE PROGRAM
CESSNA 208/208B

Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E720002	130	Do a visual inspection of the engine exhaust duct for cracks.		
E720003	130	External surfaces, and fireseal mount ring brackets for cracks, distortion, and corrosion of gas generator case (Ref. 72-30-04).		
E722001	130	Do a visual inspection of the air inlet screen.		
E722004	130	Cracks and attachment of brackets and seals of fireseal mount rings. (Ref. 72-30-01-02)		
E723000	130	Do a visual inspection with a mirror or a borescope inspection of the First-stage Compressor Rotor and the inlet case for corrosion		
E731002	130	Do a visual inspection of the fuel pump (in-situ Inspection only) for installation and leakage		
E731003	130	Check oil-to-fuel heater installation		
E731014	130	Check starting flow control/flow divider for installation and leaks.		
E731015	130	Check outlet filter for foreign matter or distortion (Ref. 73-10-02). <u>(CLEANING / REPLACEMENT)</u> P/N OFF: <u>AN 6235-3A</u> P/N ON: <u>AN 6235-2A</u>		
E731006	130	Check drain valve for installation and leaks		
E731008	130	Do a visual inspection of the P3 filter and drain valve.		
E731018	130	Clean or replace the P3 filter based on condition, service experience or environment. Note: If corosions are found, replace filter.		
E732001	130	Check FCU for installation, linkages and pneumatic tubes.		
E732002	130	Examine the FCU for bearing wash-out, shown by blue dye (grease and fuel mixed) at FCU vent.		

Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E792002	130	Oil filter elements and secondary screen (coarse hat-type screen attached to the inner end of the filter).		
E792003	130	Examine the forward oil transfer elbow installation on the Flange A. Make sure that the bolts tighten correctly		
D282101	130	Firewall Mounted Fuel Filter Servicing Task 28-21-00-610		
E722001	130	Do a visual inspection of the air inlet screen.		
E722004	130	Cracks and attachment of brackets and seals of fireseal mount rings. (Ref. 72-30-01-02)		
E723000	130	Do a visual inspection with a mirror or a borescope inspection of the First-stage Compressor Rotor and the Inlet case for corrosion		
E731002	130	Do a visual inspection of the fuel pump (in-situ inspection only) for installation and leakage		
E731003	130	Check oil-to-fuel heater installation		
E731014	130	Check starting flow control/flow divider for installation and leaks.		
E731015	130	Check outlet filter for foreign matter or distortion (Ref. 73-10-02). (CLEANING / REPLACEMENT) P/N OFF: <u>AN 6235-3A</u> P/N ON: <u>AN 6235-3A</u>		
E731006	130	Check drain valve for installation and leaks		
E731008	130	Do a visual inspection of the P3 filter and drain valve.		
E731018	130	Clean or replace the P3 filter based on condition, service experience or environment. Note: If corosions are found, replace filter.		



MAINTENANCE PROGRAM
CESSNA 208/208B

Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E732001	130	Check FCU for installation, linkages and pneumatic tubes.		
E732002	130	Examine the FCU for bearing wash-out, shown by blue dye (grease and fuel mixed) at FCU vent.		
E792002	130	Oil filter elements and secondary screen (coarse hat-type screen attached to the inner end of the filter).		
E792003	130	Examine the forward oil transfer elbow installation on the Flange A. Make sure that the bolts tighten correctly		
D282101	130	Firewall Mounted Fuel Filter Servicing Task 28-21-00-610		

*** End of Engine PT6A-114A 100 Hours/Minor Inspection Items ***

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
RIDEAL S.	ENGINEER		9694
M. FAHMI I.S.	MECHANIC		-

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is considered fit for Release to Service.

Name : RIDEAL S. Place/Date : TIM / 27 JUNE 2023
Sign & Stamp :



MAINTENANCE PROGRAM CESSNA 208/208B

Appendix D02 – Engine PT6A-114A 200 Hours Inspection

Reg. Mark	: PK-SNS	Date	: 27 JUNE 2023
MSN	: C208B-2341	Station	: TIM
TSN / CSN	: 6805:28 / 7821	WO No.	: WO/055-SNS/V1/2023

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E793001	130	Check magnetic chip detector(s) for continuity, open circuit must exist indicating no contamination at pole tips.		
*** End of Engine PT6A-114A 200 Hours Inspection Items ***				

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
RIDZAL G.	ENGINEER		5634
M. FAHMI I.S.	MECHANIC		-

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : RIDZAL G. Place/Date : TIM / 27 JUNE 2023
Sign & Stamp :



MAINTENANCE PROGRAM
CESSNA 208/208B

Appendix D03 – Engine PT6A-114A 200 Hours or 6 Months Inspection

Reg. Mark	: PK-SNS	Date	: 27 JUNE 2023
MSN	: C208B-2341	Station	: TIM
TSN / CSN	: 6885:28/7821	WO No.	: WD 1055-SNS/V1/2023

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E793000	130	Do a visual inspection of the AGB internal scavenging oil pump inlet screen		

*** End of Engine PT6A-114A 200 Hours or 6 Months Inspection Items ***

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
RIDZAL S.	ENGINEER		9894
M. FAHMI I.S.	MECHANIC		-

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is considered fit for Release to Service.

Name : RIDZAL S. Place/Date : TIM / 27 JUNE 2023
Sign & Stamp : 



MAINTENANCE PROGRAM
CESSNA 208/208B

Appendix D04 – Engine PT6A-114A 400 Hours Inspection

Reg. Mark	: PK-SNS	Date	: 27 JUNE 2022
MSN	: C208B-2341	Station	: TIM
TSN / CSN	: 6885-28/2821	WO No.	: W0/055-SNS/V1/2022

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E724000	130	Do borescope inspection of hot section components.		
E731004	130	Do a leak test and a functional test of the fuel manifold adapter and nozzle assemblies. Note: Engines ON fuel nozzle in-situ cleaning program (Ref. Task 71-00-00- 160-808). Test fuel nozzles and refurbish as necessary.		
E741001	130	Do a visual inspection of the ignition exciter.		
E741011	130	Do a visual inspection of the ignition cables.		
E742002	130	Do a visual inspection of the spark igniter/glow plugs.		

*** End of Engine PT6A-114A 400 Hours Inspection Items ***

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER
RIDZAL S.	ENGINEER		9694
M. FAHMI I.S.	MECHANIC		

RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is consider fit for Release to Service.

Name : RIDZAL S.	Place/Date : TIM / 24 JUNE 2023
Sign & Stamp :	



**EMERGENCY EQUIPMENT
LIST
INSPECTION & MONITOR**

**PT. SMART CAKRAWALA
AVIATION
DEPARTMENT TEKNIK**
Form: SCA/MTC/023

DATE : 27 JUNE 2023	A/C REG : PK-SNS
A/C TYPE : C208B	CHECKER : PI02AC 6. SIGN:

No.	Description	P/N	S/N	Next Insp.	Remarks
1	Pilot Life Vest	PI01202 -201	19041660004	APRIL 2029	SERVICEABLE
2	Co-Pilot Life Vest	PI01202 -201	21031090006	MARCH 2030	SERVICEABLE
3	Pax Life Vest				
4	Pax Life Vest				
5	Pax Life Vest				
6	Pax Life Vest				
7	Pax Life Vest				
8	Pax Life Vest				
9	Pax Life Vest				
10	Pax Life Vest				
11	Pax Life Vest				
12	Pax Life Vest				
13	First Aid Kit	PL 720	0721 - 2119	JULY 2023	SERVICEABLE
14	Crash Axe Installed	-	-	0/c	SERVICEABLE
15	Fire Extinguisher	C352	X690527	OCT 2023	SERVICEABLE
16	Life Raft (If Installed)				
17	Survival Kit (If Installed)				
OTHERS					
18	FLASH LIGHT	-	-	0/c	SERVICEABLE



Additional Work Sheet
Inspection 400 Hours
Engine&Add.Task

Aircraft Registration: **PK-SNS**

WO# Nr: WO/055-SNS/VI/2023

Parts Used Sheet

1

Special Tool Used



Additional Work Sheet
Inspection 400 Hours
Engine&Add.Task

Aircraft Registration: **PK-SNS**

WO# Nr: WO/055-SNS/VI/2023

Parts Used Sheet

2

Part Used



DOCUMENT FORM
BORESCOPE INSPECTION
FORM

Page | 1

Engine Borescope Inspection

Job No: **WO/055-SNS/VI/2023**

Engine Serial Number	Date	Base / Location	Aircraft Registration
PCE-PC1306	27 JUNE 2023	TIMIKA	PK-SNS
Aircraft Total Time	Aircraft Total Cycle	Reason For Borescope	
6885:28 Hours	7821 Cycle	400 HOURS INSPECTION	

Note:

Record any discrepancies found during inspection, and/or take photographic evidence.

If None, then write No Findings. If you find defects, please quote EMM (Engine Maintenance Manual) Reference and Limitations.

Item	Work Description	SIGN	STAMP
1	Remove fuel manifold adapter as necessary (Ref. 73-10-05).		
2	Perform inspection of the First Stage Compressor. Defects: RESULT FOUND NO DEFECT If defects found, quote MM Limitation and References :		

Photo of First Stage Compressor 1st Quadrant



Photo of First Stage Compressor 2nd Quadrant





**DOCUMENT FORM
BORESCOPE INSPECTION
FORM**

Page | 2

Photo of First Stage Compressor 3rd Quadrant

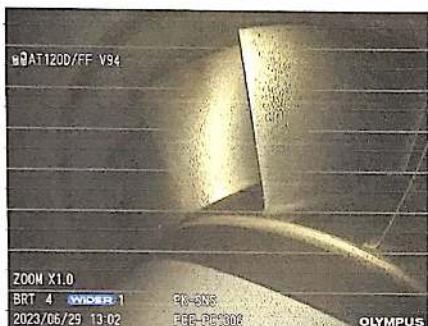


Photo of First Stage Compressor 4th Quadrant



3 Perform inspection of Combustion Chamber Liner Assembly.

Defects:

Carbon Build Up on some place around cooling hole

If defects found, quote MM Limitation and References :

PT6A-114 EMM 72-40-01 Para. 6.B (Acceptable Condition, Repair and Unnecessary)

SIGN

STAMP

AM



Photo of Combustion Chamber 1st Quadrant



Photo of Combustion Chamber 2nd Quadrant



Photo of Combustion Chamber 3rd Quadrant

Photo of Combustion Chamber 4th Quadrant

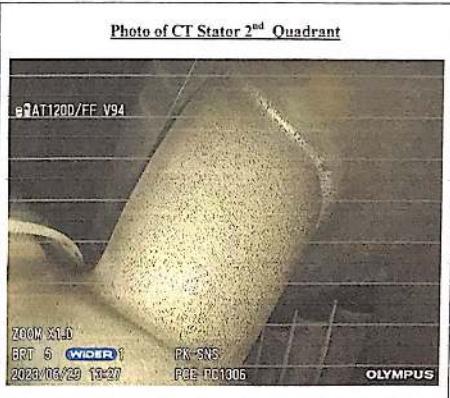
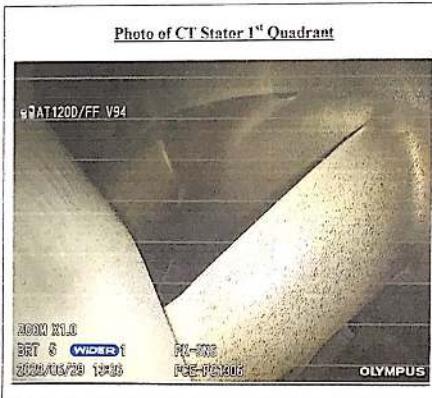


DOCUMENT FORM
BORESCOPE INSPECTION
FORM

Page | 3



	4	Perform Inspection of CT-Stator assembly. Defects: <u>RESULT FOUND NO DEFECT</u>	SIGN	STAMP
		If defects found, quote MM Limitation and References :		





DOCUMENT FORM
BORESCOPE INSPECTION
FORM

Page | 4



	Perform inspection of CT-Blades and shroud segments. Defects: RESULT FOUND NO DEFECT <u>If defects found, quote MM Limitation and References:</u>	SIGN	STAMP
5			

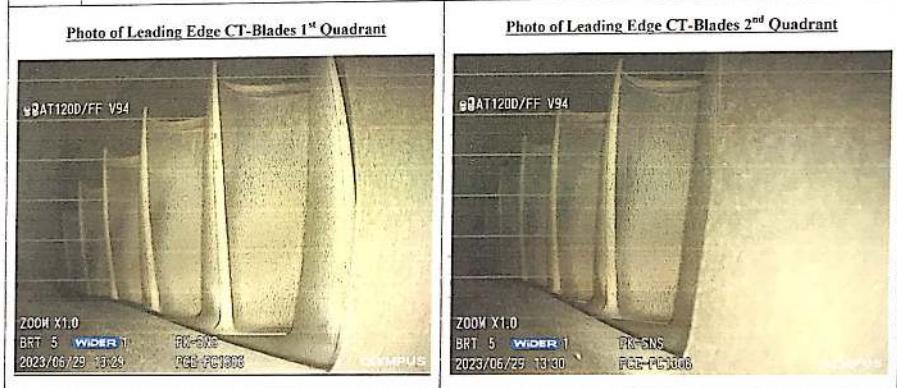


Photo of Leading Edge CT-Blades 3rd Quadrant

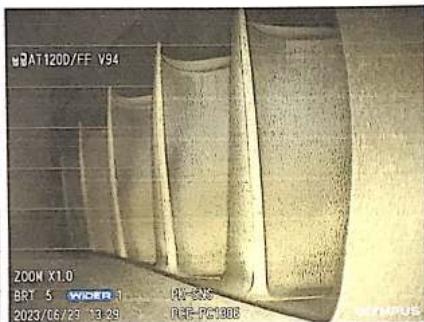
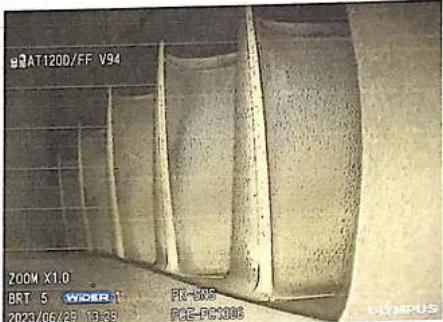


Photo of Leading Edge CT-Blade 4th Quadrant



6 Perform inspection CT-Blades Trailing Edge
Defects:

RESULT FOUND NO DEFECT

If defects found, quote MM Limitation and References :

SIGN **STAMP**




Photo of CT-Blades Trailing Edge 1st



Photo of CT-Blades Trailing Edge 2nd Q



Photo of CT-Blades Trailing Edge 3rd Q

Photo of CT-Blades Trailing Edge 4th Q



DOCUMENT FORM
BORESCOPE INSPECTION
FORM

Page | 6



7	Perform inspection of PT-Blades <u>Defects:</u> RESULT FOUND NO DEFECT <u>If defects found, quote MM Limitation and References :</u>	SIGN	STAMP
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Photo of PT-Blades 1st Q



Photo of PT-Blades 2nd Q

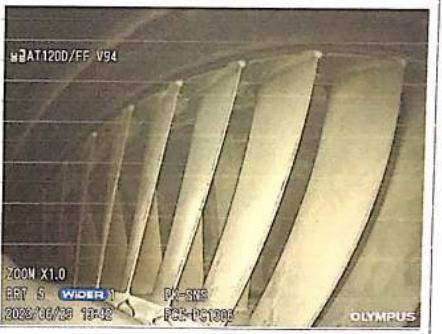


Photo of PT-Blades 3rd Q



Photo of PT-Blades 4th Q



		SIGN	STAMP
8	Install fuel manifold adapter(s) (Ref. 73-10-05).		
9	Perform fuel leak check post fuel nozzle installation		

BORESCOPE PERFORMED BY

Name: Ridzal ghazali

Signature :



Stamp :





SERVICEABLE TAG

Part Number: 3106347-02

Serial Number: AFSN

Qty.: 14 EA

Order Number: -

Receipt Date: 01 MARCH 2023

Mfg. Date: -

Vendor / Approved Shop: ✓

TSN:

Shelf Life Expiry Date: ✓

Remarks: CLEANING AND
SPRAYING TEST DONE.
ALL SATISFACT.

NBX, 23 MARCH 2023

TSO:

Store Inspector: PIETER AGAPA

Main Store:

Outstation
Store

NOBREGA

Condition: SERVICEABLE

Description: FUEL NOZZLE SET PT6-119A

Form 8130-4

Form 8130-3/JAA Form 1

C of C

For Class I Product

For Class II/III Product

For Class II Product Only

The Part Identified has been:

Inspected only

Repaired

Other

CERTIFICATE OF RELEASE TO SERVICE

I hereby certify that the work recorded above have been carried out in accordance with the requirements of the Indonesia Civil Aviation Safety Regulations applicable thereto and is airworthy

Sign/Stamp

Authority

Date:
23/03/2023