



PT. SMART CAKRAWALA AVIATION

**WORK ORDER**

Form: SCA/MTC/030

<b>Subject :</b> <b>Inspection 100 Hrs Engine</b>	No.	WO/065-SNS/IX/2023
	Date	18 Sept 2023
	A/C Reg.	PK-SNS C208B-2341
<b>Reference :</b> <b>MP C208B Issued 01</b>	Prepared By	TS
	Checked By	CI
	Approved By	TM
To : Engineer In Charge		

**Description :**

1. Perform Inspection 100 Hours Engine
2. Make an entry in Maintenance Log.
3. Return the Completed Work Order and Form to PPC.

#If any finding, please close the routine card, and transferred to inspection card.

**Additional Work :**

Compliance Statement	Sign & Date Company Lic. No.:  (Engineer In Charge)	Signature  (Technical Manager)
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**AIRCRAFT CHECK WORK SUMMARY**  
**(Form: SCA/MTC/051)**

DATE OF ISSUED	JO/WO #	TYPE OF MAINTENANCE	DATE OF ACCOMPLISHED
18 Sept 2023	WO/065-SNS/IX/2023	Inspection 100 Hours Engine&Add.Eng.Task	
A/C Type		Mfg. Serial Number	A/C Registration
C208B		C208B-2341	PK-SNS
<b>AIRCRAFT DATA</b>			
Subject	Pos #	Serial Number (SN)	TTSN/TCSN
Engine	#1	PCE-PC1306	
	#2	-	
Propeller/Rotor	#1	081043	
	#2	-	
Landing Gear	NLG		
	LH MLG		
	RH MLG		

**PACKAGE COVERED**

No	Subject	Qty	Remark
1	Non-Routine Card		
2	Inspection Card	1	
3	Work Order	1	
4	Summary Inspection List	1	
5	Material and Tool List	-	
6	Escalation form	-	
7	CRS (SMI / Unscheduled Maintenance)	1	

**INSPECTION CARD (IC) LIST (Finding during maintenance)**

No	Taskcard Ref	Subject	Status		Name/ Sign & Stamp
			Open	Close	
IC-001					
IC-002					
IC-003					
IC-004					
IC-005					
IC-006					

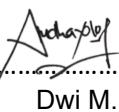
<u>IC-007</u>					
<u>IC-008</u>					
<u>IC-009</u>					
<u>IC-010</u>					
<u>IC-011</u>					
<u>IC-012</u>					
<u>IC-013</u>					
<u>IC-014</u>					
<u>IC-015</u>					

Prepared by :  
Technical Support

Checked by :  
Chief Maintenance

Verified by :  
Chief Inspector

Approved by :  
Technical Manager



Dwi M.



Dodit



Yanuar



Istiono



**SUMMARY INSPECTION ITEMS**  
**(Form: SCA/MTC/050)**

WO Ref: WO/065-SNS/IX/2023

NO.	TASK CARD NO.	DESCRIPTION	DATE	EST MHR	NAME	STAMP
1	APP B07	PT6A-114A ENGINE GROUND RUN				
2	APP D01	PT6A-114A 100 HOURS/MINOR ENGINE				
3	SCA/MTC/023	EMERGENCY EQUIPMENT LIST				



PT. SMART CAKRAWALA AVIATION

# CERTIFICATE RETURN TO SERVICE

## SCHEDULED MAINTENANCE INSPECTION

### (CRS-SMI)

A/C TYPE	: CESSNA 208B			TTSN	:
A/C REG	: PK-SNS			TCSN	:
MSN	: C208B-2341			DATE	:
TYPE OF INSPECTION		: INSPECTION 100 HRS ENG.			
DUE AT		: 7278.42 HOURS			
REFF		: MP C208B ISSUED 01			
EXCEPTION					
AUTHORIZED PERSON					
I hereby certify that this aircraft has been maintained accordance with CASR and Maintenance Program.					
Aircraft safe and airworthy for flight					
NAME	CAT	AMEL/OTR NO	SIGN&STAMP		DATE
	AIRFRAME & POWER PLANT				
	EIRA				
THE NEXT DUE TYPE OF INSPECTION		:			
DUE AT		: HOURS			



## MAINTENANCE PROGRAM

## CESSNA 208/208B

### Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

Reg. Mark : PK - Date : \_\_\_\_\_  
MSN : \_\_\_\_\_ Station : \_\_\_\_\_  
TSN / CSN : \_\_\_\_\_ WO No. : \_\_\_\_\_

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E710001	130	Do a check of the FCU manual override system for static operation.		
E710003	130	Do a compressor performance recovery wash.		
E710004	130	Inspect all accessible connections, clamps and brackets for attachment. Inspect accessible lockwire and safety cable for security and installation.		
E710005	130	Inspect of wear, chafing, cracks and corrosion for tubing, wiring, control linkage, hose assemblies.  <b>NOTE:</b> Visually inspect insulated air tubes for signs of swelling, cracking, bulging of rubber sheath material. Refer to repair section and <a href="#">SB1687</a> . Replace as necessary.		
E710006	130	Examine linkages. Pay particular attention to rear linkage cam box, fuel control unit arm, telescopic rod and rod end fittings. Disconnect rod ends and clean using solvent ( <a href="#">PWC11-027</a> ) or ( <a href="#">PWC11-031</a> ). Lubricate with light grease ( <a href="#">PWC04-001</a> ) after engine external wash. Examine rod end for corrosion, roughness in rotation, side play and radial play. After lubrication reinstall rod ends and torque to specified value (Ref 76-10-00). Check free movement of linkage.		
E710007	130	Inspect attachment and linkages, air, oil and fuel lines (Ref. 73-10-07/-08).  <b>NOTE:</b> Visually inspect insulated air tubes for signs of swelling, cracking, bulging of rubber sheath material. Refer to repair section and <a href="#">SB1687</a> . Replace as necessary.		
E710011	130	Performed Deceleration Check		
E720001	130	Do a visual inspection of the engine exhaust duct welds.		



## MAINTENANCE PROGRAM

## CESSNA 208/208B

### Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E720002	130	Do a visual inspection of the engine exhaust duct for cracks.		
E720003	130	External surfaces, and fireseal mount ring brackets for cracks, distortion, and corrosion of gas generator case (Ref. 72-30-04).		
E722001	130	Do a visual inspection of the air inlet screen.		
E722004	130	Cracks and attachment of brackets and seals of fireseal mount rings. (Ref. 72-30-01/-02)		
E723000	130	Do a visual inspection with a mirror or a borescope inspection of the First-stage Compressor Rotor and the inlet case for corrosion		
E731002	130	Do a visual inspection of the fuel pump (in-situ inspection only) for installation and leakage		
E731003	130	Check oil-to-fuel heater installation		
E731014	130	Check starting flow control/flow divider for installation and leaks.		
E731015	130	Check outlet filter for foreign matter or distortion (Ref. 73-10-02). <b>(CLEANING / REPLACEMENT)</b> P/N OFF: _____ P/N ON: _____		
E731006	130	Check drain valve for installation and leaks		
E731008	130	Do a visual inspection of the P3 filter and drain valve.		
E731018	130	Clean or replace the P3 filter based on condition, service experience or environment. <b>Note:</b> If corosions are found, replace filter.		
E732001	130	Check FCU for installation, linkages and pneumatic tubes.		
E732002	130	Examine the FCU for bearing wash-out, shown by blue dye (grease and fuel mixed) at FCU vent.		



## MAINTENANCE PROGRAM

## CESSNA 208/208B

### Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E792002	130	Oil filter elements and secondary screen (coarse hat-type screen attached to the inner end of the filter).		
E792003	130	Examine the forward oil transfer elbow installation on the Flange A. Make sure that the bolts tighten correctly		
D282101	130	Firewall Mounted Fuel Filter Servicing Task 28-21-00-610		
E722001	130	Do a visual inspection of the air inlet screen.		
E722004	130	Cracks and attachment of brackets and seals of fireseal mount rings. (Ref. 72-30-01/-02)		
E723000	130	Do a visual inspection with a mirror or a borescope inspection of the First-stage Compressor Rotor and the inlet case for corrosion		
E731002	130	Do a visual inspection of the fuel pump (in-situ inspection only) for installation and leakage		
E731003	130	Check oil-to-fuel heater installation		
E731014	130	Check starting flow control/flow divider for installation and leaks.		
E731015	130	Check outlet filter for foreign matter or distortion (Ref. 73-10-02). <b>(CLEANING / REPLACEMENT)</b> P/N OFF: _____ P/N ON: _____		
E731006	130	Check drain valve for installation and leaks		
E731008	130	Do a visual inspection of the P3 filter and drain valve.		
E731018	130	Clean or replace the P3 filter based on condition, service experience or environment. <b>Note:</b> If corosions are found, replace filter.		



## MAINTENANCE PROGRAM

## CESSNA 208/208B

### Appendix D01 – Engine PT6A-114A 100 Hours/Minor Inspection

ITEM CODE NO.	ZONE	TASK	SIGNATURE	
			ENGINEER SIGN&STAMP	RII SIGN&STAMP
E732001	130	Check FCU for installation, linkages and pneumatic tubes.		
E732002	130	Examine the FCU for bearing wash-out, shown by blue dye (grease and fuel mixed) at FCU vent.		
E792002	130	Oil filter elements and secondary screen (coarse hat-type screen attached to the inner end of the filter).		
E792003	130	Examine the forward oil transfer elbow installation on the Flange A. Make sure that the bolts tighten correctly		
D282101	130	Firewall Mounted Fuel Filter Servicing Task 28-21-00-610		
*** End of Engine PT6A-114A 100 Hours/Minor Inspection Items ***				

PERSONNEL PARTICIPATING IN THIS INSPECTION			
NAME	POSITION	SIGNATURE	LICENSE NUMBER

### RETURN TO SERVICE

The work recorded above has been carried out in accordance with the requirements of the Civil Aviation Safety Regulation for the time being in force and in that respect the aircraft is considered fit for Release to Service.

Name : \_\_\_\_\_ Place/Date : \_\_\_\_\_

Sign & Stamp : \_\_\_\_\_



# MAINTENANCE PROGRAM

## CESSNA 208/208B

### Appendix B07 – PT6A-114A Engine Run Performance Sheet

Reg. Mark : PK -

WO/FML No. :

PRE – INSPECTION	
Location	
Date	
Cycle	
Filed Barometric	
OAT	
Altitude	

POST – INSPECTION	
Location	
Date	
Cycle	
Filed Barometric	
OAT	
Altitude	

PRE – INSPECTION		
	Target	Actual
Tq		
Np		
ITT	°C	°C
Ng	%	%
Wf		
Oil Press	°C	°C
Oil Temp	°C	°C
Start Temp	°C	°C

POST – INSPECTION		
	Target	Actual
Tq		
Np		
ITT	°C	°C
Ng	%	%
Wf		
Oil Press	°C	°C
Oil Temp	°C	°C
Start Temp	°C	°C

Engine Run Up Checks							
Inertial	<input type="checkbox"/>	EPL	<input type="checkbox"/>	OVG	<input type="checkbox"/>	Stby Alt	<input type="checkbox"/>
NOTE:							
1. Inertial Separator at Torque 400 ft-lbs.		3. EPL check can't exceed 4% Ng per second.		5. Low idle at 52.5 – 53.5% 40Amps.		2. Inertial Separator at Torque 1500 ft-lbs.	
		4. Standby Alt at 80% Ng.		6. High idle at 64 - 66% Ng 40Amps.			

#### Engine Performance Target Table Cessna C208

OAT (°C)	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
Tq (ft.lbs)	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865	1865
Np	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900	1900
ITT (°C)	772	775	778	780	785	790	793	795	797	800	800	800	802	805	810
Ng (%)	98.5	98.5	99	99	99.1	99.2	99.4	99.5	99.5	100	100	100.2	100.5	100.7	100.9
WF (PPH)	450	450	450	450	450	450	450	450	450	450	450	450	448	448	446

#### Note:

1. Make sure that inertial separator in normal condition, no bleed air extracted from the engine and air condition OFF.
2. This table only applies to altitude 0-500 feet MSL. For higher altitude, refer to EMM 72-00-00.
3. Max fuel flow is 465 lb/hr fuel flow is not more than 15 lbs/hr higher than the value shown in table.
4. If parameters are outside the target performance table to EMM chapter 71-00-00.

#### REMARKS:

PERFORMED BY			
Name	Sign & Stamp	Date	Location



**EMERGENCY EQUIPMENT  
LIST  
INSPECTION & MONITOR**

**PT. SMART CAKRAWALA  
AVIATION  
DEPARTMENT TEKNIK  
Form: SCA/MTC/023**

<b>DATE :</b>	<b>A/C REG : PK-SNS</b>	
<b>A/C TYPE : C208B</b>	<b>CHECKER :</b>	<b>SIGN:</b>

<b>No.</b>	<b>Description</b>	<b>P/N</b>	<b>S/N</b>	<b>Next Insp.</b>	<b>Remarks</b>
1	<b>Pilot Life Vest</b>				
2	<b>Co-Pilot Life Vest</b>				
3	<b>Pax Life Vest</b>				
4	<b>Pax Life Vest</b>				
5	<b>Pax Life Vest</b>				
6	<b>Pax Life Vest</b>				
7	<b>Pax Life Vest</b>				
8	<b>Pax Life Vest</b>				
9	<b>Pax Life Vest</b>				
10	<b>Pax Life Vest</b>				
11	<b>Pax Life Vest</b>				
12	<b>Pax Life Vest</b>				
13	<b>Firt Aid Kit</b>				
14	<b>Crash Axe Installed</b>				
15	<b>Fire Extinguisher</b>				
16	<b>Life Raft (If Installed)</b>				
17	<b>Survival Kit (If Installed)</b>				
<b>OTHERS</b>					



## **Additional Work Sheet Inspection 100 Hours**

Aircraft Registration: **PK-SNS**

WO# Nr: WO/065-SNS/IX/2023

## Parts Used Sheet

1

## Special Tool Used



## **Additional Work Sheet Inspection 100 Hours**

Aircraft Registration: **PK-SNS**

WO# Nr: WO/065-SNS/IX/2023

## Parts Used Sheet

2

## Part Used